

## **Replacement parts list**

# VICTOR, Model B50MX

Birmingham Small Arms Company Incorporated P.O. Box 6790 Towson Baltimore Maryland 21204 U.S.A. Birmingham Small Arms Company Incorporated P.O. Box 275 Duarte California 91010 U.S.A.

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International Triumph-B.S.A. (Parts and Service) Limited Parts Department Montgomery Street Birmingham B11 1DZ England.

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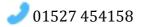


# **PARTS INQUIRY FORM**

## If we do not have the parts you are looking for on our website please Email your inquiry form to <a href="mailto:sales@classicbikeshop.co.uk">sales@classicbikeshop.co.uk</a> (Please note we will try our very best to get back to you as soon as we can, but some inquiries may take longer then others.)

	Customer Information
Name:	
Phone Number:	
Email:	

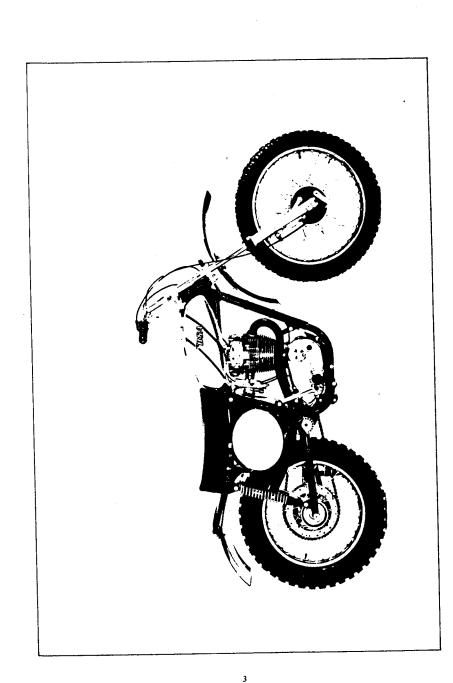
Part Number	Description	Qty



## **Please Note!**

Replacement parts or accessories must be as manufactured or approved by International Triumph/BSA (Parts and Service) Ltd.

In this respect your attention is drawn to the Terms and Conditions of International Triumph/BSA Guarantee.



#### THREADS

Details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as 14-7006 Socket screw (1/4in U.N.C. x lin) = 1/4in diameter unified coarse thread, lin long under head

#### MATERIALS

Vital components, which are manufactured from a special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

#### ABBREVIATIONS - SCREW THREADS

- **British Association** B.A.
- British Standard Cycle B.S.C. -
- B.S.F. . British Standard Fine Whitworth Form
- W.F.
- Unified Fine UN.F. =
- Unified Coarse UN.C = UN.S. = Unified Special

#### SERVICE TOOLS

A complete range of Service tools is contained in the Service Tool Catalogue, publication No. 00.5726



and the second se

#### ASSEMBLIES COMPLETE

Spares No.	Description
00 7009	LOCTITE PLASTIC GASKET (10 bottle trade pack).
00 7007	B.S.A. LOCTITE (10 tube trade pack).
00 3174	GASKET SET DECARBONISING.
00 3316	GASKET SET FULL OVERHAUL.
71 3659	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM.
71 1870	CRANKCASE COMPLETE WITH FIXED FITTINGS.
71 - 3001	OIL PUMP COMPLETE.
71 1675	FLYWHEEL AND CONNECTING ROD ASSEMBLY.
71 2586	CONNECTING ROD AND BIG-END ASSEMBLY.
57 - 4302	CLUTCH ASSEMBLY COMPLETE.
83 5108	FRAME COMPLETE.
97 4512	FRONT FORK COMPLETE.
37 4186	FRONT WHEEL LESS BRAKE.
37-4185	FRONT WHEEL WITH BRAKE.
37-4187	FRONT HUB WITH SPINDLE AND BEARINGS.
37 3959	REAR WHEEL LESS BRAKE.
37 - 3960	REAR WHEEL WITH BRAKE.
37 3908	REAR HUB WITH SPINDLE AND BEARING.
00 5220	TACHOMETER KIT.
60 4269	CARBURETTER COMPLETE.
83 5184	AIR FILTER BOX COMPLETE, WITH FILTER.

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TYRES

DUNLOP COMPANY LIMITED. FORT DUNLOP BIRMINGHAM 24

CHAMPION SPARKING PLUG CO. LIMITED. FELTHAM. MIDDLESEX.

#### CARBURETTERS

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

DOHERTY MOTOR CYCLE ACCESSORIES LIMITED, ASTON, BIRMINGHAM 18.

JOSEPH LUCAS (SALES AND SERVICE) LIMITED, GREAT HAMPTON STREET. BIRMINCHAM 18.

SMITH'S INDUSTRIES LIMITED. MOTOR ACCESSORY DIVISION, 50 OXGATE LANE, LONDON N W 2

GIRLING LIMITED (SALES AND SERVICE), BIRMINGHAM ROAD, WEST BROMWICH.

#### CHAINS

CONTROLS

ELECTRICAL EQUIPMENT

REAR SUSPENSION UNITS

STAFFORDSHIRE.

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SPEEDOMETERS

SPARKING PLUGS

RENOLD LIMITED, WYTHENSHAWE, MANCHESTER.





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Note: - To standard specification, the engine includes a compression plate fitted between the cylinder barrel and the crankcase, and in this condition the compression ratio is as given above.

## CARBURETTER

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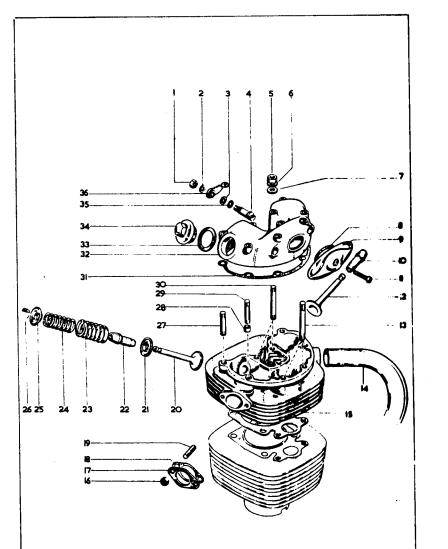
Spares	Makers	Main	Throttle	Needle	Needle
No	No.	Jet	Slide	Jei	Position
e0 4269	M932/28	250	3-1/2	106	I.

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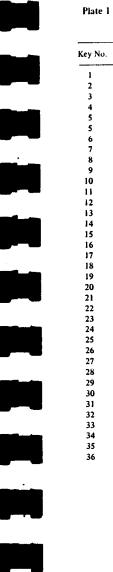
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CYLINDER HEAD – EXHAUST PIPE



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CYLINDER HEAD – EXHAUST PIPE

av No	Spares No.	Description	Per Set
ey 110.	Spares No.		
1	60 0965	Nut valve lifter (1/4in B.S.C.)	
2	70 8072	Washer valve lifter, (255in x 500in x 048in)	. 1
3	82 8981	Washer - valve lifter, (*328in x *505in x *048in)	. I
4	40 0417	Spindle exhaust valve lifter	. 1
5	14 0302	Nut rocker box (5/16in U.N.F.)	. 7
5	14 0402	Nut - rocker box, steady bracket	. 2
6	60 2428	Spring washer rocker box nut	. 9
7	60 2330	Washer rocker box nut (333in x 625in x 040in)	. 9
8	711429	Gasket rocker inspection cover	. 1
9	40 0208	Cover – push rod inspection	. 1
10	71 1627	Valve guide exhaust	. 1
11	14 6610	Screw push rod inspection cover (1/4in UN.C. x 1 1/2in)	. 1
12	71 1736	Exhaust valve	. 1
13	21-2135	Stud - cylinder head (5/16in UN.C./UN.F. x 3 1/16in)	. 3
14	71-3801	Exhaust pipe, complete with bracket	. 1
15	71 - 1732	Cylinder head with fixed fittings.	. 1
16	14-0302	Nut carburetter fixing (5/16in UN.F.)	. 2
17	71-2592	"Tufnol" washer - carburetter joint	. 1
18	71 2593	Gasket - carburetter joint .	. 1
19	14 1619	Carburetter stud (5/16in UN.C./UN.F. x 1 1/4in)	. 2
20	71 - 1735	Inlet valve	. 1
21	680931	Cup - valve spring, bottom	. 2
22	71-1626	Valve guide inlet	. 1
23	65 2494	Valve spring outer	. 2
24	65 2495	Valve spring - inner	. 2
25	71-1165	Collar valve spring, top	. 2
26	71-1166	Collet valve spring	. 4
27	21 - 2133	Stud - cylinder head (5/16in UN.F./UN.C. x 2 9/16in) .	. 2
28	71 - 1989	Dowel cylinder head studs	. 2
29	21 2134	Stud cylinder head (5/16in UN.C./UN.F. x 2 13/16in)	. 2
30	21-2092	Stud - rocker box (5/16in UN.C./UN.F. x 3 1/4in)	. 2
31	71-1623	Gasket - rocker box	. 1
32	71-3255	Rockerbox	. 1
33	97 - 3765	"O" ring – valve inspection cap	. 7
34	71-3256	Cap valve inspection	. 2
35	70 8158	Cap valve inspection	. 1
36	71-2938	Lever exhaust valve lifter	. 1
	60 2428**	Spring washer carburetter fixing nut	. 2

\*\*Not illustrated.

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Plate 1

Plate 2

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## CYLINDER - CRANKSHAFT - ROCKERS

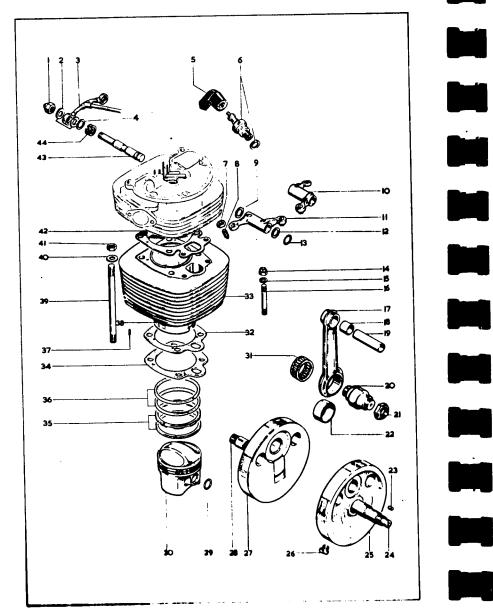
Key No.	Spares No.	Description Pr	er Se
1	70 1435	Nut rocker spindle (domed 3/8in B.S.C.)	
2	70 1435	Copper washer oil feed union	2
3	41 -0807	Rocker oil feed pipe	1
4	70 - 1335		2
5	60-0262	Copper washer - oil feed union	1
5	197606	Spark plug – Champion N3 (with washer)	1
7	240563	Spark plug Champion N3 (with washer)	2
8	24-0105 68 -0155	Screw - rocker adjusting (5/16in B.S.C.)	્ર
8 9	70-1330	Thrust washer rocker spindle	2
10	40-0296	Rocker complete - exhaust	1
••	40-0298	Rocker complete – inlet	1
11			રં
12	70-1575	Thius washer toeker spinale	રે
13	40-0148	"O" ring rocker spindle . Nut cylinder barrel stud (5/16in UN.F.)	2
14	14-1302	Washer - cylinder barrel stud (5/16in Civic.) Washer - cylinder barrel stud (328in x 563in x 5093in).	
15	70-8215	Washer - cylinder barrel stud (328in x 303in x 073in).	
16	21-2034	Stud - cynnuci barrer (sy rom ortes) orte in o trony	
17	71 1635	Connecting rod complete	
18	66-0492	Dusi - connecting log sinan-end	
19	71-2747	Gudgeon pin	
20	71-1616		
21	41-0588	Nut – crankpin	
22	71-1199	Bush connecting rod big-end .	•
23	41-0551	Peg – crankpin location	•
24	71-1681	Ergine shaft - right	•
25	71-1677	Flywheel complete - right	•
26	71-1678	Flywheel plug .	•
27	71 - 1676	Flywheel complete – left	·
28	71-1632	Engine shaft - left	•
29	71-2970	Circlip – gudgeon pin locating	· :
30	71-2745*		•
31	707850	Needle roller – big-end bearing	•
32	71-1624	Gasket – cylinder liner	•
33	71-1219	Cylinder barrel complete	•
34	71-3634	Compression plate	•
35	71-2155*	Piston ring - scraper, (standard) (Comprising 2 parts)	•
36	71-2152*	Piston ring – taper (standard)	·
37	712549	Peg – cylinder liner	·
38	71-1218	Liner – cylinder barrel	·
39	21-2033	Stud – cylinder head and barrel fixing (7/16in UN.F/UN.C. x 7 3/8in) .	•
40	41-0639	Washer – cylinder barrel ('440in x '781in x '128in)	
41	14-0304	Nut cylinder barrel (7/16in UN.F.)	
42	71-1625	Gasket cylinder head	
43	40-0294	Rocker spindle - inlet and exhaust	•
44	70-1574	Spring washer – rocker spindle	
••	71-1675	Flywheel and connecting rod assembly	
	71-2586		

