

Replacement parts list

HURRICANE, Model X75.

Issued by:

Triumph Motorcycle Corporation

Towson

P.O. Box 275

Baltimore 4 Maryland 21204

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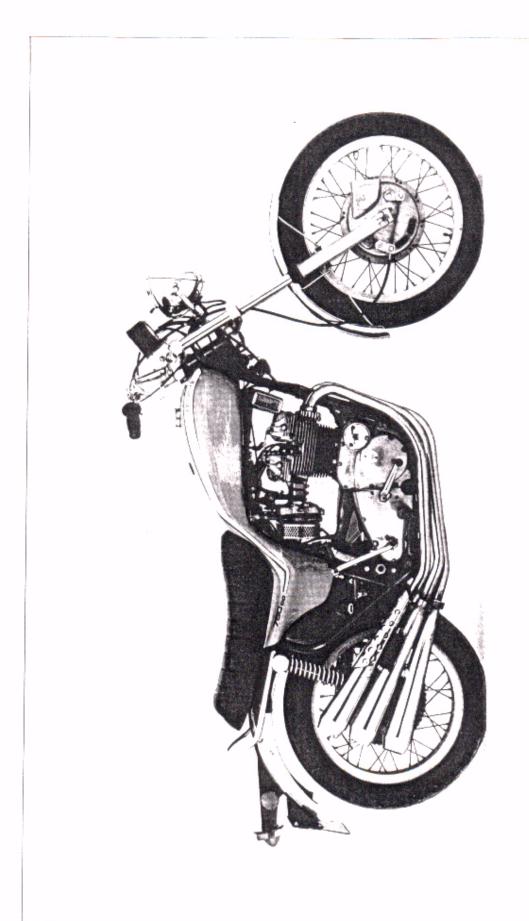


PARTS INQUIRY FORM

If we do not have the parts you are looking for on our website please Email your inquiry form to sales@classicbikeshop.co.uk (Please note we will try our very best to get back to you as soon as we can, but some inquiries may take longer then others.)

	Customer Information
Name:	
Phone Number:	
Email:	

Part Number	Description	Qty



THE TRIUMPH HURRICANE, MODEL X75.

NOTES

PRICES

Price codes are not given in this list. For prices please refer to the latest edition of the Master Price List.

SCREW THREADS

Details of thread forms and sizes are quoted after the description of nuts, bolts, screws and studs. Example: 14-0102 Bolt ($\frac{1}{4}$ " UN.F \times $\frac{5}{8}$ ") = $\frac{1}{4}$ " diameter unified fine thread, $\frac{5}{8}$ " long under head.

ABBREVIATIONS

B.A. = British Association
B.S.C. = British Standard Cycle
B.S.F. = British Standard Fine
W.F. = Whitworth Form
UN.F. = Unified Fine
UN.C. = Unified Coarse
UN.S. = Unified Special

WASHERS

Dimensions of washers are quoted in the following sequence:- inside diam, outside diam, thickness.

PROPRIETARY MANUFACTURERS

THE TRIUMPH WARRANTY DOES NOT APPLY TO PROPRIETARY COMPONENTS AND ANY REPAIRS OR CLAIMS REGARDING THESE PRODUCTS SHOULD BE REFERRED DIRECT TO THE MANUFACTURERS CONCERNED. THEIR NAMES AND ADDRESSES ARE AS FOLLOWS:—

FRONT BRAKE SHOES, CLUTCH

Automotive Products Co., Ltd., P.O. Box 14, Southam Road, Banbury, Oxfordshire.

CARBURETTERS

Amal Limited, Holdford Road, Witton, Birmingham, 6.

CHAINS

Renold Limited, Wythenshawe, Manchester.

ELECTRICAL EQUIPMENT

Joseph Lucas (Sales & Service) Ltd., Great Hampton Street, Birmingham, 18.

SUSPENSION UNITS

Girling Limited, Birmingham Road, West Bromwich, Staffordshire.

SPARKING PLUGS

Champion Sparking Plug Co. Ltd., Feltham, Middlesex.

SPEEDOMETERS

Smith's Industries Ltd., Motor Accessory Division, 50 Oxgate Lane, Cricklewood, London, N.W.2.

TYRES

Dunlop Co. Ltd., Fort Dunlop, Birmingham, 24.

ASSEMBLIES COMPLETE

00-7009	LOCTITE PLASTIC GASKET (10 bottle trade pack)
00-7007	LOCTITE (10 tube trade pack)
00-3172	TOP OVERHAUL GASKET SET
00-3315	FULL OVERHAUL GASKET SET
00-3466	PISTON RING SET (standard)
00-3468	PISTON RING SET ('010" oversize)
00-3469	PISTON RING SET ('020" oversize)
00-3470	PISTON RING SET ('040" oversize)
71-2616	ENGINE-GEARBOX UNIT - less carburetters and exhaust system
71-1351	OIL PUMP
57-2562	CLUTCH ASSEMBLY
57-3871	PRIMARY DRIVE SHOCK ABSORBER ASSEMBLY
71-3574	CRANKCASE COMPLETE (left, centre and right)
83-3450	FRAME
83-3243	SWINGING ARM WITH BUSHES
97-4182	FRONT FORK COMPLETE
37-3848	FRONT HUB WITH SPINDLE AND BEARINGS
37-3944	FRONT WHEEL WITH SPINDLE AND BEARINGS
37-4174	FRONT BRAKE ANCHOR PLATE WITH BRAKE
37-3982	REAR HUB WITH SPINDLE AND BEARINGS
37-4102	REAR WHEEL WITH SPINDLE AND BEARINGS
37-4113	REAR BRAKE ANCHOR PLATE WITH BRAKE

PISTON CHART

PISTON COMPLETE

Compression	Standard	+:010"	+-020"	+.040′′
9:1	70-9741	70-9762	70 9763	70-9764

PISTON RINGS (Standard)

Compression	Scraper	Set Number	
70-6838 (6)	70 9739 (3)	00-3466	

PISTON RINGS (+ 010")

70-9016	16 (6)	70-9766	(3)	00-3468	
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PISTON RINGS (+·020")

70–9017 (6)	70-9767 (3)	00-3469
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PISTON RINGS (+·040")

70-9018 (6)	70-9768 (3)	00-3470
70-9018 (6)	70-9708 (3)	00-3470

CARBURETTERS

Location	Spares No.	Amal No.	Main Jet	Throttle Slide	Needle Jet	Needle Position
Right Centre Left	604096 604098 604097	R.626/69 R.626/71 L.626/70	150	3½	-106	2

STEERING LOCK AND KEY

Lock No.	Key No.	Lock No.	Key No.	Lock No.	Key No.
EJR 1	19-5151	EJR 18	19 5168	EJR 35	19 5185
EJR 2	19 5152	EJR 19	19-5169	EJR 36	19 -5186
EJR 3	19-5153	EJR 20	19-5170	EJR 37	19 5187
EJR 4	19-5154	EJR 21	19 5171	EJR 38	19-5188
EJR 5	19-5155	EJR 22	19-5172	EJR 39	19-5189
EJR 6	19-5156	EJR 23	19-5173	EJR 40	19-5190
EJR 7	19-5157	EJR 24	19-5174	EJR 41	19-5191
EJR 8	19-5158	EJR 25	19-5175	EJR 42	19-5192
EJR 9	19-5159	EJR 26	19-5176	EJR 43	19 5193
EJR 10	19-5160	EJR 27	19 5177	EJR 44	19-5194
EJR 11	19-5161	EJR 28	195178	EJR 45	19-5195
EJR 12	19-5162	EJR 29	19-5179	EJR 46	19-5196
EJR 13	19-5163	EJR 30	19-5180	EJR 47	19-5197
RJR 14	19-5164	EJR 31	19-5181	EJR 48	19-5198
EJR 15	19-5165	EJR 32	19-5182	EJR 49	19-5199
EJR 16	19-5166	EJR 33	19 5183	EJR 50	19-5200
EJR 17	19-5167	EJR 34	19-5184		