\*See page 6 for piston details

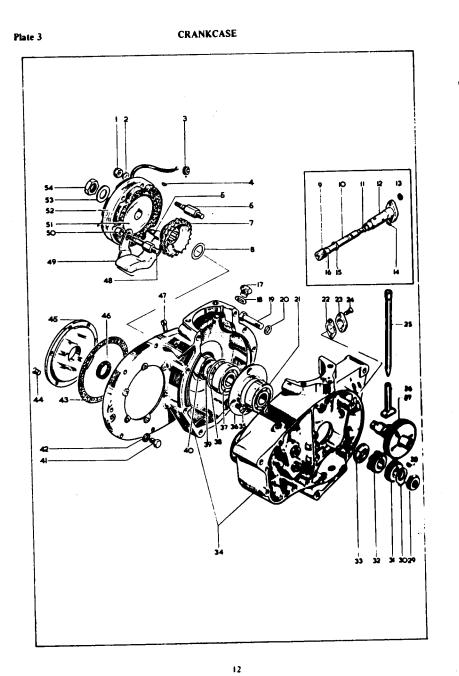
Plate 2

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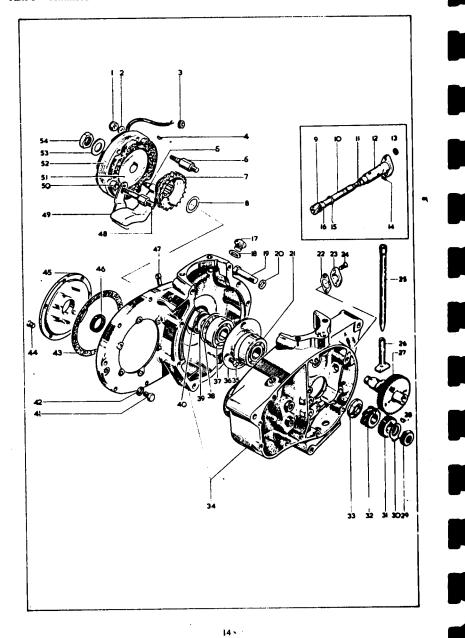
CRANKCASE

Key No.	Spares No.	Description	Per Set
1	14 1901	Nut stator fixing (1/4ia UN.F.)	. 3
2	70 8072	Washer stator fixing (255in x 500in x 048in) .	. 3
3	70 8148	Grommet alternator lead	. 1
4	70 8144	Key alternator rotor	. 1
5	21 - 1896	Stud stator fixing, bottom	. I
6	21 - 1895	Stud stator fixing, front	. 1
7	71 1634	Engine sprocket 28 teeth	. 1
8	71-1630	Shim (015in) engine sprocket	. as req
8	71-1629	Shim (@30in) engine sprocket	. as req
	71-3231*	Tachometer drive assembly complete	. 1
9	709382	Gear tachometer drive shaft	. 1
10	713233	Tachometer drive shaft	. 1
11	70 9430	"O" ring drive shaft	. 1
12	71-3232	Housing tachometer drive shaft { Optional	. 1
13	70 8256	Sealing washer drive shaft	. 1
14	70 9431	Pin drive shaft locating	. 1
15	70 9383	Thrust washer drive shaft	. 1
16	70 9429	Pin - drive gear retaining	. 1
17	21-1872	Pin - drive gear retaining /	. 1
18	70-8896	Washer - timing aperture plug	. 1
19	14-6219	Bolt crankcase (5/16in UN.C. x 1 1/2in)	. 3
20	70 8088	Washer crankcase bolt (317in x 625in x 064in)	. 3
21	70 9974	Bearing – roller, right (Hoffmann R325L)	
22	71-1422	Gasket - tachometer drive	
23	70-9384	Plate tachometer drive cover	. 1
24	57 - 1150	Screw tachometer drive (2B.A. x 27/64in countersunk)	. 2
25	713657	Push rod inlet and exhaust	. 2
26	71-2513	Tappet inlet and exhaust	. 2
27	71 1680	Camshaft complete	. 1
28	70 - 1580	Key crankshaft pinion	
29	21 - 2039	Nut crankshaft, right (5/8in UN.F.)	. 1
30	708043	Lockwasher - crankshaft nut	. 1
31	70-8043 70-8040	Pinion crankshaft	
32	70-8040		. 1
33	70 - 8041	• •	. 1
			• -
34	†71 <u>18</u> 70	Crankcase complete with fixed fittings	
35	14 - 6502	Screw – bearing retaining ring (1/4in UN.C. x 1/2in)	. 4
36	71-2649	Retaining ring – left, crankcase bearing	. 1
37	70-9974	Bearing – roller, left, inner (Hoffmann R325L)	. 1
38	<del>71-265</del> 0->	Distance piece – left, crankcase bearings, outer races $f_{i} = f_{i} = f_{i} = f_{i}$	. 1
39	711631	Distance piece - left, crankcase bearings, inner races	. 1
40	37-2363	Bearing – ball, left, outer (Hoffmann LS9)	. 1
41	14 6102	Bolt - chain oiler blanking (1/4in UN.C. x 5/8in)	. 1
42	70 8180	Fibre washer chain oiler blanking	. 1
43	71-1419	Gasket primary chaincase backplate	. 1
44	703821	Screw primary chaincase backplate (2B.A. x 5-16in)	. 6
45	70 - 3789	Backplate primary chaincase	. 1
46	70- 3833	Oil seal primary chaincase backplate	. 1
47	70-8147	Clip alternator lead	. 1
48	21 1894	Stud stator fixing, rear	1

\* See page 5 for tachometer kit complete †Crankcase halves not supplied separately.

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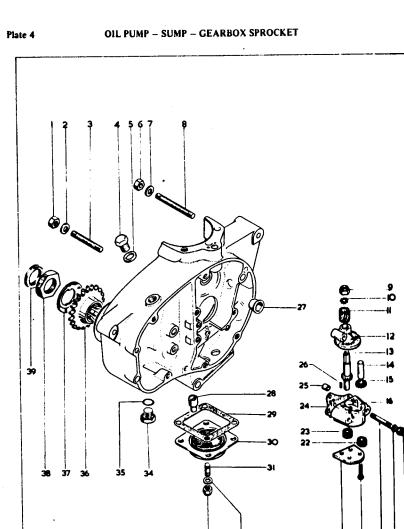
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## Plate 3 - continued

## CRANKCASE

Key No.	Spares No.	Description						Per	set
49	768184	Primary chain tensioner		۰.		• *			1
50	70-8143	Distance piece generator (470in)							3
50	71-2923	Distance piece - chain tensioner ('62in)					•	•	1
51	19-8019	Alternator rotor (Lucas 5421 3901) > .		•	•	•	•	•	11
52	19-1286	Alternator stator (Lucas 47230)			•	•		•	1
53	711731	Lockwasher – rotor fixing			· •	•	•	•	1
54	21-2066	Nut - rotor fixing (5/8in UN.F.)				·	•		1
	60-3921**	Bolt - Tachometer drive fixing				•		•	2
	60-2426**	Spring Washer - Tachometer drive fixing boli	L			•			2

\*\*Not illustrated



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Plate 4

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## OIL PUMP SUMP GEARBOX SPROCKET

Key No.	Spares No.	Description	Per Se
1	14-0302	Nut crankcase stud (5/16in UN.F.)	. 2
2	70 8088	Washer crankcase stud (317in x 625in x 064in)	. 2
3	21 1890	Stud crankcase, rear (5/16in UN.F./UN.C. x 2 11/16in)	. 2
4	57 4679		I
5	57 4681	Gearbox filler plug Washer gearbox filler plug	. 1
6	14 0302	Nut crankcase stud (5/16in UN.F.)	. 2
7	70 8088	Washer crankcase stud (317in x 625in x 064in)	. 2
8	21 2042	Stud crankcase, top	. 2
9	14-1301	Stud crankcase, top	. 1
10	70-9041	Washer oil pump drive gear fixing	. 1
ii	70 -8094	Driving gear oil pump	. 1
12	71 2119	Spindle housing oil pump	. 1
13	71-2123	Driving spindle oil pump	. 1
14	71 1147	Spindle oil pump driven gears	. 1
15	71-2121	Gear oil pump feed, driven	. 1
16	71 - 3001	Gear oil pump feed, driven	. 1
17	14 1901	Nut oil pump fixing (1/4in UN.F.)	. 3
18	70 8104	Washer oil pump fixing (266in x 625in x 056in)	. 3
19	21 0597	Stud oil nump fixing (1/4in UN F /UN C, x 2 1/8in)	. 2
19	14-1606	Stud oil pump fixing (1/4in UN.F./UN.C. x 1 3/4in)	. 1
20	70 8100	Screw oil pump cover plate (3/10in B.S.C. x 1 5/16in)	. 4
21	70-8099	Cover plate – oil pump	. 1
22	71 2124	Scavenge gear oil nump driven	. 1
23	71 -2122	Scavenge gear - oil pump, driving	. 1
24	71 - 2115	Gasket – oil pump	. 1
25	70 8022	Dowel - oil pump locating	. :
26	71 1148	Dowel oil pump body locating	. :
27	70 8315	Dowel oil pump body locating Bush camsha't, at crankcase	
28	71-2771	Scavenge valve complete	
29	71 - 1424	Gasket - scavenge cover	
30	71 2933	Sump filter	
31	14-1401	Stud – scavenge cover fixing (1/4in UN.F./UN.C. x lin) .	
32	70 -8071	Washer - scavenge cover fixing (255 in x 500 in x 048 in)	
33	14 1901	Nut - scavepage cover fixing (1/4in UN.F.)	
33	21 2111	Nut - scavenge cover fixing (1/4in UN.F.) Drain plug - gearbox	
34	60 3530	"O" ring drain plug	
35	57-4306	Gearbox sprocket – 14 teeth	
37	57 - 2702	Lockwasher – gearbox sprocket	
38	57-1434	Nut - gearbox sprocket (1 3/16in x 20 t.p.i., W.F.)	
39	572677	Felt washer gearbox sprocket	

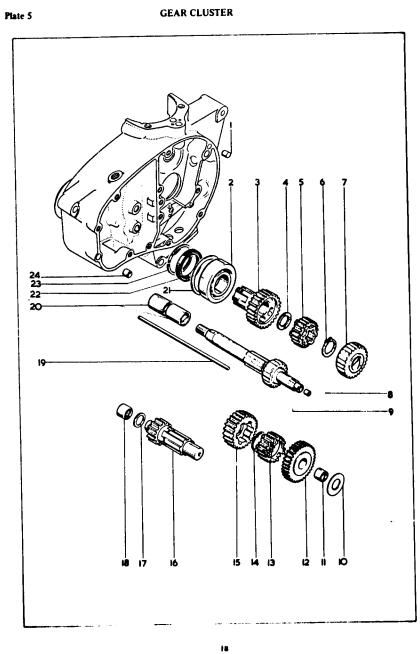


Plate 5

GEAR CLUSTER

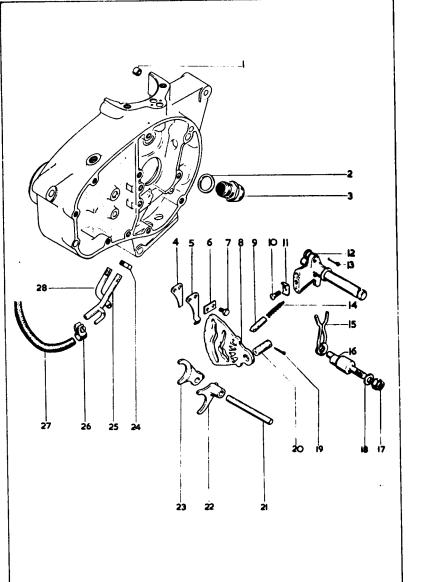
Key No.	Spares No.	Description Per S	set .
1	70 8011	Dowel inner cover locating, front	2
2	70 8014	Bearing gearbox mainshaft, left (Hoffmann 130)	1
3	57 3872		1
4	57 - 2678	Intust washer ( usoni usoni).	reqd.
4	57 2679	Initial Washer ( Opening Construction of the c	regd.
4	57 2680	Thrust washer (103in 104in)	reyd.
5	57 3876	Gear mainshaft second (21 teeth)	1
6	57 2669	Circlip mainshaft third gear	1
7	57 -4665	Gear mainshaft third (24 teeth)	1
8	57 1391	Bush mainshaft, clutch pushrod	1
9	57 -4682	Mainshaft (complete with 18T gear)	1
10	57 2670	Shim - layshaft first gear	1
11	57 2752	Bush layshaft first gear	1
12	41-3073	Gear layshaft first (25 teeth)	1
13	57-3877	Gear layshaft third (19 teeth)	1
14	57 2669	Circlip – layshaft second gear	1
15	57 - 2668	Gear layshaft second (22 teeth)	1
16	572667	Layshaft with top gear (14 teeth)	1
17	57 - 2671		reqd
17	572672	Thrust washer (1078in080in)	regd
18	70 - 8005	Bearing – needle roller, layshaft (Torrington B108)	1
19	57-2733	Clutch push rod	1
20	57 - 2753	Bush mainshaft top gear	ı
21	71-1271	Shield left gearbox bearing	1
22	70-8015	Oil Seal - gearbox	1
23	70 6026	Circlip – gearbox oil seal	1
24	71 2547	Dowel inner cover locating, rear	1

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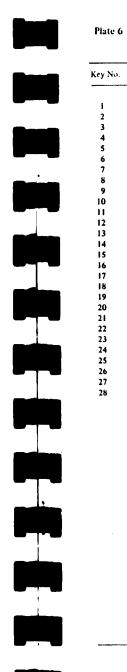
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GEARCHANGE MECHANISM



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GEARCHANGE MECHANISM

Key No.	Spares No.	Description		Per Se
i	70 8009	Dowel crankcase locating		1
2	70 9737	Joint washer pressure release valve	•	i i
3	71 3684	Pressure release valve complete		i
4	57 1249	Spring plate		
5	57-2691	Spring camplate locating	÷	. 1
6	57-1180	Lockplate – camplate spring		. 1
7	57 1076	Screw camplate spring (2B.A. x 3/8in)		. 2
8	57 - 3850	Camplate gearchange		. 1
9	57-2105	Plunger gearchange quadrant .		. 2
10	57 2435	Screw plunger retaining plate (SB.A. x 5/16in)		. 1
11	57-2107	Retaining plate quadrant plungers		. 1
12	57-2692	Gearchange quadrant complete		. 1
13	57 1277	Rivet plunger spring		. 2
14	57 2106	Plunger spring		. 1
15	57-1109	Gearchange return spring		. 1
16	57 - 4454	Anchor bolt – return spring		. 1
17	14 1302	Locknut – footchange return spring anchor (5/16in UN.F.)		. 1
18	60 2428	Washer – return spring anchor		. 1
19	60-2724	Split pin - camplate spindle locating (3/32in x 1in)		
20	574048	Spindle – camplate		. 1
21	57-2688	Spindle – selector forks		. 1
22	57 2689	Selector fork - layshaft		.
23	57 -4603	Selector fork - mainshaft		.
24	21-2117	Nut oil feed and return pipes .		
25	71 - 2656	Oil return pipe		
26	70 8111	Clamp rocker feed pipe		
27	70 8106	Rocker oil feed pipe		
28	71-2658	Oil feed pipe		. 1
	71-1003**	Washer - oil feed and return pipes nut (385in x 625in x 048in)		. :

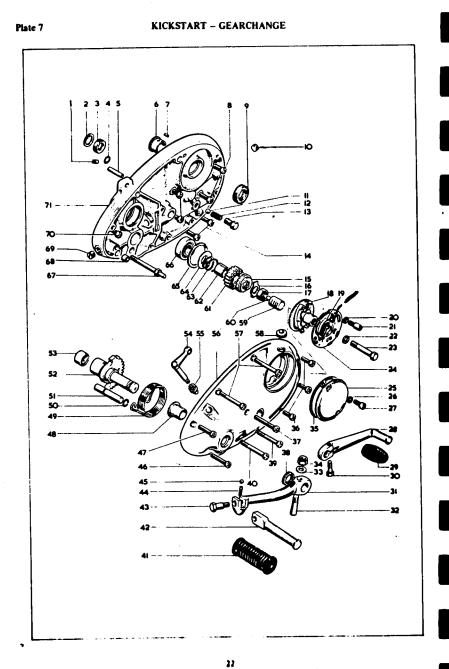
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\*\*Not illustrated

Plate 6

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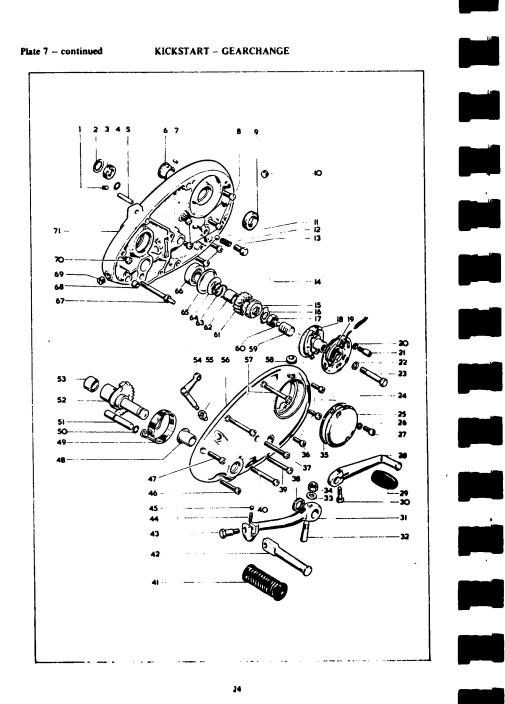


Piate 7

## KICKSTART – GEARCHANGE

Key No.	Spares No.	Description		Per Set
1	708162	Plug – mainshaft oil feed		
2	70-8157	Circlip – crankshaft oil seal		. 1
3	70-8154	Oli scal - Clankshart	•	. 1
4	70-8158	"O" ring inner cover	•	. 1
5	57-1026	Breather pipe – inner cover	•	. 1
6	70-8150	Bush – camshaft, at inner cover	•	. 1
7	70-3172	Peg - camshaft bush locating	•	. 1
8	146610	Screw – inner cover to crankcase (1/4in UN.C. x 1 1/2in) .	•	. 4
9	70-8153	Oil seal – camshaft	•	. 1
10	709526	Sealing plug	•	. 1
11	60-2364	Ball - non-return valve (1/4in)		. 1
12	40-0385	Spring – non-return valve		. 1
13	21-2044	Plug – non-return valve		. 1
14	14-6606	Screw – inner cover, bottom (1/4in UN.C. x 3/4in)		. 2
15	57-4339	Kickstart ratchet		. 1
16	57-4343	Lockwasher – kickstart ratchet nut		. 1
17	57-2686	Nut - kickstart ratchet		. 1
18	19-1947	Nut – kickstart ratchet Auto-advance unit – 15° range (Lucas 54425655). Contact set (Lucas 60600271)		. 1
19	19-1948	Contact set (1 ucas 60600271)		. 1
20	70-8164	Washer – contact breaker plate fixing (182in x 375in x 064in)		. 2
20	70-0104	Pillar bolt – contact breaker plate fixing		. 2
	71-8163	Washer – auto-advance unit fixing		. 1
22	14-0208	Bolt – auto-advance unit fixing (1/4in UN.F. x 2 1/4in).		. 1
23		Contact breaker plate complete (Lucas 55425458)	•	1
24 ·	19-1949	Cover – contact breaker complete	•	1
25	70-8737	Fibre washer – contact breaker complete	•	2
26	97-0430	Screw – contact breaker cover 1	·	2
27	70-7354	Screw - contact breaker cover fixing (2B.A. x 1 1/2m)	•	. 1
28	57-1164	Gearchange pedal	• •	. 1
29	57-2648	Rubber – gearchange pedal	·	. 1
30	21-5403	Bolt – gearchange pedal (1/4in B.S.C. x 3/4in)	·	i
31	57-4556	Kickstart lever complete	•	
31	57-4555	Crank only - kickstart lever	•	. 1
32	57–4357	Cotter - kickstart lever	·	. 1
33	60-2320	Washer – kickstart lever cotter (270in x 562in x 056in)	·	
34	14-1301	Nut - kickstart lever cotter (1/4in UN.F.)	·	. 1
35	71-1423	Gasket - contact breaker cover .	·	. 1
. 36	708169	Screw – outer cover (2B.A. x 5/8in)	·	
37	146611	Screw – outer cover (1/4in UN.C. x 1 3/4in)	·	. 1
38	572641	Oil seal – kickstart spindle	·	. 1
39	14-6612	Screw – outer cover (1/4in UN.C. x 2in)	•	. 1
40	14-6614	Screw – outer cover (1/4in UN.Ç. x 2 1/2in)	•	. 1
41	57-2330	Rubber – kickstart lever pedal	٠	. 1
42	57-1272	Folding pedal - kickstart lever		. 1
43	21-0541	Bolt – kickstart folding pedal		. 1
44	57-1167	Spring – kickstart folding pedal		. 1
45	60-2364	Ball – kickstart folding pedal (1/4in)		. 1
46	14-6610	Screw – outer cover (1/4in UN.C. x 1 1/2in)		. 1
47	14 6606	Screw – outer cover (1/4 UN.C. x 3/4in)	-	. 1
48	57-4559	Bush – kickstart spindle		. 1
49	57-4338	Spring – kickstart lever return		. 1
50	57-2658	Circlip – kickstart quadrant stop locating		

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Plate 7 - continued

KICKSTART – GEARCHANGE

Key No.	Spares No.	Descri	ptio	n					Pe	r Set
51	57 - 4342	Stop kickstart quadrant .								1
52	57 4639	Kickstart spindle and quadrant assembly	У							1
53	70 8005	Bearing layshaft, kickstart spindle (T						-		1
54	57 2750	Clutch lever		-						1
55	57-2700	Pinion clutch operating lever .								I
56	713276	Outer timing cover complete	-							1
57	14 -6612	Screw outer cover (1/4in UN.C. x 2in	a)			• •				2
58	60 3755	Grommet contact breaker lead								1
59	57-2699	Rack – clutch operating								1
60	60-2363									1
61	57-4336	-								1
62	57-2682									1
63	57 2684	•								1
64	57-4452									1
65	70-8152	Circlip – gearbox mainshaft bearing								1
66	70-8151	Bearing - gearbox mainshaft, at inner		r (Ho	ffman	n LS7)	).			1
67	57-3764	Anchor - kickstart return spring								1
68	708010									2
69	21 - 1899	Screwed plug – inner cover .								1
70	14 -6608	Screw - inner cover (1/4in UN.C. x 1ii								1
71	71-2652	Inner cover complete					÷			1
	701335**	Washer – screwed plug, inner cover		÷						1