IGNITION LOCK AND KEY

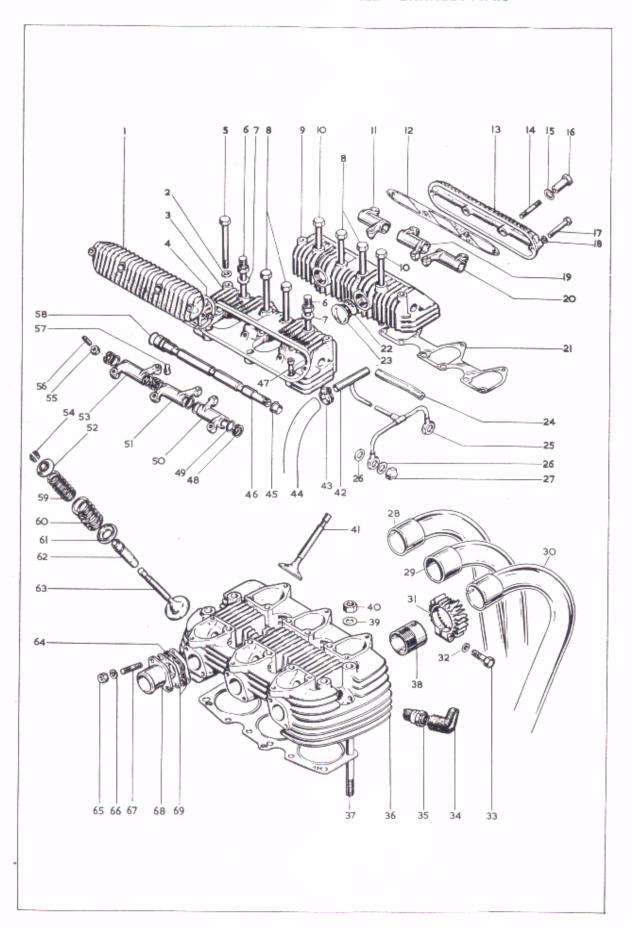
Lock No.	Key No.	Lock No.	Key No.	Lock No.	Key No.
FS 876	19-5614	FS 903	19-5641	FS 930	19-5668
FS 877	19-5615	FS 904	19-5642	FS 931	195669
FS 878	19-5616	FS 905	19-5643	FS 932	19-5670
FS 879	19-5617	FS 906	19-5644	FS 933	19-5671
FS 880	19-5618	FS 907	19 -5645	FS 934	19-5672
FS 881	19 - 5619	FS 908	19-5646	FS 935	19-5673
FS 882	19-5620	FS 909	19-5647	FS 936	19-5674
FS 883	19-5621	FS 910	19-5648	FS 937	19-5675
FS 884	19-5622	FS 911	19-5649	FS 938	19-5676
FS 885	19-5623	FS 912	19-5650	FS 939	19-5677
FS 886	19-5624	FS 913	19-5651	FS 940	19-5678
FS 887	19-5625	FS 914	19-5652	FS 941	19-5679
FS 888	19-5626	FS 915	19-5653	FS 942	19-5680
FS 889	19-5627	FS 916	195654	FS 943	195681
FS 890	19-5628	FS 917	19-5655	FS 944	19-5682
FS 891	19-5629	FS 918	19-5656	FS 945	19-5683
FS 892	19-5630	FS 919	19-5657	FS 946	19-5684
FS 893	19-5631	FS 920	19-5658	FS 947	19-5685
FS 894	19 - 5632	FS 921	19 5659	FS 948	19-5686
FS 895	19-5633	FS 922	19 5660	FS 949	19-5687
FS 896	19 5634	FS 923	195661	FS 950	19-5688
FS 897	19-5635	FS 924	19-5662	FS 951	19 - 5689
FS 898	19 5636	FS 925	19-5663	FS 952	19-5690
FS 899	19 5637	FS 926	19-5664	FS 953	19-5691
FS 900	19-5638	FS 927	19 5665	FS 954	19 - 5692
FS 901	195639	FS 928	19 5666	FS955	19-5693
FS 902	19 5640	FS 929	19 - 5667		

INDEX

									Page
	Assemblies Complete	,						,	6
	Piston Chart .		-						7
	Carburetters .					-			7
	Steering Lock and Key		,					,	8
	Ignition Lock and Key				,				9
Plate I	Cylinder Head – Rocker	Boxes	– Exl	haust	Pipes				12 - 15
Plate 2	Cylinder – Pistons – Crar	ıkshaf	t						16 - 17
Plate 3	Crankcase – Timing Gears	s – Oi	l Filte	ers					18 - 23
Plate 4	Inner Primary Cover – Oi	l Pum	р						24 - 25
Plate 5	Clutch - Shock Absorber								26 - 27
Plate 6	Outer Primary Cover - Cl	hain T	ensior	ner –	Clutch	Con	trol		28 - 29
Plate 7	Gears - Shafts - Selector	s – St	arting	Mech	anism	ı			30 - 33
Plate 8	Gearbox Cover – Gearcha	inge –	Kicks	start (Crank				34 - 35

INDEX - continued

				Pag
Plate 9	Frame and Fittings		,	36 - 39
Plate 10	Swinging Arm - Centre Stand - Rear Brake Control			40 - 41
Plate 11	Front Fork	,	-	42 - 45
Plate 12	Front Wheel			46 - 47
Plate 13	Rear Wheel		-	48 - 49
Plate 14	Mudguards — Chainguard			50 - 51
Plate 15	Handlebar - Dual Seat - Fuel Tank - Silencers			52 - 55
Plate 16	Battery Carrier - Air Cleaner	-		56 - 57
Plate 17	Oil Tank – Oil Cooler			58 - 59
Plate 18	Electrical Equipment (Part 1)			60 - 61
Plate 19	Electrical Equipment (Part 2) and Instruments		-	62 - 63
Plate 20	Carburetters – Throttle Linkage			64 - 67
Plate 21	Tools			68 - 69

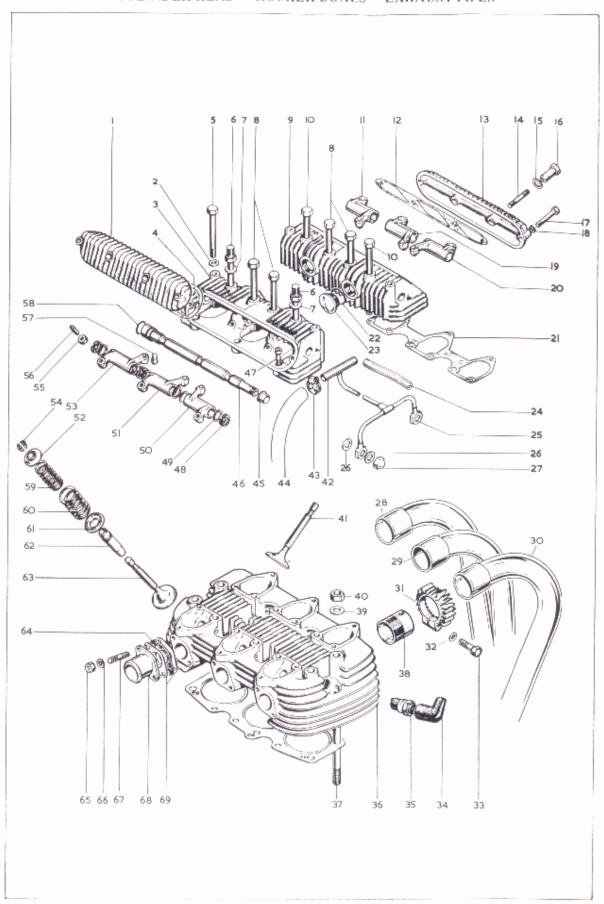


CYLINDER HEAD - ROCKER BOXES - EXHAUST PIPES

Plate Ref.	Part No.	Description		Per S	Set
1.	71 2610	Cover inlet rocker box			1
2.	54 9081	Washer – rocker box to cylinder head ('281" X '563" X '078")			4
3.	71 2608	Rocker box inlet			1
4.	71 - 1445	Gasket rocker box cover			1
5.	14 6211	Bolt – rocker box to cylinder head (¼" U.N.C. X 3")			4
6.	71-0280*	Bolt – rocker box and engine steady (3/8"/5/16" UN.F X 41/2")			2
7.	70-9240	Washer – rocker box bolt ('328" × '625" × '094")			8
8.	70-8820*	Bolt – rocker box to block (short)			4
9.	71-2609	Rocker box – exhaust		_	1
10.	70-8819*	Bolt – rocker box to block (long)			2
11.	71-3589	Rocker exhaust (left)	,	,	1
12.	71 1445	Gasket - rocker box cover	,		1
13.	71 -2611	Cover – exhaust rocker box			1
14.	14-1401	Stud - rocker box cover (1/4" UN.C/UN.F X 11/8")			4
15.	70-9239	Washer - rocker box cover fixing nut ('390" X '566" X '064")			4
16.	70-9237	Sleeve nut - rocker box cover fixing			4
17.	14-0202	Bolt rocker box cover (1/4" UN.F X 11/8")			4
18.	21-0025	Washer - rocker box cover ('281" X '563" X '078")			4
19.	71 3587	Rocker - exhaust (centre)		-	1
20.	71 -3588	Rocker - exhaust (right)			1
21.	70-8773	Gasket - rocker box			2
22.	70-8782	'O' Ring - inspection cap		,	4
23.	57-2166	Inspection cap — rocker box	,	,	4
24.	71-1175	Connecting tube — oil feed pipes			1
25.	71-1168	Oil pipe — rocker spindle			1
26.	70-1335	Washer - rocker oil pipe, copper ('380" X '656" X '036")			4
27.	21 -0550	Nut, domed — oil pipe to rocker spindles (3/8" UN.F)			2
28.	71 2907	Exhaust pipe - left			1
29.	71 2980	Exhaust pipe - centre			1
30.	71 2906	Exhaust pipe — right	,		1
31.	70-6743	Finned collar – exhaust pipe			3
32.	70 8860	Washer spherical – finned collar			3
33.	70-6744	Bolt – finned collar (5/16" UN.F X 13/16")			3
34.	19-7641	Cover spark plug (Champion WC200)			3
35.	19-7606	Spark plug – (Champion N3)			3
36.	71 2585	Cylinder head, with fixed fittings			1
37.	21-0686*	Stud — head to block (3/8" UN.C/UN.F X 43/4")	-	-	4
38.	70-9510	Adaptor – exhaust pipe	-	-	3
39.	37-2337	Washer head to block stud ('380" X '750" X '092")			4
40.	14 0303	Nut – head to block stud (3/8" UN.F)	-		4
41.	71 - 3362	Valve – exhaust		-	3
42.	71-1172	Oil connecting pipe engine to cooler and rocker feed .			1
43.	60 0702	Juhilee clip — oil pipes	,		6
44.	70 8905	Flexible pipe - rocker oil feed		-	1
45.	70 6018	Bush rocker spindle (right)		-	2