\*\*Not illustrated

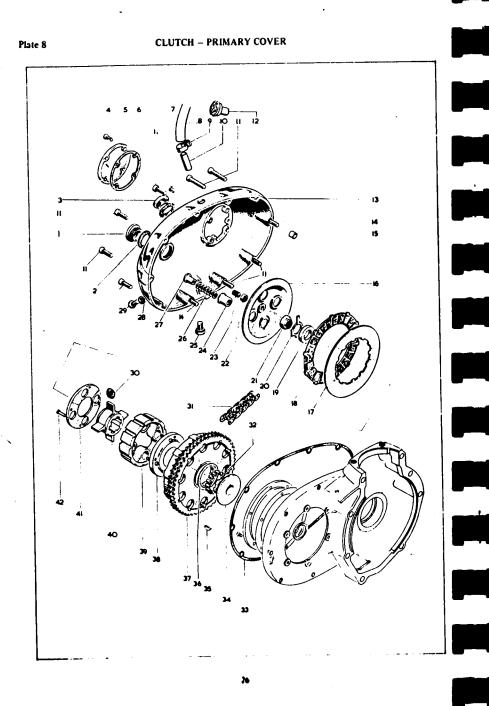


Plate 8

## CLUTCH -- PRIMARY COVER

Key No.	Spares No.	Description Per	Sei
	57 4302	Clutch assembly complete	I.
1	57 2166	Inspection plug primary cover .	1
2	70 8782	Washer inspection plugs	2
3	57 2166	Inspection plug primary cover	1
4	70 8177	Screw inspection cover (2B.A. x 1/2in)	4
5	68 0839	Cover timing inspection	1
6	71 1420	Gasket inspection cover .	I.
7	71-1619	Ignition timing pointer	I.
8	83 5115	Breather pipe (long)	I.
9	60 2252	Clip breather pipe	1
10	71-2927	Stub breather outlet	1
11	14-6610	Screw primary cover (1/4in UN.C. x 1 1/2in)	8
12	60-3745	Filter - breather pipe	1
12	71-2932	Primary cover complete	1
13	21-2153	Screw - primary cover, at dowel holes (1/4in UN.C. x 1 39/64in)	2
14	212155 70 -8010	Dowel - primary cover locating .	2
	57 4019	Pressure plate	1
16			5
17	57-2725		5
18	57 2726		ī
19	57-2731	Distance piece electric retaining inter	i
20	57-2732		i
21	57 2730		1
22	14 0401	1431 Clutch push fou aujusting seren (1) the office of	i
23	57 4189	Screw clutch push rod adjuster	4
24	57 4121	Cup pressure plate spring	1
25	21 - 1943	Drain plug primary case	4
26	41 3091	Spring pressure plate	4
27	41~3215	Nut pressure plate spring adjuster	1
28	71-1065	Washer oil level screw	1
29	14 7804	Screw oil level	8
30	41-3212	Rubber shock absorber	° I
31	41 - 0660	Primary chain endless (72 pitches)	-
32	572719	Roller (3/16in x 3/16in)	25
33	71 - 1418	Gasket primary cover	1
34	57 4200	Clutch hub	1
35	57 2714	Key clutch hub	1
36	57 3931	Thrust washer	1
37	57-4198	Clutch chainwheel	1
38	574508	Retaining plate inner	1
39	57 4531	Clutch centre assembly	1
39	574511	Clutch centre	1
40	57 - 2715	Clutch spider	1
41	57-4510	Retaining plate outer .	I
42	57 -4507	Rivet inner and outer retaining plates	4

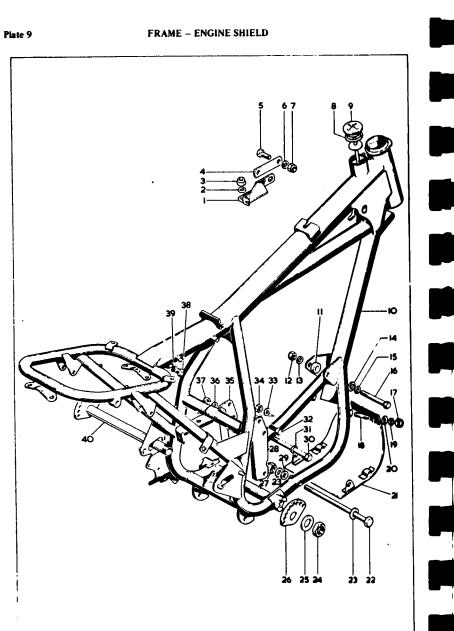


Plate 9

#### FRAME ENGINE SHIELD

Key No.	Spares No.	Description			Per	Set
	83 3838	Engine steady bracket				1
2	60 2330	Washer – engine steady fixing (333in x 625in x 640m)				4
3	14 1302	Nut engine steady fixing (5/16in UN.F.)				2
3	83 3840	Engine steady stay				Ĩ.
5	14 0126	Bolt engine steady stay fixing (3/8in UN.F. x 3/4in)				2
5	60 2331	Washer engine steady (3/8in x 3/4in x 5/64in)		÷		2
7	14 - 1303	Nut engine steady (3/8in UN.F.)		÷		2
8	70 3751	Washer oil filler cap				1
9	83 4512	Oil filler cap and dipstick	•	-		j
	83 5108	Frame complete	•	•		ì
10	83 3998	Distance piece engine mounting front	•	•	•	i
11				•	·	i
12	14 1304		•	·		i
13	60 2332	Washer engine mounting, front (*458in x *875in x *048in) Distance piece exhaust pipe mounting	•	•	•	i
14	68 4925	Distance piece exhaust pipe mounting	·	•	•	i
15	60 2332	Washer engine mounting, front (458in x 875in x 048in)	•	•	•	i
16	14 0252	Bolt engine mounting, front (7/16in UN.F. x 3in)	•	•	•	2
17	14 - 1301	Nut engine shield fixing (1/4in UN.F.)			•	2
18	21 2137	Stud engine shield fixing (1/4in UN.F. x 57/64in)	•	•	·	2
19	60 2427	Spring washer -engine shield fixing ('281in x '465in x '092in).	•	•	•	2
20	60 2329	Washer engine shield fixing (270m x 562in x 036in) .	•	•	•	ĩ
21	83 2228	Engine shield	•		•	1
22	21 2160	Bolt engine mounting, bottom (3/8in UN.F. x 8 3/8in)	•		•	2
23	82 9046	Washer engine mounting, bottom	•	•	•	Ĩ
24	21-0755		•	•	•	
25	37 2085	Washer swinging arm pivot	•	•	•	1
26	83 3556	Adjuster swinging arm pivot, right	•	•	·	1
27	14 1303	Nut engine mounting bottom bolt (3/8in UN.F.)		•	·	1
28	83 4501	Engine mounting plate rear, right	•		•	1
29	83 2005	Distance piece engine mounting, bottom		•	•	1
30	21 0671	Bolt engine mounting rear (3/8in UN.F. x 3 7/8in) .		•	•	1
31	82 9046	Washer engine mounting, rear				2
32	14 0126	Bolt engine plate mounting, rear (3/8in UN.F. x 3/4in)			•	4
33	71 1003	Washer – engine mounting plate bolt, rear (*385in x *625in x *04			•	8
34	14 1303	Nut engine mounting plate bolt, rear (3/8in UN.F.)	•	·	•	4
35	83 4500	Engine mounting plate rear, left	•	•	•	1
36	82 9046	Washer engine mounting, rear		•		2
37	14 1303	Locknut engine mounting, rear (3/8in UN.F.)				1
38	21 2015	Oil drain plug	•			3
39	54 8006	Washer drain plug				1
40	83 3554	Spindle assembly swinging arm				1

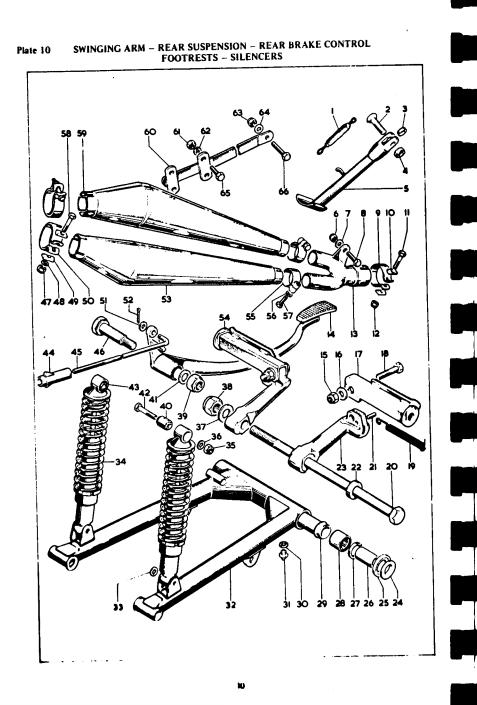
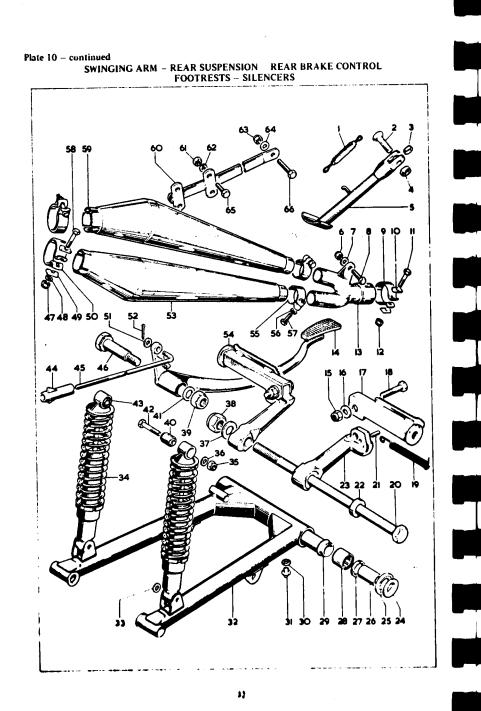


Plate 10

## SWINGING ARM REAR SUSPENSION – REAR BRAKE CONTROL FOOTRESTS – SILENCERS

Key No.	Spares No.	Description	Per Set
	68 4708	Spring prop stand .	
2	21-2105	Pivot bolt prop stand	
3	83 3165	Distance piece prop stand mounting	. 1
4	14 1303	Locknut prop stand pivot (3/8in UN.F.)	. 1
5	83 4278	Prop stand	. 1
6	14 1302	Nut junction pipe bolt (5/16in UN.F.)	. 1
7	60 2321	Washer, plain junction pipe bolt (333in x 625in x 072in)	
8	14 0113	Bolt junction pipe to frame (5/16in UN.F. x 5/8in)	. 1
9	70 2271	Clip junction pipe to exhaust pipe	. 1
10	70 3768	D'washer clip bolt	. 1
11	14 0218	Bolt junction pipe clip (5/16in UN.F. x 1 3/8in)	. 1
12	14 - 1302	Nut junction pipe clip bolt (5/16in UN.F.)	. 1
13	71 3772	Junction pipe	
14	83 2040	Brake pedal	. 1
15	14 1302	Nut footrest pivot bolt (5/16in UN.F.)	. 2
16	60 2321	Washer pivot bolt nut (333in x 625in x 072in)	
17	83 4685	Footrest right	. 1
17	83 - 4684	Foutrest left	. 1
18	21-0512	Footrest pivot bolt (5/16in UN.F. x 1 1/4in)	. 2
19	83 3095	Spring footrest return	. 2
20	21 2180	Footrest bolt	. 1
21	83 - 3094	Peg return spring anchor	
22	83 3998	Footrest bolt distance piece	. 1
23	83 4505	Footrest bracket, right	. 1
23	83 4408	Footrest bracket, left	. 1
24	83 2233	Thrust washer swinging arm .	. 2
25	83 3014	Seal thrust washer	. 2
26	83 2012	Sleeve inner.	. 2
27	83 2244	Oil seal swinging arm	. 2
28	83 2245	Needle roller bearing - swinging arm (Torrington B1616)	. 2
29	83 1969	Distance tube swinging arm bearing	. 1
30	24~1088	Fibre washer grease nipple	. 1
31	60~1841	Grease nipple swinging arm	. 1
32	83 2212	Swinging arm complete	
33	37 2337	Washer damper bottom mounting (380in x 750in x 092in)	. 2
34	19 7482		. 4
35	14 1303	Nut suspension unit fixing, top & bottom (3 8in UN.F.) Washer suspension unit fixing, top & bottom ( 395in x 750in x 772in)	
36	60 2322		
37	60 2323	Washer footrest bolt (1458in x 1875in x 1092in) . Nut footrest bolt (7/16in UN.F.)	
38	14 1304		• •
39	14 1303		
40	99 0122	•	
41	70 8084		
42	14 0234	Bolt suspension unit fixing, top and bottom (3 8in UN.F. x 1 3/4in) Suspension unit complete (Girling 64052567)	
43	60 3919	Adjuster nut brake rod .	
44	82 7387		•
45	83 2616		•
46	21 2045		
47	21 1908	Nut silencer outlet clip bolt (5/16in UN.F.)	•