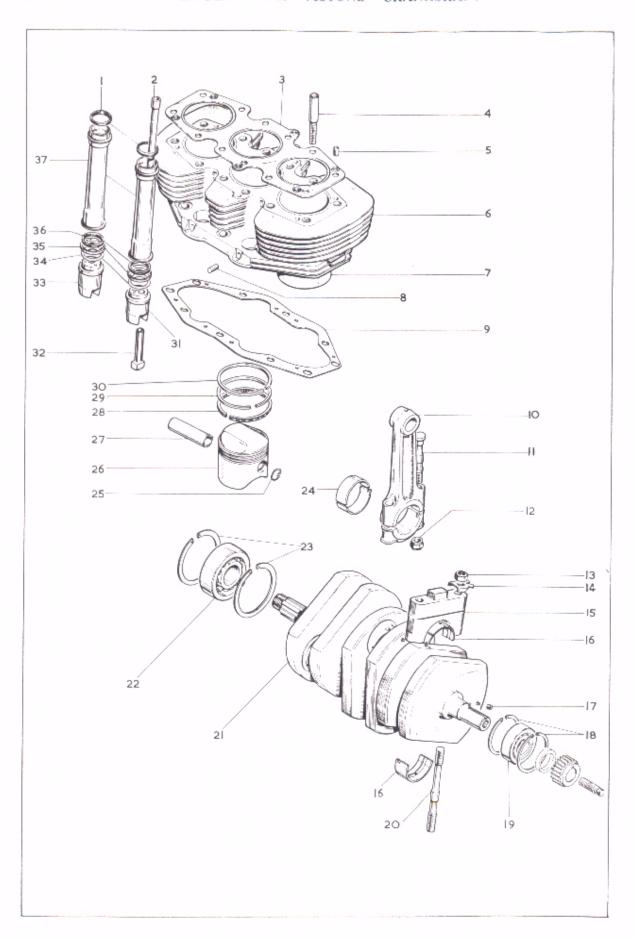
^{*} Special Material: 6, 8, 10 EN16 37 EN8

Plate 1 — continued CYLINDER HEAD — ROCKER BOXES — EXHAUST PIPES



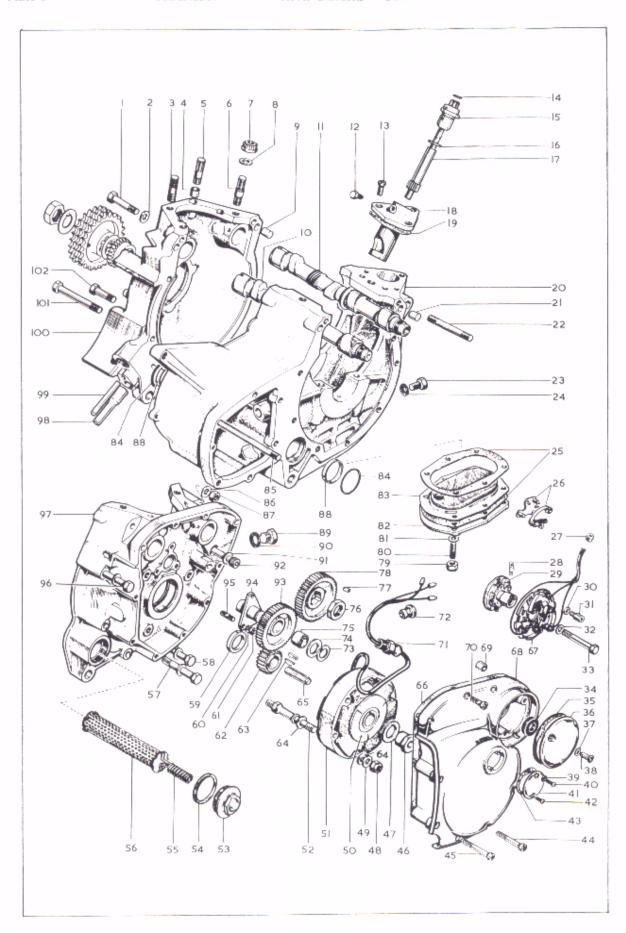
CYLINDER HEAD - ROCKER BOXES - EXHAUST PIPES

late Ref.	Part No.		Desc	ription	1				P	ет Se
46.	70 9558	Rocker spindle assembly								2
47.	14 7004	Screw - rocker box to cylinder								6
48.	70 -1574	Washer, spring - rocker spindle								6
49.	70 1575	Washer, thrust - rocker spindle								12
50.	71-3587	Rocker inlet (right)								1
51.	71-3588	Rocker - inlet (centre)								i
52.	70-8720	Collar - valve spring (top)								6
53.	71 3590	Rocker - inlet (left)							-	ĭ
54.	99 0062	Split collet - valve spring					,		-	12
55.	14-0402	Nut – rocker lever adjusting pin								6
56.	71-3358	Adjusting pin – rocker lever								6
57.	71-0070	Rocker ball pin .								6
58.	60-3548	'O' ring - rocker spindle						,		2
59.	70-8787	Valve spring - inner .								6
60.	70-8788	Valve spring - outer .								6
61.	70-8789	Cup - valve spring (bottom)								6
62.	70-6420	Valve guide (standard)					,			6
62.	71 - 3280	Valve guide ('002" oversize)								6
62.	71-3281	Valve guide ('015" oversize)			,	,				6
63.	71-3361	Valve - inlet						,		3
64.	70-8981	Washer, insulating - inlet stub						1		3
65.	14-1301	Nut - inlet stub fixing (1/4" UN.	F)							- 6
66.	40-2705	Washer - inlet stub fixing (266'								6
67.	21-0557	Stud - inlet stub fixing (1/4" UN								6
68.	71-2613	Inlet stub - cylinder head								3
69.	71-1446	Gasket - inlet stub .								6



CYLINDER BLOCK - PISTONS - CRANKSHAFT

Plate Ref.	Part No.		Descrip	tion						Pe	r Set
											4
1.	70 4752	Washer - push rod cover joint			-				*	-	6
2.	71 – 1238	Push rod - inlet and exhaust		,		4				4	1
3.	71-1733	Charles of many								-	8
4.	70 8817*	5000						-			6
5.	70-1532	Dowel - cylinder head to block				-				-	Ĭ
6.	71-2614	Cylinder block assembly				,		-		-	3
7.	70-8914	2.11.01					,			-	4
8.	70 9465					,		,	-		1
9.	70-6496	Gabres of the control				,					3
10.	70-9740	Connecting rod — complete asser	nbly		1			-		,	6
11.	70-9727*	Bolt connecting rod .				4				-	
12.	14-1202	Nut - connecting rod bolt (5/16'	UN.F)		-					6
13.	14-0303	Nut - main bearing cap (3/8"UN.	.F)								4
14.	711129	Washer, tab - main bearing cap r	nıt								4
15.		Cap - main bearing (supplied on							•	1	2
16.	70 6023	Shell – main bearing (standard)			-		-		-	-	
16.	70-9027	Shell - main bearing ('010" und	ersize)				4				4
16.	70-9028	Shell - main bearing ('020" und								,	4
16.	70-9029	Shell - main bearing (-030" und-	ersize)						,	-	4
16.	70-9030	Shell - main bearing ('040" und	ersize)				-		•		4
17.	70-6577										3
18.	70-6026	Circlip right bearing retaining								٠	2
19.	70 8780	Bearing - crankshaft, right (Hof	fman R	1.125)						1
20.	70-8745*	Stud - main bearing cap (3/8" U	N.F/U	v.c X	(47/8")	-				-	4
21.	71-3307	Crankshaft assembly .						4			1
22.	70-1591	Bearing - crankshaft, left (Hoffi							,		1
23.	70 6025	Circlip — left bearing retaining			-				-	,	2
24.	70-5998	Shell - connecting rod big end (standaı	rd)			-				6
24.	70 9023	Shell - connecting rod big end (.010"	under	size)			,			6
24.	70-9024	Shell - connecting rod big end (020"	under	rsize)		-		,	-	6
24.	70-9025	Shell connecting rod big end (030"	under	size)			,	-		6
24.	70 9026	Shell - connecting rod big end (040"	under	rsize)		-		,	-	6
25.	70-6840	Circlip - gudgeon pin	-					,		٠	6
26.	70-9741†	Piston complete (standard)							-		_
27.	70-6836	Gudgeon pin		-		-			,		3
28.	70-9739†	Piston ring - scraper (standard)						-			3.
29.	70 6838‡	Piston ring compression (stand	dard) te	ор		,			,	-	3
30.	70-6838†	Piston ring - compression (stand	dard) c	entre		-	,				3
31.	71-3211	Tappet block - right (standard)									2
31.	713449	Tappet block - right ('010" ove	ersize)		,		-		,		2
32.	71 3213	Intake and exhaust tappet							-		
33.	71-3212	Tappet block - left (standard)				-	4				
33.	71 3448	Tappet block - left ('010" over	size)					Yes	14		
34.	71 1190	Gasket, push rod cover tube									4
35.	70 4746	Cun sealing washer						,			4
36.	70 4752	Washer, sealing, push rod cover	tube					-	-		*4
37.	70 6955	Cover tube, push rod .									4
37.	70 0733	* Special Material: 4 EN8R; I † For piston details see page 7	1 - 5/	AE 87	727;20	EN	16				