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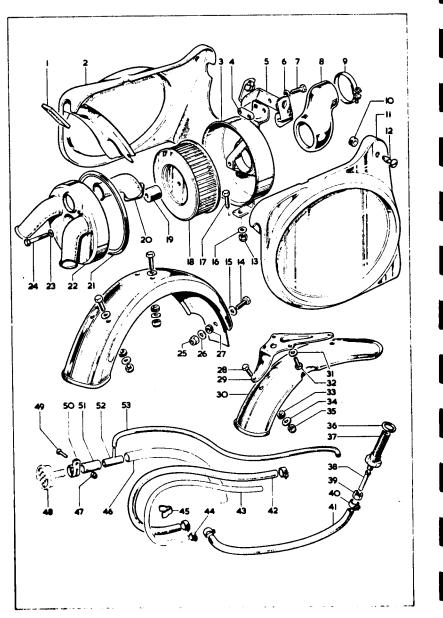
Plate 10 -- continued

## SWINGING ARM -- REAR SUSPENSION -- REAR BRAKE CONTROL FOOTRESTS -- SILENCERS

key No.	Spa	res No.	Description					Pe	r Set
	60	2428	Spring washer silencer outlet clip bolt			,			2
49	70	3768	"D" washer silencer outlet clip bolt						4
50	71	3524	Clip silencer outlet			•			2
51	83	4277	Distance piece brake rod (256in x 500in x 040in)	) .	۰.				I
52	60	2683	Split pin brake rod (1/16in x 3/8in) .					•	I
53	71	3751	Silencer complete lower				•	•	1
54	83	5109	Footrest and bracket assembly, left		•	•	•	•	I
54	83	5110	Footrest and bracket assembly, right				•	•	1
55	70	7299	Clip silencers to junction pipe .			•			2
56	60	2418	Spring washer clip bolt ('343in x '503in x '080in)						2
57	14	0116	Bolt silencer clip (5/16in UN.F. x 1in)		•	•			2
58	14	0219	Bolt silencer outlet clip (5/16in UN.F. x 1 1/2in)				•	-	2
59	71	3750	Silencer complete upper				•	•	1
60	83	5180	Silencer support strap			•			1
61	14	1301	Locknut silencer strap bolt (1/4in UN.F.)			•	•		4
62	60	2320	Washer - silencer strap bolt ( 270in x 562in x 056in	).	·	•	·	•	4
63	14	1302	Locknut - strap to frame bolt (5/16in UN.F.)	•	•	•	•	•	1
64	60	2321	Plain washer strap to frame bolt (333in x 625in x	·072in)	).	•	•		1
65	14	0102	Bolt silencer to strap fixing (1/4in UN.F. x 5/8in)		•				4
66	14	0218	Bolt strap to frame fixing (5/16in UN.F. x 1 3/8in)	•••		•			1
	60	4172**							2

\*\*Not illustrated



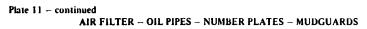


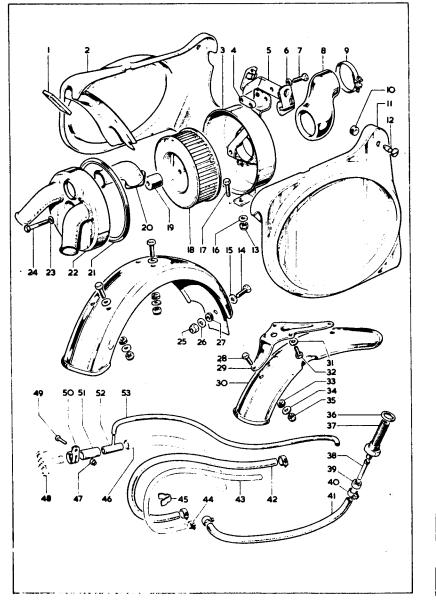
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Plate 11

## AIR FILTER - OIL PIPES - NUMBER PLATES - MUDGUARDS

(ey No.	Spares No.	Description	Per Set
_ , 1	82 7380	Protection strip number plate	. 4
2	83 3475	Number plate left	. 1
3	83 3299	Air filter box	. 1
4	83 3305	Fixing plate	. !
5	83 3035	Number plate bracket	. 1
6	60 2427	Spring washer air filter fixing bolt (281in x 465in x 064in)	. 2
7	14 0102	Bolt air filter fixing (1/4in UN.F. x 5/8in)	• -
8	60 3483	Hose air box to carburetter	. 1
9	60 3536	Chp carburetter hose	. 1
10	60 3160	Rubber washer "Oddie" fastener	
ii –	83 5166	Number plate right "Oddie" fastener	. 1
12	60 3632	"Oddie" fastener	. 2
13	14 1301	Locknut air filter bottom bolt (1/4in UN.F.)	. 1
14	14 0103	Bult rear mudeuard fixing (1/4in UN.F. x 3/4in)	. 5
15	60 2347	Washer rear mudguard fixing bolt (270in x 625in x 040in)	. 5
16	83 1829	Washer air filter bottom bolt	. 1
17	14 0102	Bolt air filter bottom fixing (1/4in UN.F. x 5/8in)	. 1
15	60 2601	Air filter element	·
19	83 5188	Rubber spacer	. 1
20	83 3781	Trumpet air filter	. 3
21	83 5187	Sealing ring air filter lid	. 1
22	83 5185	Lid air filter	. 1
23	60 4248	Washer air filter lid bolt	.
24	14 0207	Bolt air filter lid fixing (1/4in UN.F. x 2in)	•
25	14 1301	Nut rear mudeuard fixing bolt (1/4in UN.F)	. :
26	60 2347	W wher rear mudeward fixing bolt (270m x 625m x 040m)	. :
27	60 2347	Grommet rear mudguard fixing bolt	. :
27	14 0114	Bute front mudmard fixing (5/16in UN.F. x 3/4in)	. :
29	97 4359	Bracket from mudguard From mudguard	
	97 4359	Front mudaward	
.30	60 2348	Washer (continudeuard bracket bolt (333in x 750in x 048in)	. :
31	14 6114	Bolt front mudguard bracket mounting (5/16in UN.C. x 3/4in)	
32	60 3242	Grommet front mudguard fixing bolt	
33 34	60 3242	Washer front mudguard bolt (333in x 750in x 048in)	
	14 1302	Nut front mudguard fixing bolt (5/16in UN.F.)	
35	40 8331	Fibre washer frame oil filter	
36 37	NJ 9430	Od filter frame	
	40 8322	Oil feed pipe	
38 39	40 8322	Nut oil pipe union	
	68 8343	Clump oil pipe	
40 41	83 3078	Oil feed pipe frame to enging	•
	83 3076	Oil return pipe engine to frame	•
42	63 3070	Rocker feed pipe see plate 6	
43		Rocker feed pipe clamp see plate 6	
-44		Spring clip – rocker feed pipe to frame	
45	97 4112	Breather pipe see plate 8	
46			
47	82 4717	Nut breather pipe screw . Breather pipe filter see plate 8.	
48			
49	97 3894		
50	83 4123	Clip breather pipe	



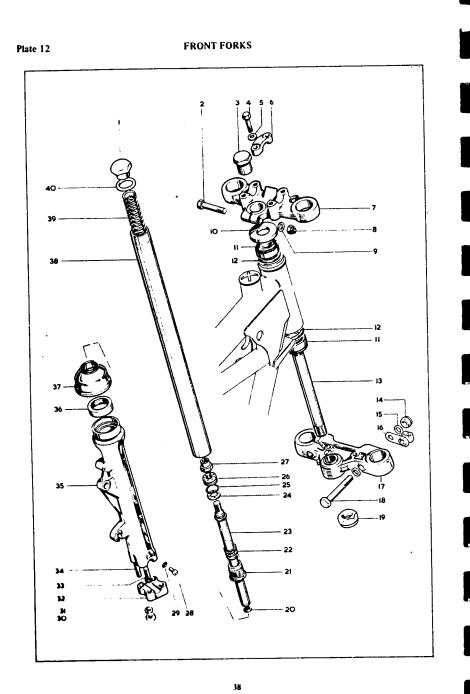


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Plate 11 - continued

## AIR FILTER - OIL PIPES - NUMBER PLATES - MUDGUARDS

Key No.	Spares No.		Des	scriptic	on						Pe	r Set
<u> </u>	83 5114	Breather pipe short							•			1
52	83 5126	Breather junction pipe					•	-	·	•	•	1
53	83 3077	Breather pipe oil reservoir		•	•	•	•	·	•	•	•	1



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Plate 12

## FRONT FORKS

Key Nu.	Spares No.	Description Per Se
	97 4512	Front fork complete
	97 4258	Nut top cap . 2
2	14 0236	Pinch bolt top yoke (3/8in UN.F. x 2 1/4in)
1	97 4317	Nut steering stem adjuster
4	14 6219	Bolt handlebar clamp (5/16in UN.C. x 1 1/2in)
5	83 3549	Washer bandlebar clamp (330in x 580in x 047in)
6	97 0722	Handlebar clamp 2
,	97 4371	Ton voke
	14 1303	Nut top voke pinch bolt (3/8in UN.F.)
9	70 8084	Washer top voke pinch bolt (280in x 750in x 064in)
10	97 4028	Dust cover steering head
11	97 4031	Typer roller bearing steering head (Timken LM11949L)
12	83 2007	Abutment ring steering head bearing
13	97 - 4319	Steering stem
13	14 1203	Nut bottom voke ninch bolt (3/8in UN.F.)
15	70 8084	Washer bottom yoke pinch bolt (280in x 750in x 064in)
15	97 4479	Retainer assembly brake cable.
10	97 4513	Bottom yoke
18	14 0239	Bottom yoke pinch bolt (3/8in UN.F. x 3in)
19	14 0237	Locknut steering stem (3/4in UN.C.)
20	97 4004	Washer damper tube (Dowty)
20	97 4076	Stanchion and plug complete
22	97 4078	Pasoil spring
23	97 4007	Downer tube complete
24	97 4010	Washer damper
24	97 4010	"O" ring damper valve
	97 4003	Valve damper
26 27	97 4020	Nut damper valve
28	97 3894	Drain screw outer member
28 29	97 3893	Elbra wacher drain screw
30	14 -0302	Nut fork end cap (5/16in UN.F.)
31	60 2428	Spring washer - fork end cap ('344in x '600in x '064in).
31	97 - 3947	Fork end cap
33	14 1019	Allen screw – damper tube (5/16in UN.F. x 7/8in)
33	21 - 2102	Stud – fork end cap (5/16in UN.F./UN.C. x 1 7/8in)
35	97 4032	Outer member complete - right
35	97 4032	Outer member complete - left
30 36	97 4001	Oil seal outer member
30 37	97 4001	Scraper sleeve - outer member
37	97 - 4455	Fork stanchion
39	97 4011	Main spring
39 40	97-4011	Washer top cap nut