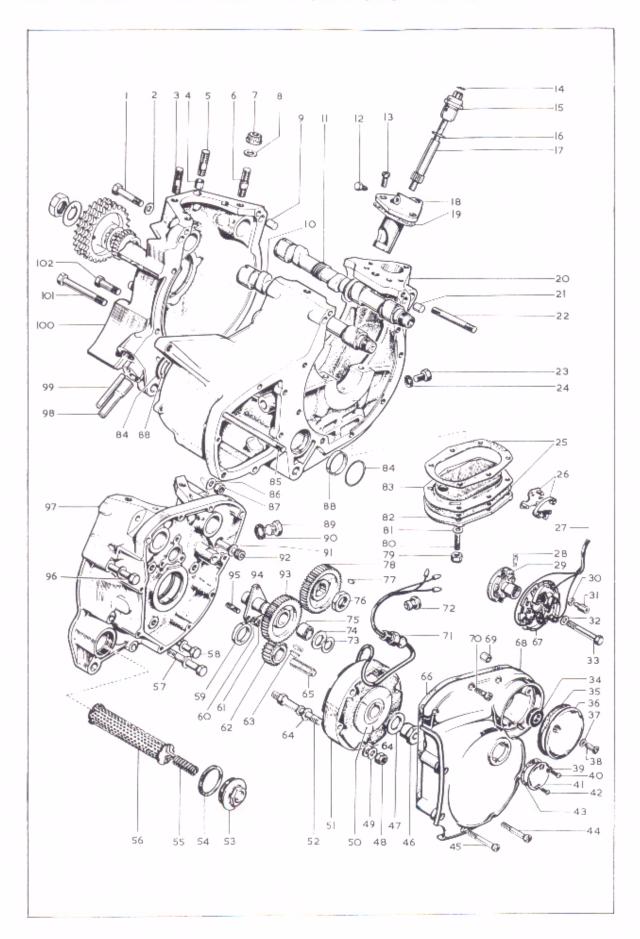
CRANKCASE - TIMING GEARS - OIL FILTERS

Plate Ref.	Part No.	Description	I	er Set
1.	146220	Bolt – crankcase 5/16" UN.C × 1 ³ / ₄ ")		2
2.	54-0055	Washer — crankcase bolt ('344" X '625" X '063")		8
3.	21-1931*	Stud – Cylinder block base (3/8" UN,C/UN,F X 13/4")		4
4.	70 8751	Dowel – cylinder block location		2
5.	70-8738*	Stud – cylinder block, at dowel position (3/6" UN.F X 113/16")		2
6.	21-1912*	Stud – cylinder block (3/8" UN.C/UN.F X 15/8")		4
7.	21 0692	Nut – cylinder block stud (12 point, 3/8" UN.F)		10
8,	70-8770	Washer – cylinder block base stud ('391" X '625" X 0'64")		10
9.	70-8774	Dowel – crankcase		2
10.	70-8764	Camshaft – intake		1
11.	70 8765	Camshaft – exhaust		1
12.	70-8744	Bolt – tachometer drive locating (1/4" UN.C X 11/32")		1
13.	14-6605	Screw - tachometer housing to crankcase (1/4" UN.C X 3/4")		3
14.	70-6299	'O' ring - driven gear		1
15.	70-8742	Housing – tachometer drive bearing		1
16.	70-3309	'O' ring - tachometer drive		1
17.	70-8741	Driven gear – tachometer drive		1
18.	70-8740			1
19.	71-1439	Gasket – tachometer drive housing		1
20.	+	Crankcase – centre section		1
21.	70-8774	Dowel - crankcase location		2
22.	14-1427	Stud crankcase (5/16" X UN.C/UN.F X 3")		2
23.	14-6113	Oilway plug (5/16" UN.C X 5/8") , , ,		2
24.	70-8776	Washer — oilway plug		2
25.	71 - 1444	Gasket Scavenge Cover		2
26.	99-1014	Contact Set (Lucas 54419828)	,	1
27.	70-8756	Grommet – contact breaker lead ,		. 1
28.	99-1234	Spring – auto advance unit (Lucas 54417992)		2
29.	99-1015	Auto advance unit (Lucas 54419867)		1
30.	70-6559	Washer - contact breaker plate (203" X 375" X 056")	,	3
31.	70-6521	Pillar bolt – contact breaker plate (2.BA × 13/32")		3
32.	70-8163	Washer – auto advance unit bolt ('250" X '500" X 0'64")		1
33.	14-0208	Bolt – auto advance unit (1/4" X UN.F X 21/4")		1
34.	76~0291	Oil seal – contact breaker		1
35.	71-1441	Gasket - contact breaker cover		1
36.	70-6519	Cover – contact breaker		1
37.	97-0430	Washer, fibre contact breaker cover screw		3
38.	82-4715	Screw — contact breaker cover (2.BA × 11/22")		3
39.	70-9266	Washer – screw and pointer, timing aperture ('156" × '250" × '031")		2
40.	71-1130	Screw — timing aperture (4.BA × 5/16")		1
41.	70-7879	Cover – timing aperture		1
42.	71-0006	Pointer screw — timing aperture (4.BA × 11/16")		1
43.	71 - 1443	Gasket – timing aperture	-	1
44.	14-6611	Screw — timing cover (1/4" UN.C X 13/4")		1
45.	14 6612	Screw - timing cover (1/4" UN.C X 2") , , ,		4

^{*} Special Material: Item 3 EN16R; Item 5 and 6 - EN8R

⁺ Supplied only as Crankcase Complete 71 - 3574

Plate 3 – continued CRANKCASE – TIMING GEARS – OIL FILTERS

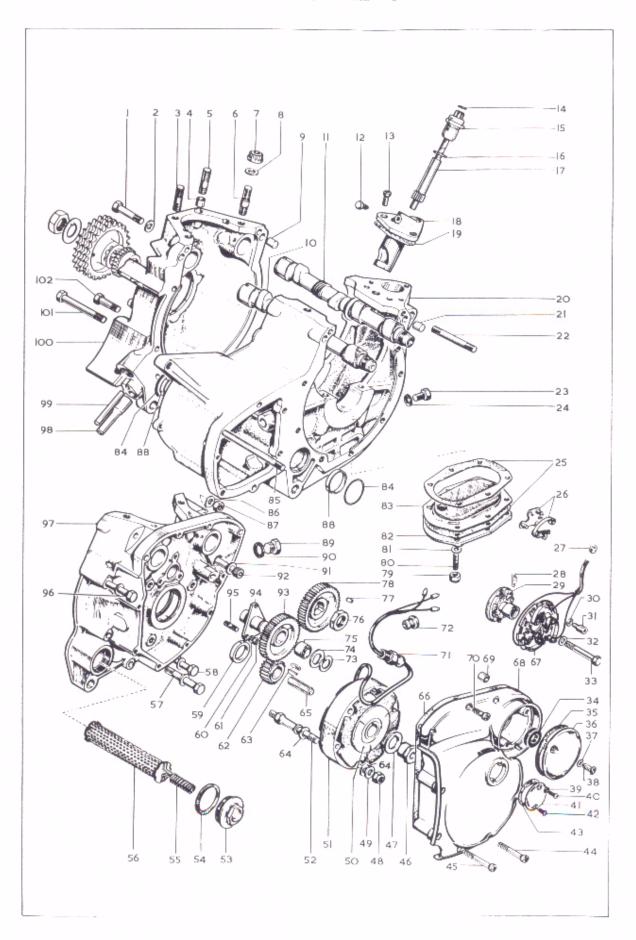


CRANKCASE - TIMING GEARS - OIL FILTERS

late Ref.	Part No.	Description			Pe	r Se
46.	70-8763	Nut – rotor securing (7/16" UN.F)				1
47.	70-3975	Lockwasher – rotor nut				i
48.	21-1852	Nut – stator mounting (5/16" UN.F)				3
49.	21 0025	Washer stator mounting ('344" X '625" X '063")	-			3
50.	99-1138	Alternator rotor (Lucas 54213902A)		-		1
51.	99-1006	Alternator stator (Lucas 47205A)			,	1
52.	70-6522*	Stud stator mounting	,	-	,	3
53.	71 1270	Cap — oil filter	-			1
54.	71-1070	'O' ring — oil filter cap				1
55.	70-6130	Spring – filter mounting			,	1
56.	70-6130		,			1
57.	14-6226	Oil filter Bolt — crankcase fixing (5/16" UN.C × 31/4")	-			4
						1
58.	14-6218 70-6173	Bolt – crankcase fixing (5/16" UN.C X 13/8")	-			1
59.		Distance Piece – timing pinion	-	-		3
60.	21-0026	Washer - spring, gear spindle nut		•		3
61.	14-0401	Nut – gear spindle stud (¼" UN.F)	-	-	-	1
62.	70-6524	Timing pinion – crankshaft		•		1
63.	70-1580	Key, parallel – rotor			1	
63.	82-9196	Key – crankshaft pinion		-		1
64.	02-0370	Distance piece – stator (Use only with RM20/21 alternator)	1-	-		6
65.	21-2185*	Stud - crankshaft (7/16" UN.F X 1.62")		4		1
66.	71-1348	Gasket – timing cover	-	-		1
67.	99-1013	Contact breaker plate assembly (Lucas 54419327) .		-		1
68.	707738	Cover — timing gears		-	,	1
69.	57-0989	Dowel - timing cover locating		-		2
70.	14-6608	Screw – timing cover to crankcase (1/4" UN.C X 1")	•	•		5
71.	70-8760	Nut — alternator cable sleeve	-			1
72.	70-9807	Grommet – alternator lead			,	I
73.	70-8768	Circlip – idler gear retaining	٠			- 1
74.	70 - 6088	Thrust washer — idler gear	-	-	-	1
75.	71-2248	Bush – idler gear				1
76.	70-6523	Nut – camshaft pinion	-	-	-	2
77.	701558	Key – camshaft pinion , , ,	,	,		2
78.	70-9802	Camshaft pinion	-	-		2
79.	14-1301	Nut – sump fixing (¼" UN,F)		4	-	6
80.	71-1349	Stud – scavenge cover (1/4" UN.C/UN.F X 7/8")				6
81.	60 - 2320	Washer − scavenge cover nut ('270" × '562" × '056") .				6
82.	706580	Scavenge cover		-	,	- 1
83.	70-6501	Filter – scavenge cover		-		1
84.	71-1070	'O' ring — filter seal				2
85.	21-1813	Stud – gearbox cover (5/16" UN.C/UN.F X 43/4")		. '		2
86.	54 - 0055	Washer - crankcase stud ('313" X '625" X '063") .	,	,		2
87.	14-0302	Nut — crankcase stud (5/16" UN.F)			-	2
88.	70-9856	Sleeve filter 'O' ring				2
89.	70-8755	Plug timing aperture				1
90.	70-1523	Washer - fibre, timing aperture plug (563" X 844" X 064")				- 1

^{*} Special Material: Item 52 - EN8R; Item 65 - EN8R

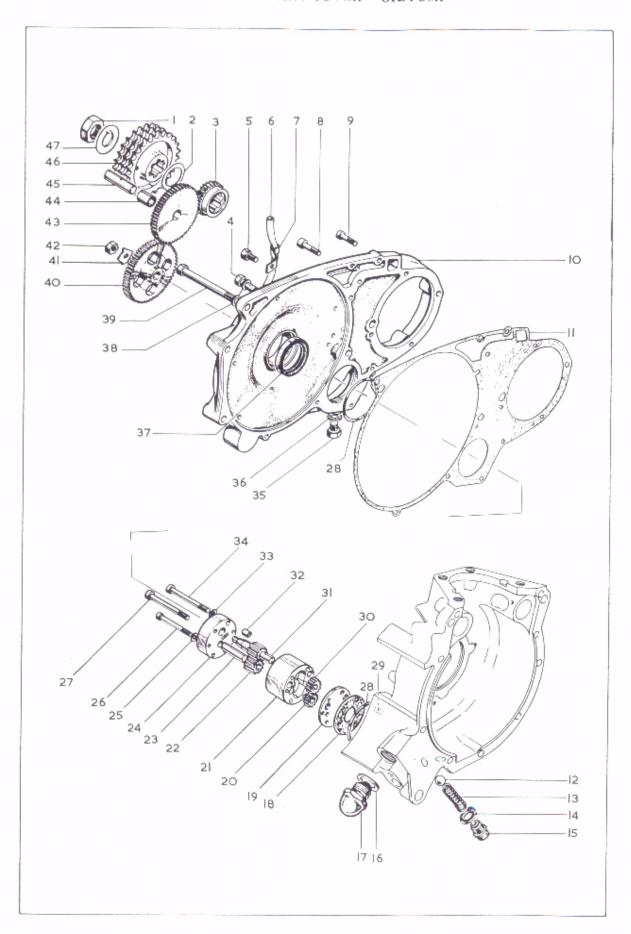
 ${\bf Plate~3-continued} \qquad {\bf CRANKCASE-TIMING~GEARS-OIL~FILTERS}$



CRANKCASE - TIMING GEARS - OIL FILTERS

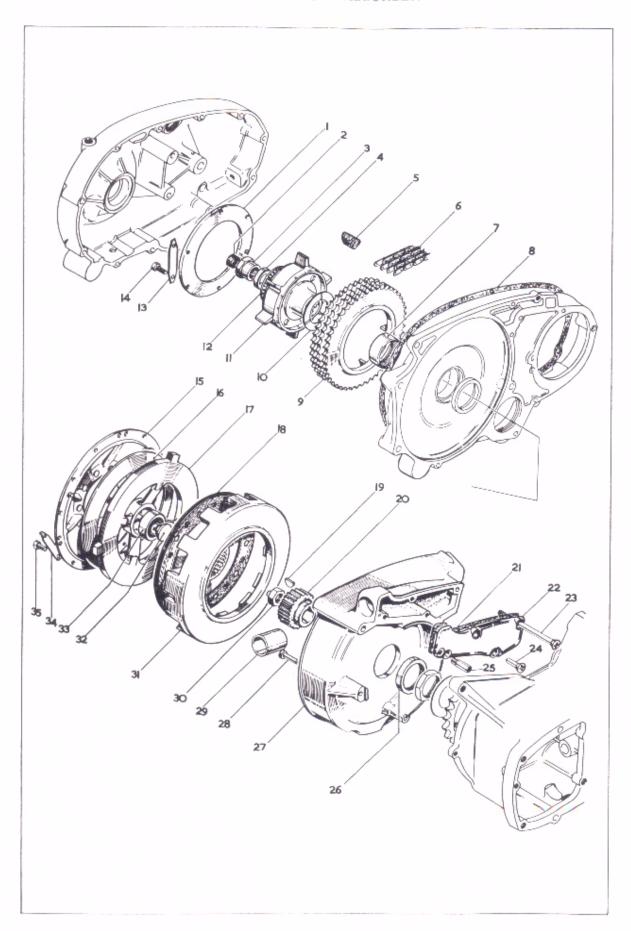
Plate Ref.	Part No.	Description					Per Set
91.	54 0055	Washer - crankcase bolt (:313" × :625" × :063")					. 7
92.	21 0678	Allen screw - crankcase fixing (5/16" UN.C X 31/8")					, 1
93.	71 2246	Idler gear, complete					. 1
94.	71 2250	Spindle idler gear				,	. 1
95.	21-0547	Stud idler gear spindle (1/4" UN.C/UN.F X 7/4")					. 3
96.	14 6223	Bolt crankcase fixing (5/16" UN.C X 21/2")		,	,	,	. 1
97.	4	Crankcase right	,	-			. 1
98.	70 - 6573	Stub oil return pipe		4			. 1
99.	70 6574	Stub oil feed pipe		,	,		. 1
100.	÷	Crankcase - left					. 1
101.	14-6226	Bolt crankcase fixing (5/16"UN.C X 31/4")					. 5
102.	14 6218	Bolt crankcase fixing (5/16" UN.C X 13/8")			,		. 1