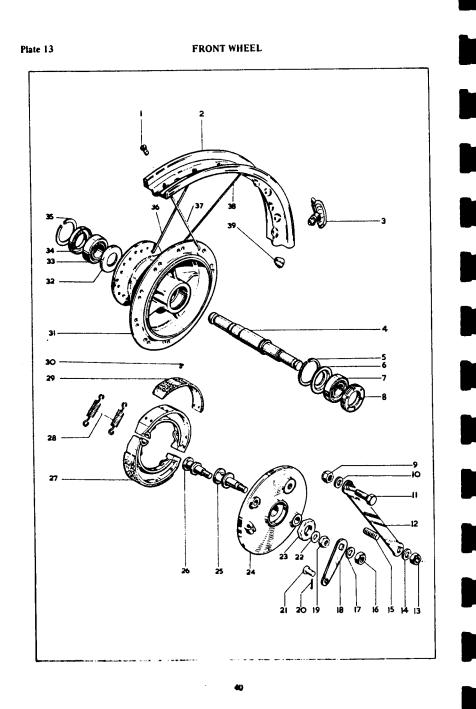


Plate 13

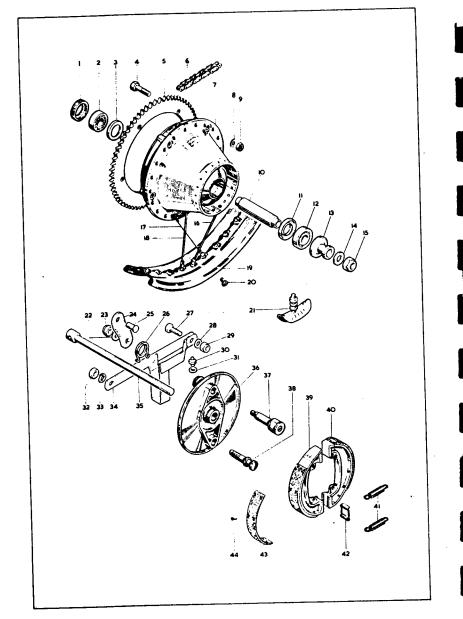
## FRONT WHEEL

Key No	Spares No.	Description		Per Set
	37 4186	Front wheel, less brake		. 1
	37 4185	Front wheel, with brake		. 1
1	27 6810	Spoke nipple	•	. 40
2	37 4151	Wheel rim (WM1 x 21)		. 1
3	37 3584	Security bolt	•	. 1
4	37 3796	Wheel spindle	•	
5	60 2632	Circlip grease retainer, right	•	. 1
6	37 - 3797	Grass retainer , right	•	. 1
7	37 0653	Bearing (Hoffmann 120)	•	
8	37 - 3759	Lock ring bearing, right . Locknut anchor strap, at fork leg (7/16in UN.F.)	·	. 1
9	14 1304	Locknut - anchor strap, at fork leg (7/16in UN.F.)		. 1
10	60 2332	Washer anchor strap, at fork leg ('458in x '875in x '048in)	•	
ii -	14 0134	Bolt - anchor strap, at fork leg (7/16in UN.F. x 1 1/4in)	•	
12	83 2660	Anchor strap	•	. 1
13	14 1304	Locknut - anchor strap, at brake plate (7/16in UN.F.)	•	
14	60 2332	Washer - nut, anchor strap, at brake plate (458in x 875in x 048in)	•	. 1
15	21 2063	Stud – anchor strap, at brake plate	•	
16	14 1303	Locknut - brake lever (3/8in UN F)	·	. 1
17	60 2331	Washer – nut, brake lever (395in x 750in x 048in)	•	. 1
18	37 3694	Brake lever	•	. 1
19	14 1303	Locknut - fulcrum pin (3/8in UN.F.) .	•	. 1
20	60 2683	Split pin – brake cable pivot	·	. 1
21	42 5836	Pivot pin – front brake cable	•	. 1
22	60 2331	Washer nut, fulcrum pin (395in x 750in x 048in)		. 1
23	37 2058	Locknut – brake anchor plate	•	. 1
24	37 3704	Brake anchor plate		. 1
25	37 3799	Brake cam	۰.	. 1
26	37 3798	Fulcrum pin		. 1
27	37 3804	Brake shoe complete		
28	37 2328	Spring – brake shoe return	•	. 2
29	19 7707	Lining brake shoe		
30	29 5853	Rivet - brake shoe lining		
31	37 4187	Hub complete with spindle and bearings		. 1
32	37 1481	Grease retainer - left, inner		
33	37 0653	Bearing (Hoffmann 120)		. I
34	37 1237	Grease retainer left, outer		
35	57 0280	Circlip - grease retainer, left		
36	37 4154	Spoke - left		
37	37 4131	Spoke outer, right		. 10
38	37 4152	Spoke outer, right Spoke - inner, right		
19	37 3969	Balance weight short		
19	37 - 3970	Balance weight long		. as ree



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REAR WHEEL - CHAIN GUIDE



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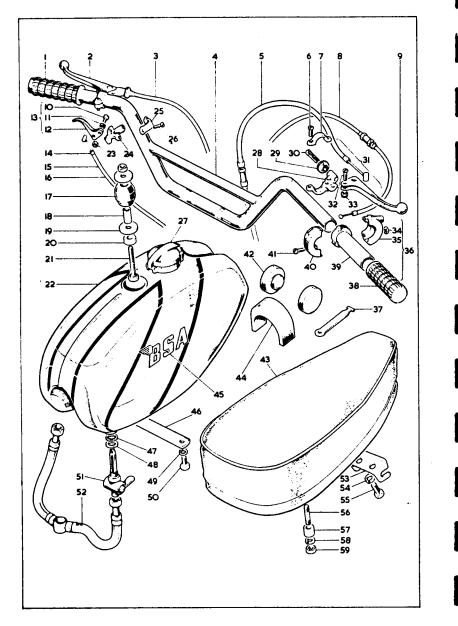
Plate 14

## **REAR WHEEL – CHAIN GUIDE**

(ey No	Spares No.	Description	Per Set
	37 3959	Rear wheel, less brake	. 1
	37 3960	Rear wheel, with brake	- I
1	37 3752	Lockring – left bearing	. 1
2	37 1340	Bearing – left (Hoffmann 120RS)	. 1
3	373749	Support ring – left	. 1
4	14 0207	Bolt – sprocket fixing (1/4in UN.F. x 2in)	. 5
ŝ	37 3741	Sprocket - 52 teeth .	. 1
6	19 - 8698	Chain – rear (5/8in x 1/4in x 106 pitches)	. 1
,	37 - 3908	Hub complete with spindle and bearings	. 1
	60 2320	Washer – sprocket fixing (270in x 562in x 056in)	. 5
	14 1301	Nut sprocket fixing (1/4in UN.F.)	. 5
10	37 - 3753	Spacer – bearing	. 1
ii -	37 1654	Grease retainer - right, inner	. 1
12	37 1340	Bearing – right (Hoffmann 120RS)	. 1
ü	37 - 3909	Grease retainer assembly - right .	. 1
14	83 2266	Washer – wheel spindle	. 1
15	14 1307	Nut – wheel spindle (5/8in UN.F.)	. 1
36	37-3726	Spoke - right	. 20
17	37 3725	Spoke - left, outer	. 10
18	37 - 3724	Spoke – left, inner	. 10
19	37 - 3784	Rim (WM3 x 18)	
20	27-6810	Spoke nipple	. 4
21	37 3468	Security bolt	•
22	60 2331	Washer – brake lever (*395in x *750in x *048in)	
23	14 1303	Nut – brake lever (3/8in UN.F.).	
24	37 4034	Brake lever	
25	37 4034	Pivot pin brake rod	
-	37 4049	Spring - brake lever return	
26	14 - 0129	Bolt torque arm fixing (3/8in UN.F. x 3/4in)	
27	40 0157	Washer torque arm fixing (391in x 781in x 031in)	
28	40 0157	Nut – torque arm fixing (3/8in UN.F.)	
29	60 [84]	Grease nipple – brake anchor plate	
30	24 1088	Fibre washer - grease nipple	
31	-	Nut – torque arm to brake pivot (1/2in UN.F.)	
32	14 0305 60 2431	Spring washer – torque arm to brake pivot (531in x 851in x 092in)	
33	83 - 4218	Torque arm and chain guide assembly	
м	37 - 3977	Spindle – rear wheel	
35		Brake anchor plate	
36	37 - 3857		
36	37-4117	Brake anchor plate, complete with brake details	
37	37 - 3872	Brake cam	
38	37-3870	Diano prior	
39	37-3925	Brake shoe complete – leading	
40	37 - 3926	Brake shoe complete – trailing	
41	37 2328	Spring – brake shoe	
42	37-4071	Brake pivot pad	·
43	19 7740	•	÷
44	42 5840	Rivet brake shoe	•



FUEL TANK – SEAT – CONTROLS



#### Plate 15

## FUEL TANK -- SEAT -- CONTROLS

Key No.	Spares No.			Description						Per Set	
	BS.A	۸.	Manufacturer								
1	60 3	1880	Amal 532/001	Rubber grip – left handlebar .						1	
2			Doherty 18/752	Lever only clutch control						1	
2	60 3	2242	Doherty 19-952M	Lever complete clutch control.		:				1	
3	60		200000 00000	Clutch cable, complete						1	
4	97 4			Handlebar						1	
ŝ	60			Front brake cable, complete						1	
			Doherty 11/014	Screw bracket clamps						4	
7			Doherty 12/595	Clamp, bracket - control levers .						2	
ů.	60 4	4208	Amal 530/92	Throttle cable, complete						I	
9			Doherty 18/754	Lever only front brake control						1	
10	19	3084	Amal 11/014	Fulcrum screw exhaust lifter lever						1	
ii –		3087		Washer - exhaust lifter fulcrum pin						1	
12		3085	Amal 18/871	Lever exhaust lifter						1	
ii -		8611	Amal 18/864	Exhaust lifter control, complete						1	
14	. –	3752		Exhaust lifter control cable, complete						1	
15		0302		Nut - fuel tank, centre bolt (5/16in L		۱.				1	
16	03	0101		Washer - fuel tank centre, bolt ('328i			x .09	2in)		1	
17	40	8085		Mounting rubber - fuel tank, centre b	olt					1	
18	76	4120		Distance tube fuel tank, centre bolt						1	
19	03	0101		Washer fuel tank, centre bolt ('328i	n x l·	125 in	x .09	)2in)		l	
20	82	7671		Distance collar - fuel tank, centre bol	t					1	
21	83	2776		Bolt - fuel tank, centre fixing .						1	
22	83	5111		Fuel tank, complete with filler cap						1	
23	19	2763	Amal 18/069	Nut exhaust lifter fulcrum screw						1	
24	19	3086	Amal 18/869	Bracket - exhaust lifter .						1	
25	19	308.3	Amal 12/064	Clamp exhaust lifter						1	
26	19	3082	Amal 376/079	Screw exhaust lifter clamp .						2	
27	83	1547		Filler cap - fuel tank						1	
28			Doherty 19/003	Bracket front brake control .					-	1	
28			Doherty 19/002	Bracket - clutch control						1	
29	60	2072	Doherty 18/1709	Adjuster nut control cables .						2	
10	60	2071	Doherty 18/1708	Adjuster sleeve - control cables .						2	
31	60	2243	Duherty 19/1098M	Lever complete - front brake						1	
32			Doherty 18/087	Fulcrum pin - control levers						2	
31			Doherty 18/053	Nut, fulcrum pin - control levers						2	
14			Amai 532/011	Nut, clamp screw - throttle control					-	2	
35			Amal 532/009	Body bottom half, throttle control					•	1	
36		3877	Amal 532/2	Throttle control, complete .	•					1	
37	60	4258		Cable clip rubber						6	
346			Amal 532/002	Rubber grip – right handlebar						1	
19			Amal 532/007	Rotor throttle control						1	
40			Amal 532/008	Body - top half, throttle control						ł	
41			Amal 532/010	Clamp screw + throttle control						2	

Note – Where a B.S.A. part number is not quoted, it is replaced by a manufacturer's part number. In this case, application must be made direct to the manufacturers concerned (see page 4 for addresses).