[†] Supplied only as Crankcase complete 71 3574



INNER PRIMARY COVER - OIL PUMP

late Ref.	Part No.	Descri	ption						Pe	er Set
	** ***	N								1
1.	210585	Nut – engine sprocket (¾" UN.F) Shim – engine sprocket (·010")		-						as req
2.	40 0066	Shim – engine sprocket ('010') Shim – engine sprocket ('030'')			•					as req
2.	71-2660									1
3.	70-7248	Gear — oil pump driving . Bolt — inner cover to crankease (5/16")	DE C	× 416")					1
4.	21-1820	Bolt – chain oiler clip (1/4" UN.C.X 1/2	in.c	A 7 /2	,	-				1
5.	14-6101		,							1
6.	70 -8786	Chain oiler pipe	-	•						1
7.	70-4705	Screw – Allen, inner cover to crankcas								7
8.	14-7006	Screw - inner cover to crankcase (1/4"	TINI	× 34"	î ,			·		2
9.	14-6605	Cover – inner cover to crankcase (74 Cover – inner primary, with fixed fitti	UN.	. ^ ^	,					1
10.	57-4018	Gasket - inner cover to crankcase	nga							1
11.	71-1453	Ball – oil control valve (7/16")		-					-	1
12.	60-2370	Spring – oil control valve (76)	•				,			1
13.	70-6567	Washer – copper, oil control valve		-						ĺ
14.	71-2792	Plug – oil control valve	-							1
15.	70-6584	Plug – oil control valve	0" V	.122" \	(-036'	າ .				1
16.	70-1670	Oil pressure release valve complete	0 ^	122 /	. 050	,	•			1
17.	70-6595	Gasket — oil pump to crankcase	-	,	:					1
18.	71-1442	Gasket - oil pump to crankcase		-				•		1
19.	70-6502	Plate - oil pump base	-		•		,			1
20.	70-6038	Feed gear — oil pump, driven Oil pump complete								1
21.	71-1351	Oil pump complete	•	'	•					ì
22.	70-6039	Scavenge gear — oil pump, driven Spindle — driven gears	•		,	-				Ī
23.	70-6454	Cover – oil pump		,		•				1
24.	70-9885	Washer — spring, oil pump cover screw	. (-17	2" X -3	48" X	.048")				2
25.	70-8731	Screw – oil pump cover to body (3 B.	A X	2")	70 /	010)				2
26.	21-0559	Screw – oil pump to crankcase (2 B.A.	. Y 2	14.")						3
27.	71-0003	'O' ring — oil pump to crankcase (2 B.A	COMPT	12)			,			2
28.	70-6570					•				1
29.	70-1532	Dowel — oil pump locating . Feed gear — oil pump, driving							-	1
30.	70-6455	Scavenge gear - oil pump, driving				,				1
31.	70-9887	Dowel - oil pump cover locating		,				,		1
32.	70-6459	Washer — spring, oil pump screw (*20:		.331" X	.064")				4
33.	70-8732	Screw – oil pump to crankcase dowel	nosit	ion (2.1	₹ A X	234")	•			1
34.	70-9601	Drain plug – primary cover .	posit		212 81 71	- /- /				1
35.	21-0536	Washer – fibre, drain plug (-375" X :	563"	x -064"	٠.	,				1
36.	70-0402	Oil seal — clutch shaft		^ 00+	,	,				1
37.	57-3642	Washer – inner cover to crankcase bo	h (-3)	13'' Y -6	525" X	-063"				2
38.	54-0055	Bolt – inner cover to crankcase (5/16"	UNI (1 × 414	7)	005				1
39.	21-1819									1
40.	70-9886	Gear — oil pump driven Tab washer — oil pump fixing							,	1
41.	71-1353	Tab wasner — on pump fixing	6)						•	1
42.	14-0402	Nut — oil pump gear fixing (5/16" UN.	r)	-						1
43.	70-7246	Idler gear — oil pump drive		-			,			i
44.	70-6885	Bush — oil pump idler gear .	-		-		-			1
45.	71-1051	Spindle - oil pump idler gear	-	-		*	1.5			1
46.	70 6890	Engine sprocket (28T)			,		*			1
47.	70-8785	Lockwasher engine sprockel			-			-		1
Not	70-6596	Cap oil pressure release valve							-	I
Illus.	70 8754	Joint washer, cap to body .					,		-	1



CLUTCH - SHOCK ABSORBER

Plate Ref.	Part No.	Description			Per Set
	57-2562	Clutch assembly complete			. 1
	19 -7809	Facing pack for friction plate (3SC.76014)			. 1
	57 - 3871	0.1			. 1
1.	57-4004	Shock absorber assembly			. 1
2.	57 - 3644	Oil seal — clutch pull rod			. 1
3.	57-2480	Nut – shock absorber			. 1
4.	57-2478	Distance piece – shock absorber nut	,		. 1
5.	57-4324	Rubber shock absorber			. 12
6.	60-0699	Primary chain – (Triplex endless, 82 pitch; Renold 116.038)			. 1
7.	57-3643	Needle bearing — clutch shaft (INA.SC.228)			. 1
8.	71-1454	Gasket – outer primary cover			. 1
9.	57-4225	Sprocket – shock absorber			. 1
10.	57-2214	TT		_	. 1
11.	57-4621	Thrust washer – shock absorber sprocket Spider – shock absorber Spider – shock absorber			, 1
12.	57 - 3646	Thrust race – shock absorber (Torrington NTA.2233)			. 1
13.	57-3941	Tab washer — shock absorber retaining plate bolt .	,		. 3
14.	57-3940	Bolt – shock retaining plate (2 B.A. × 5/8")			. 6
15.	57 - 3705	Fnd cover assembly — clutch			, 1
16.	57-3718	Clutch spring			. 1
17.	57-3715	Pressure plate - clutch			. 1
18.	57-3709	Friction plate - clutch			. 1
19.	21-0066	Key - clutch hub to mainshaft			, 1
20.	57 - 2580	Clutch hub			. 1
21.	71-1452	Gasket - breather duct		,	. 1
22.	57-2555	Cover - breather duct			. 1
23.	14-6515	Cover – breather duct Screw – breather duct cover to inner cover (1/4" UN.C X 4")			. 1
24.	21-0680	Screw – cover to clutch cover (10 X 24 UN.C X %)			. 3
25.	57-3756	Adaptor - oil tank breather pipe			, 1
26.	57-3642	Oil seal – cover to mainshaft			. 1
27.	57-2554	Clutch cover	-	-	. 1
28.	14 6610	Screw – cover to crankcase (1/4" UN.C X 11/2")			. 3
29.	57-2557	Breather tube		-	. 1
30.	21-0681	Nut - clutch hub to mainshaft (% UN.F)	-		. 1
31.	57-3708	Clutch housing			. 1
32.	57-2552	Clutch pull rod			. 1
33.	57-3717	Bearing — clutch pressure plate			. 1
34.	57-3720		4		. 6
35.	57-3719	Bolt end cover to housing			. 12

Plate 6 OUTER PRIMARY COVER - CHAIN TENSIONER - CLUTCH CONTROL

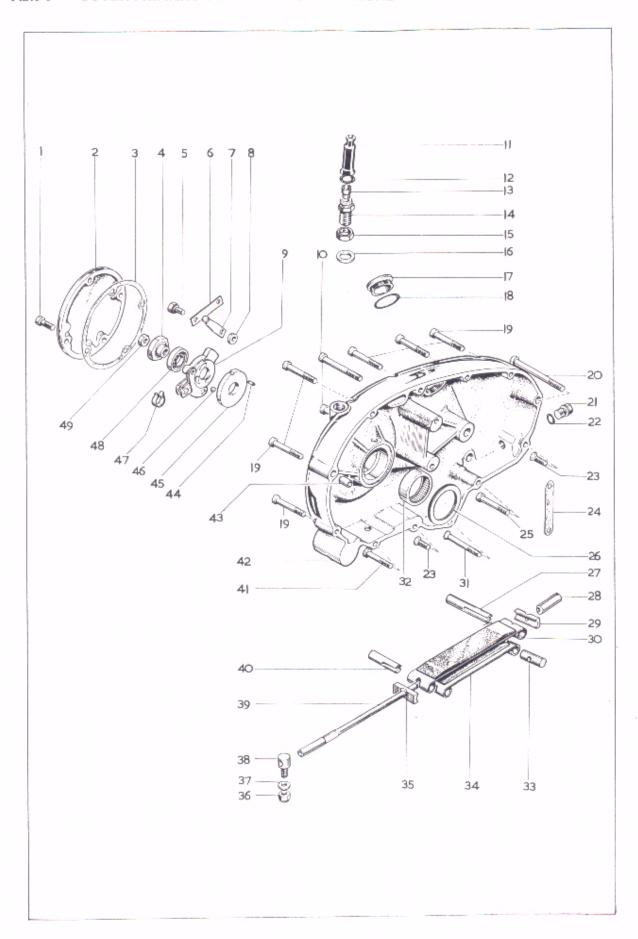
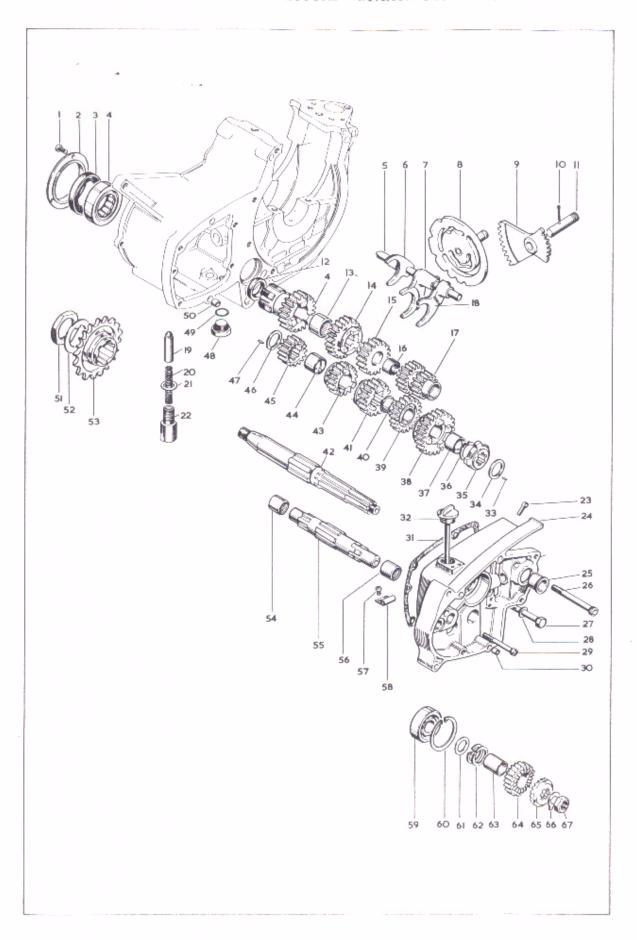


Plate 6
OUTER PRIMARY COVER - CHAIN TENSIONER - CLUTCH CONTROL

late Ref.	Part No.	Description						Pe	er Se
1.	14-6605	Screw – inspection cover (1/4" UN.C X 5/6"	,						4
2.	57-3954			*					1
3.	71-1449	Inspection cover	+						i
4.	57-2553	Sleeve out clutch pull rod		•					î
5.	14-6102	Sleeve nut — clutch pull rod Bolt — thrust plate spring (1/4" UN.C × 5/8".			:				2
6.	57-2474	Tab washer – thrust plate spring Spring – clutch thrust plate Distance piece – clutch thrust plate spring Clutch lever							1
7.	57-2473	Spring — clutch thrust plate							2
8.	57-3638	Distance niece clutch thrust plate spring	-						2
9.	57-2547	Clutch lever							1
10.	14-6613	Clutch lever Screw – primary outer cover (1/4" UN.C X 2	140			-			2
11.	57-1646	Can rubber - clutch cable	. / /						1
12.	57-3733	Cap, rubber — clutch cable	*						1
13.	57-1645								1
14.	57-2220								í
15.	21-0567	Nut - clutch cable abutment (16" UN C)							1
16.	57-3990	Washer – clutch cable abutment locknut							1
17.	57-2166	Plug _ filler	-						1
18.	70-8782	Plug – filler]
19.	14-6611	Screw - outer cover (1/4" IIN C X 13/4")							6
20.	14-6615	'O' ring – filler plug Screw – outer cover (1/4" UN.C × 13/4") Screw – outer cover (1/4" UN.C × 3") Plug – tensioner adjusting hole		-	*				
21.	57-2259	Plug _ tensioner adjusting hole	-						
22.	57-3733	'O' ring tensioner adjusting hole plug							
23.	14-6504	'O' ring – tensioner adjusting hole plug	, mntei	reunk)	*				
24.	71-1455	Screw - primary cover (1/4" UN.C X 3/4", co Gasket - primary chain oiler pipe	Julie	(Sullk)					
25.	14-6612	Screw – outer to inner cover (1/4" UN.C X 2	, m			-	*		
26.	57-2215	Throat washer outer cover	,						
	57-2213	Thrust washer – outer cover .			•				
27.		Pivot pin — chain tensioner	,						
28.	57-3617	Adjuster – chain tensioner	-	•			-		
29. 30.	70-9258	Saddle washer – chain tensioner .							
31.	57-3610 14-6509	Blade — chain tensioner (upper) . Screw — primary outer cover (1/4" UN.C X I	34"	counter	ennt)				
32.	57-3643	Needle bearing — outer cover (INA SC.228)	, ,	counter	sunk)		-		
33.	70-5977	Trunnion – lower tensioner blade .				•	-		
34.	70-5977	Blade – chain tensioner (lower)		•					1
35.	70-9258	Saddle washer — chain tensioner .		4			+	,	
36.	14-1901	Saddle washer — chain tensioner Nut — chain tensioner support ('¼'' UN.F)		•					
37.	57-3987	Washer – chain tensioner support ('251" X						,	
38.	57-3896	Support - chain tensioner	500	7 001	,				
39.	57-3983	Support – chain tensioner		•					
40.	70-9256	Trunnion – chain tensioner							
41.	14-6610	Screw – outer cover (1/4" UN.C × 11/2")							
42.	57-3958	Outer cover — complete assembly .					,		
43.	57-0989	Dowel — outer cover locating .					•		1
44.	57-0912	Peg – clutch thrust plate							1
44.		Clutch thrust plate					4		
	57-2465	And the state of t					4		
46.	60-2364	Steel ball (1/4")			•				-
47.	57-4194	Clip clutch cable nipple retaining		•					
48.	57-3647	Bearing - clutch lever (Hoffmann S5)	-	4	-				
49.	14-0402	Locknut — clutch pull rod (5/16" UN.F)	-		-	,		4	



GEARS - SHAFTS - SELECTORS - STARTING MECHANISM

late Ref.	Part No. Description									r S
1.	21 2106	C								2
2.	57 4394	Screw oil seal housing to crankcase Oil seal housing — gearbox sprocket		•						3
3.	60-3510	Oil scal – gearbox sprocket						4	٠	- 1
4.*	57-4628	High gear with needle bearing, oil seal at				•	-			i
										- 1
5.	57-3989	Spindle – selector forks .							,	- 1
6.	57-4364	Selector fork - mainshaft fourth gear		-				*		- 1
7.	57-4366	Selector fork - layshaft third gear		-						- 1
8.	57 4624	Camplate								1
9.	57 -4363	Quadrant - gearchange .						,	,	
10.	60-1928	1 1 1 1							-	2
11.	57-1896	Spindle – gearchange quadrant					•	-	-	- 1
12.	60-3500	Oil seal — mainshaft high gear						*		1
13.	60-3511	Needle bearing mainshaft high gear Gear – mainshaft fourth .				-	•	-	-	1
14.	57-4376]
15. 16.	57-4377	Gear — mainshaft third Bush — mainshaft third gear						4		1
17.	57-4575	Gear – mainshaft first and second	-				-	-	-	1
	57-4653			•						1
18. 19.	57-4660 57-3660							-	-	
20.	57-4459	Spring – camplate plunger .	-	-				•	-	
21.	57-3978	Washer, scaling – plunger housing	4					-	-	
22.	57 - 4400	Housing – camplate plunger			,	,				1
			-			-	-	•	-	
23.	70 8147	•			,			-		
24.	57-4329 57-4422	Inner cover – gearbox . Inner cover, gearbox complete assemb				*				
24.		Bush – gear change spindle .	-		-		-	-	-	
25. 26.	57-0412 14-7101	Screw, socket – inner cover to crankcas					-		-	
	14-7101	Bolt – inner cover to crankcase (5/16" U						-		1
27.	70 - 3446	Washer — inner cover to crankcase (7)6 0				,]
28.	14-6614					-		-	-	
29.	57-0989	Screw – inner cover to crankcase (1/4" t						-	-	- 1
30.		Dowel, hollow – outer cover locating						-	-	
31.	71-1447	Gasket – inner cover to crankcase		-			-	-	*	1
32.	57-2656	Dipstick – gearbox	4					-	-	
33.	57-0912	Peg – layshaft thrust washer	-		,				-	
34.	57-1607	Thrust washer – layshaft .						-	-	,
35.	57-4661	Driving dog - layshaft, first gear							-	1
36.	60-3494	Circlip – layshaft, first gear .	-	-		-	-	-		1
37.	57 4663	Bush layshaft, first gear .	-			-	-	-		1
38.	57-4654	Gear – layshaft, first	-					-	-	1
39.	57-4657	Gear – layshaft, second .					,			1
40.	57-4662	Bush – layshaft, second gear		-		-			-	1
41.	57 4647		•	*	-	•	-			1
42.	57-4370	Mainshaft						10)	-	1
43.	57-4384	Gear - layshaft, fourth (Supplied only]
44.	57 - 4576	Bush - layshaft, fourth gear]
45.	57-4550	Gear - layshaft, high gear (Supplied onl							-	- 1
46.	57 1607	Thrust washer layshaft .				-	-	,		1
47.	57-0912	Peg layshaft thrust washer		,		•			-	1
48.	21-1872	Drain plug – gearbox				-				1
49.	70 8896	'O' ring drain plug idual parts although illustrated for informa	-			4		-	,	1