#### Plate 15 - continued

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FUEL TANK - SEAT - CONTROLS

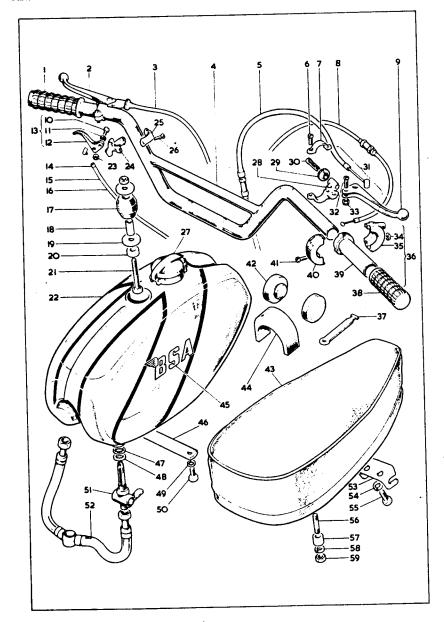


Plate 15 continued

FUEL TANK – SEAT – CON	NT.	ROLS	
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Key Nu	Spares No.		Description					
	B.5.A	Manufacturer						
42	N2 9222		Rubber fuel tank steady	2				
41	83 2746		Seat complete	1				
41	19 6062		Seat cover	1				
44	83 2980		Fuel tank mounting rubber, front	1				
44	83 4313		Fuel tank mounting rubber, rear	1				
45	60 3269		Decal fuel tank	2				
46	83 4722		Tie-strap fuel tank	1				
47	70 7351		Sealing washer - fuel tap	2				
48	83 0002		Washer fuel tap	2				
49	70 2287		Washer, serrated tank tie-strap	2				
50	14 6113		Bolt tank tie strap	2				
\$1	83 2800		Fuel tap	2				
\$2	83 4159		Fuel pipe assembly .	1				
\$3	83 2742		Front bracket seat fixing	1				
54	60 2428		Washer, spring seat fixing bolt ('344in x '600in x '064					
55	14 0113		Bolt seat fixing, front (5/16in UN.F. x 5/8in)					
56	21 2166		Stud - seat fixing, rear					
\$7	B3- 2745		Distance piece – seat fixing, rear					
SN	60 2428		Washer, spring – seat fixing, rear (-344in x -600in x -06					
59	14 0302		Nut - seat fixing, rear	. 1				

Note Where a B.S.A. part number is not quoted, it is replaced by a manufacturer's part number. In this case, application must be made direct to the manufacturers concerned (see page 4 for addresses).

#### Plate 16

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## ELECTRICAL EQUIPMENT AND SUNDRIES

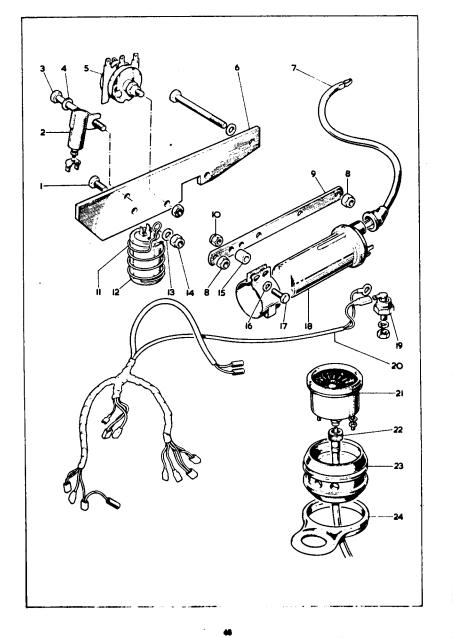


Plate 16

## ELECTRICAL EQUIPMENT AND SUNDRIES

Key Nu.	Spares No.		Description				
	B.S.A.	Lucas					
1	14 0102		Bolt capacitor fixing (1/4in UN.F. x 5/8in)	•	. 1		
2	60 0995	54441582	Condenser	•	. 1		
3	14 0214		Bolt mounting plates fixing (1/4in UN.F. x 4in) .	·	. 2		
4	83 1829		Washer fixing bolt (266in x 750in x 080in)	·	. 2		
5	60 0786		Rectifier complete with nut and washer	·			
6	83 5106		Carrier plate, electrical equipment	•	. 1		
7	60 4207	54956432	High-tension lead	•			
8	14 1301		Nut fixing bolt (1/4in UN.F.)	·	. 2		
9	83 5183	1	Coil carrier bracket	·	. 1		
10	14   30		Nut coil fixing bolt (1/4in UN.F.)	•	. 2		
11	83 476	5	Mounting spring - capacitor	·	. 1		
12	82 8319	54170009	Capacitor		. !		
13	83 1829	)	Washer capacitor fixing bolt ('266in x '750in x '080in	1)			
14	14 130	1	Nut capacitor fixing bolt (1/4in UN.F.)		. 1		
15	70 584.	3	Distance piece - coil fixing bolt .	·	. 2		
16	70 807	2	Washer coil fixing bolt	•	. 2		
17	14 020	1	Bolt - coil fixing (1/4in UN.F. x lin) .	·	. 2		
18	60 220	54041150	Coil, complete with clip	•			
19	68 960	2 540-48288	Zener-diode, with nut and washer		• 1		
20	60 419	8 54961599	Ignition harness	•	. 1		
	60 421	0* 54190096	Lucar connector - capacitor	·	. 1		
21	19 895	3	Tachometer (Smith's RSM 3003/13)		. 1		
22	19 911	0	Cable complete – tachometer drive optional		.		
21	60 260	υ	Rubber cup tachometer		. !		
24	97 402		Mounting bracket - tachometer	٠.	. :		
	60 371		Tommy bar rear wheel		•		
	67 657		Decal "Made in England"				
	60 420	-	Label disclaimer		•		

\*Not illustrated

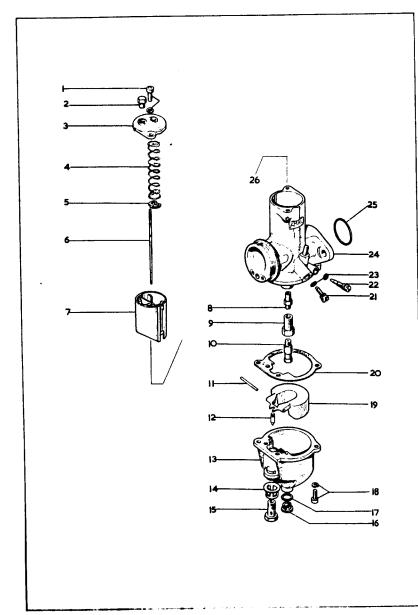
Note — Where a B.S.A. part number is not quoted, it is replaced by a Lucas part number. In this case, application must be made direct to Messrs Joseph Lucas Ltd. (see page 4 for address).

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CARBURETTER



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Plate 17

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## CARBURETTER

ley Nu	Spares No.			Description Per Se
	BS	A No	Amal No.	
1	19	3093	622/086	Screw and washer top cap
2			4/137A	Screw plug top cap
3			928/097	Cap mixing chamber
4	19	3141	622/131	Spring throttle .
\$	19	3095	622/067	Clip throttle needle
6	19	3137	622/124	Needle throttle (position 3)
7	19	3127	928/060	Throttle slide (No. 3 1/2 cutaway)
			622/122	Needle jet (* 106)
•			622/128	Jet holder
10	49	0445	376/100	Main jet (180 c.c.)
ii –	19	1116	622/071	Float spindle
12	19	3105	622/068	Float needle
13	19	1143	622/055	Float chamber
14	19	3048	376/093	Fuel filter
16	19	1103	622/078	Banjo bolt
14	19	3144	622/147	Drain plug
ii 7			622/151	Washer – drain plug
ĥ	19	109.1	622/086	Screw and washer - float chamber to body
iii	14	3102	622/069	Float
	1.	1106	622/073	Gasket float chamber
21			622/077	Screw - throttle stop
n			622/076	Adjusting screw - pilot air
ม	19	KOVA	622/082	"O" ring - pilot air and throttle stop screws .
h			RV32/005	Curburetter body, complete
	60	4269*	K¥32/28	Carburetter complete
	19	28.14*	14/163	Washer – carburetter banjo
	- 71	1860*	,	Adaptor carburetter to air intake
26	19	1090	622/101	"O" ring carburetter to head .

#### \* Not illustrated

Nute Where a H.S.A. part number is not quoted, it is replaced by an Amal part number. In this case application must be made direct to Messes. Amal Ltd, (see page 4 for address).

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#### B.S.A. SPARES STOCKISTS (U.K.)

Save time by contacting your nearest B.S.A. Stockist for B.S.A. Replacement Parts, Replacement Parts Lists, Instruction Books, Transfers etc.

All B.S.A. Dealers carry stocks of B.S.A. Replacement Parts, but the following appointed Stockists maintain a comprehensive range.

Town	Name of Stockist	Address	Telephone No.
Aberdeen	George Cheyne (Cycles) Ltd.	147-149 Holburn Street	0224 50341/2
Accrington	N. Goulding Ltd.	392/6 Blackburn Road	0254 31221
Aldershot	Archer & Sons	149 Victoria Road	0252 2023/4
Ashington	Mains of Ashington	Laburnum Terrace	3204
Banbury	Eddie Dow Ltd.	Southam Road, Oxon	0295 50141
Barnsley	T. Garner & Son	New Street	0226 2866
Barnstaple	Godfrey Sampson	129 Boutport Street	0271 2952
Barrow in Furness	E & E. Roberts	162 Rawlinson Street	1104
Basingstoke	H. J. Gifford Ltd.	Giffords Corner	0256 5266/7
Bath	R. U. Holoway & Son	32, 33 and 34 St. Johns Road,	
		Bathwick	0225 64101/5084
Beccles	L. C. Green & Son (Beccles) Ltd.	Peddars Lane	0502-71 2370
Belfast	Andrews Motor Cycle Depot	13 Gresham Street	25747 & 26915
	Ray Spence M/C	Milltown, Shawsbridge	642878
Birmingham	C. E. Cope & Sons Ltd.	477-489 Hagley Road	021-429 3501
	Aston Auto Motors	33-41 Potters Hill B'ham 6	021-554 2091
	Vale-Onslow (Mtrs)	116 Stratford Road B'ham 11	021-772-2052
Blackpool	J. Hall & Son (Blackpool) Ltd.	102-106 Devonshire Road	0253 32957
Bietchley (Bucks.)	A. W. Mayle	13 Victoria Road	09032-2211
Bolton	Charlie Robinson (Motor Cycles)		
	Ltd	119 & 121 Higher Bridge Street	0204 23931
Bradford 7	J. K Hirst Ltd.	16 Listerhills Road	0274 33971
Brentwood (Essex)	Brentwood Cycles	5 Crown Street	
Bridgend	Waterton Cross Motors	11 Derwen Road	0042 3082
Brighton	Redhill Motors (Brighton) Ltd.	104 North Road	0273 61391
Bristol	Fowlers of Bristol Ltd	96-100 Grosvenor Road	0272 551 538
Bury St. Edmunds	C. J. Bowers & Son	98a-100 Risbygate Street	0284 4637
Cambridge	Hallens of Cambridge Ltd.	Union Lane	0223 56225
Canterbury	Hallets of Canterbury Ltd.	St. Dunstans Street	0227 62275
	(Division of Invicta Motors)		0111 10011
Cardiff	Car Distributors (Cardiff) Ltd.		0222 30022 0228 25024
Carlisle	W. T. Tiffen & Sons		0256 6233
Carmarthen	Eddie Stephens Motors Ltd.		0250 0255
<i>.</i>	Bardsley Motor Cycles Ltd.		0245 54844
Cheimsford	Hadiers Garage Ltd.		0242 22887
Cheltenham	Davies Bros. (Chester) Ltd.		2444 25510
Chester	Walter Wragg Ltd		0246 3622
Chesterfield		185/9 Barrack Road	0240 5022
Christenuren (risni) Cironaniar	) Fisher Motor Cycles Perer Hammond Motor Cycles	44 Watermoor Road	0285 2467
Culchester	P & C Motor Cycles	36-38 Military Road	0206 74765
Covenity	Len Bayles Ltd	528 530 Stoney Stanton Road	0203 87083
Certany	Albany Matur Cycle Spares	SI Warwick Road	0203 22453
Deernham	Reg Kuby	Rewallen Parade, Green Lanes	
Derlington	White Brus (Darlington) I to	201-209 Northgate	0325 07757
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#### B.S.A. SPARES STOCKISTS (U.K.)

Town	Name of Stockist	Address	Telephone No.
Derby	Ingles Provincial Garages Ltd.	Walbrook Road	0332 22920
	Wilemans Motors	99-105 Siddals Road	0332 42813
Duncaster	Cusworths Distributors Ltd.	Princegate	0302 4594
	Røynes Motors Ltd.	10 Cleveland Street	0302 2365
Dunder	J Gow Ltd	30/34 Session Street	0382 26705
Dunfermline	Angus Campbell Ltd	40-50 Campbell Street	22903
Edgware (Middax)	Rex Judd Ltd.	415 Burnbank, Broadway	01-952 6911 01-804 3568
Enfield	Excel Motors (Enfield) Ltd.	265 Hertford Road, Enfield	0392 58241
Eneter	P. Pike & Co. Ltd.	Alphington Street	
Fleet	Ken Heunes Ltd.	27-29 Reading Road	0254 7673
Glagow	Victor Devine Co. Ltd.	219-223 Gt. Western Road	041-332 6264
Gloveroter	Mead & Tomkinson	143 Westgate Street	0452 21794
Gespert	Lveretts (Motor Cycle Agents)	55A Forton Road	
Granby	H J. Gresswell & Son Ltd.	13-15 Osborne Street	0472 2202
Gurrnery	Millard & Co. Ltd.	Victoria Road	0481 20777
Guildford	Minear & Bruce	Bedford Road	0483 61243
Hannall	Len Williams	70 Pensby Road	051-342 1510
Mararhurch	1 W Kirby	10 Roneo Corner	48785
Huddersfield	G A Earnshaw Ltd.	Manchester Road	0484 21232
Null	Miles (Hull) Ltd.	353-359 Anlaby Road	0482 23529
Igentich	Reveits Ltd.	53-67 Norwich Road	0473 53726/7
James .	Culebrooks Ltd	1-2 Victoria Street, St. Helier	Central 20531
Kitheoldy	County Motors (Kirkcaldy) Ltd.	Junction Road	51061
Louncesture	J. Wooldridge & Son	Western Road	
Leamington Spa	Jack Butler & Co.	la Clarendon Avenue	0926 23943
Leren	Watson Cairns & Co. Ltd.	157-158 Lower Briggate	
Laicester	A L Milne & Son	190-192 Belgrave Gate	
	J Gunnell	100 Welford Road	
Linerpool	Cundle Motors Ltd.	7-9 Pembroke Place	051-709 6814
Linwheden	James Bowen & Sons (Llawhaden)	Llawhaden, Nr. Narbeth, Pem.	
Landun, Eó	L. E. Atkinson (Motors) Ltd.		
EIA	Ruggs	169-175 High Road, S. Woodford	
NI	W E Humphreys Ltd.	123 Essex Road, Islington	
N W 10	Slocombes Ltd.	251-253 Neasden Lane, Neasden	01-450 8055
<b>SE1</b>	Writers Ltd.	161-165 Kennington Lane	
SE 13	F Parks & Son Ltd.	408 High Street, Lewisham	01-690 2676
5117	Harvey Owen	181-183 Walworth Road	01-703 0282
5 E 18	Cleares of Woolwich Ltd.		
5 W 9	Pride & Clarke Ltd.	. 158 Stockwell Road	01-274 6251
5 W 11	Owens Ltd.	. 19 Battersea Rise, Clapham Jct.	01-228 7816
5 W 17	Line Motors (Tooting) Ltd.	951-961 Garratt Lane. Tooting	
-	· · · ·	Broadway	
w 5	Kays of Ealing Ltd.	. 8-10 Bond Street	
Long Eaton	H E Buttler	68-72 Tamworth Road	
L uten	B G. England (Luton) Ltd.	352 Leagrove Road	
Madelune	Redhill Motors (Maidstone) Ltd.	The Broadway, Maidstone	
Mans bester	Alex Parker	. 322 Barlowmoor Road	061-881 3266
	R W Horner & Sons		. 061-226 2295
Manufield	Henviocks		. 0623 25311
Mathe	David Tye		
		nr. Matlock	. 0629 82321
Middlesburough	J. T. Dickinson (Middlesbrough) Ltd	1. Cleveland Service Station.	
where and an		South Bank Road	. 0642 47934/5

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#### OVERSEAS DISTRIBUTORS

#### B.S.A. SPARES STOCKISTS (U.K.)

Town	Name of Stockist	Address	Telephone No.
Neath (Glam.)	Jim Morgan	37 Windsor Road	0639 2661
Newcastle-on-Tyne	Kens (Motor Cycles)	246 Westgate Road	0632 21793
Newport (Mon.)	R. J. Ware & Sons	83 Commercial Street	0633 66026
rewport (mon.)	Beechwood Motors	426 Chepstow Road	0633 72338
Northampton .	Mick Berrill M/C Ltd.	1 Henry Street	0604 36760
	Northwich Motorcycles Ltd.	129/133 Witton Street	0606 2720
Norwich	Chapmans (Norwich) Ltd.	36-42 Duke Street	0603 29825
Nottingham	Kingston Motorcycles Ltd.	1-3 Wilford Street	0602 42031
Nuneaton	A. Bennet & Son Ltd.	Station Street Garage, Station	0682 2894
Numeron	A. pennet a bon Etc	Street, Atherstone	284-4076
Oldbury	Tom Swallow	13 Freeth Street	021-552 2225
Oxford	Faulkner & Son	55 Walton Street	0865 57279
Peterborough	W. H. Balderston	339 Lincoln Road, Millfield	0733 5470
Plymouth	W. D. Spencer & Son	194 Keyham Road, Devonport	53547
	Huxhams	149-155 Ashley Road, Parkstone	0201-4532
Poole Portsmouth	Percy Kiln Ltd.	65-67 Elm Grove	0705 23734
Portsmouth Pulborough	Gray & Rowsell (Bury) Ltd.	Bury Gate, Pulborough	0798-2304
	Will Lord (Motor Cycles) Ltd.	115 Blackburn Street	061-723 2002
Radcliffe		I-2 West Street	0734 54143
Reading			0709 3987
Rotherham	Emest Cross, M/C Specialists Leather & Simpson Ltd	Flora Street Garage	0742 343173
Sheffield		Coleham Head	0743 6529
Shrewsbury	J. R. Meredith		0795 72866
Sittingbourne .	Scoones Garage		0753 23767
Slough	Sid Moram	Wexham Corner, High Street	0703 54081
Southampton .	Alec Bennett Ltd.		0703 54021
St. Albans	Clarkes Ltd.	164 London Road	0785 2777
Stafford	Motor Cycle Mart		
Stanford-le-Hope	Nelson & Ford Ltd.		0375-86-2823
Stockport	H. D. Cartwright (Motor Cycles)	74 Buxton Road, Heaviley	061-480 5180
Stoke-on-Trent .	J. & N. Basset		0782 22890
Sunderland	T. Cowie Ltd		70491
Swansea	J. Brayley	-	0792 54733
Tamworth	Motor Cycle Shop (Tamworth) Ltd.	2-3 Market Street	0823 2711
Taunton	Vincent & Jerrom Ltd.		0823 2378
Thames Ditton .	Comerfords Ltd.		01-398 5531
Troon	Cooper Bros.		925
Truro	David Paull Motor Cycles	-	087-256-271/601
Tunbridge Wells	F. R. Philpot		0892 22184
Twickenham .	Blays of Twickenham Ltd.	. 192-199 Heath Road	01-894 2103 23363
Walsell	The Motor Cycle Mart (Walsall) Ltd.		23363
Warrington	Jack Frodsham Ltd.		
Watford	Lloyd Cooper & Co. Ltd.		0923 21125
Wellington (Salop)	Bill Doran Garages		0952 55441
Weybridge	Lewis & Sons (Weybridge) Ltd.		0932 42210
Weiverhampton	C. E. Cope & Sons Ltd.		24605/6
	George Lathe	· · · · · · · · · · · · · · · · · · ·	24516
Warazztet	W. J. Madder & Son		0905 22438
Wreaham	Bueder Motor Cycles	15 Town Hill	0978 3788

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BANANAB BERMUDA BARBADIA BARBADIA BUNINK'A	CENTRAL AMERICA AND CARIBBEAN Narsau Bicycle-Company, P. O. Box 191, Bay & Market Streets, Nassau. Holmes Williams & Purvey Limited, P.O. Box 444, Hamilton. M. G. Tucket & Company, Bridgetown, Barbados.
BABAHM BRITISH MONDURAS LUBTA RH'A BUMINK'A	Holmes Williams & Purvey Limited, P.O. Box 444, Hamilton. M. G. Tucker & Company, Bridgetown, Barbados.
BABAHM BRITISH MONDURAS LUBTA RH'A BUMINK'A	M. G. Tucker & Company, Bridgetown, Barbados.
L'UNTA RH'A	
DEMONICA	Santiago Castillo Limited, P.O. Box 69, Belize.
	Almacen la Granja S.A., Apartado Postal 'r' San Jose.
	A. C. Shillingford & Company, P.O. Box 123, The Garage, Roseau.
DUMINICAN REPUBLIC	General Sales Company, Apartado 746, Santo Domingo R.D.
BUADELOPP	Ets Albert-Levault, Gerard, B.P. 248, Ponte-a-Pitre.
URENADA	Glean's Garage, St. Patricks.
NAITI	Jules Taverne, c/o Motor Service, Rue Paveeno No. 22, P.O. Box 1225, Port au Prince.
HUNDURAS	M. Liebers, Apartado 51, Tegucigalpa D.C.
JAMAK'A	B.S.A. Agency Limited, P.O. Box 3, Denham Town, Kingston 14.
PULATO RICO	Reyes Cycle Sales, 108 San Pablo Street, Horizon, Riro Piedras.
BT. LUCIA	Peter & Company, Castries.
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	Fred Deeley Limited, 595 West 7th Avenue, Vancouver, British Columbia.
MEXICO	Watson Phillips & Cia Succs, S.A., Apartado Postal No 67, Mexico D.F.
	Alejandro Dominguez Font, Calle 60, Num 536, Merida, Yucatan.
<b>U.S.A</b> ,	Burningham Small Arms Co. Inc. P.O. Box 6790, Towson, Baltimore, Maryland 21204 (East Coast).
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TOIKIA	E. M. Jones, P.O. Box 34, Nukualofa, Tonga Islands.
	EUROPE
AUSTRIA	Ferdinand Eichler, Hegelgasse 5, Wien 1/1.
DEGUM	Ets. J. Vanden Borre & Fils, S.P.R.L., 74, Rue de la Poastorale, 1080 Bruxelles.
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FRANCE	C.G.C.I.M., 17 Rue Du Debarcadere, Paris 17.
WEST GERMANY	B.S.A. (Deutschland) Motorrade GmbH, 6756 Kindsbach, Industriegelande.

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