GEARS – SHAFTS – SELECTORS – STARTING MECHANISM

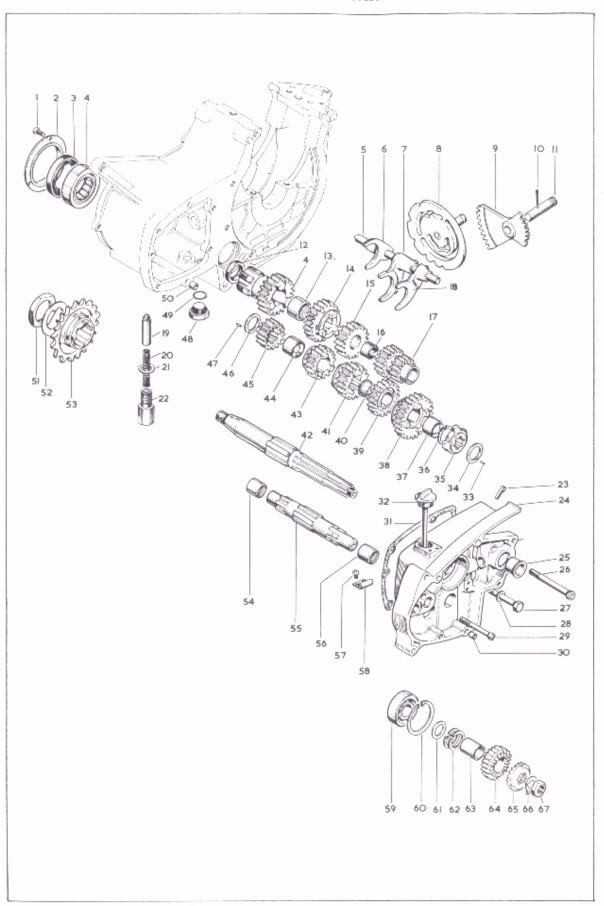
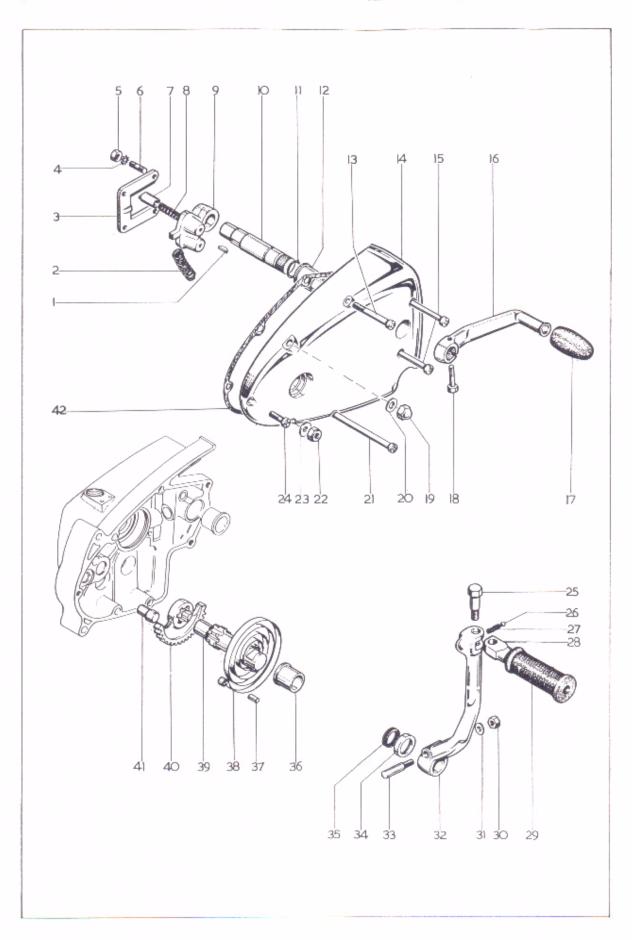


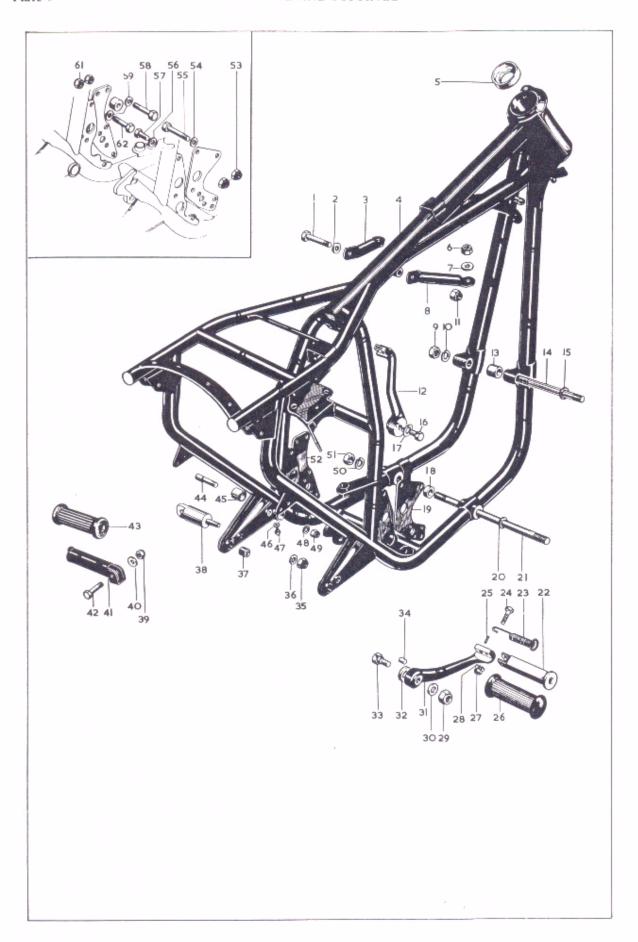
Plate 7 continued GEARS – SHAFTS – SELECTORS – STARTING MECHANISM

Plate Ref.	Part No. 57 (1989)	Description Dowell, hollow – gearbox inner cover locating							Pe	Per Set	
50.										2	
51.	57-4396	Nut gearbox sprocket .						_		1	
52.	57-4395	Lockwasher - gearbox sprocket nut								1	
53.	57-4398	Sprocket - gearbox final drive (18T)								1	
54.	57-1606	Needle bearing - layshaft (Torrington)								1	
55.	57-4548							-		1	
55.	57-4549	Layshaft. (Supplied only with layshaft	comp	lete, 5	7 454	(84				i	
56.	57-1614	Needle bearing - layshaft, inner cover (1	
57.	21 1862	Screw ("Taptite") - cable fastener								2	
58.	70-9327	Cable fastener – alternator leads						-		1	
59.	60-3552	Bearing, mainshaft – inner cover								1	
60.	57 4113	Circlip – mainshaft bearing .				,				1	
61.	57-1962	Washer kickstart pinion sleeve						-		1	
62.	57-1250	Spring washer – kickstart ratchet			-	-	-		4	1	
63.	57 1963	Sleeve – kickstart pinion .			-	,		-	-	1	
64.	57-0730	Pinion – kickstart pinion			•	1.5		-	-	1	
65.	57-0731	Ratchet kickstart	-			-	-	-	,	1	
66.	57-2240	Lockwasher – mainshaft nut		-	-	,	1		-	1	
67.	21-0594	Nut – mainshaft, kickstart mechanism	,			-	-		,	1	



GEARBOX COVER - GEARCHANGE - KICKSTART CRANK

Plate Ref.	Part No.	Description			Per Set
1	71 0027	V and depart to spring the			. 1
1.	71-0037 57-0404	Key — quadrant to spindle			. 2
2.		Spring — footchange pedal return			. 1
3.	57 0407	Plate — gear control guide Washer — shakeproof, guide plate nut Nut — gear control guide plate stud (1/4" UN.F) Stud — gear control guide plate (1/4" UN.C/UN.F × 7/8")		-	. 4
4.	82-9041	washer — snakeproof, guide plate nut			. 4
5,	14-0301	Nut – gear control guide plate stud ('A'' UN.F)	-		. 4
6.	21-0547	Stud – gear control guide plate ('/4" UN.C/UN.F X '/8")	-		. 4
7.	57-4403	Plunger – gearchange quadrant			_
8.	57-0405	Spring – gearchange quadrant			
9.	57-4374	Quadrant — gearchange plunger			
10.	57-4445	Spindle – gearchange quadrant			
11.	60-3530	'O' ring – gearchange quadrant spindle			. 1
12.	57-3759	Bush — outer cover, gearchange quadrant spindle	-		. 1
13.	14-6613	Screw – outer to inner cover (1/4" UN.C X 23/4")			
14.	57-2737	Outer cover – gearbox, with oil seal, bushes and studs		-	. 1
15.	14-6615	Screw – outer to inner cover (1/4" UN.C × 3")			
16.	57-3757	Pedal – gearchange			. 1
17.	57-2648	Rubber – gearchange pedal			. I
18.	14-0201	Bolt – gearchange pedal clamping (¼" UN.F X 1") Nut – domed, outer cover stud, top (5/16" UN.F)		:	. 1
19.	21-0544	Nut – domed, outer cover stud, top (5/16" UN.F) Washer – outer cover domed nut (344" X 625" X 663")			
20.	54-0055	Screw – outer cover to crankcase (1/4" UN.C X 53/8")			
21.	21-2139				
22.	14 1302	Nut – outer cover bottom stud (5/16" UN.F) Washer – outer cover bottom stud (344" X 625" X 063")			
23.	21-0025	Screw – outer to inner cover (1/4" UN.C X 1")			
24.	14-6608	Bolt – kickstart pedal pivot	-		1
25.	21 0541	Steel ball – kickstart folding pedal (¼" diameter)			- 1 - 1
26.	60-2364	Spring – kickstart folding pedal	-		. 1
27.	57-1167	Folding pedal kickstart trank	-		. 1
28.	57-1272	Publican biolistant model			. 1
29.	57-2330	Rubber – kickstart pedal	-		
30.	14-1301	Washer – kickstart crank cotter ("4" UN.F) Washer – kickstart crank cotter ("270" X "562" X "056")	-		
31.	60 - 2320				. 1
32.	57-2653	Kickstart crank			
32.	57-3721	Kickstart crank - complete assembly		•	. 1
33.	57-4357	Cotter kickstart crank	-		. !
34.	57-1955	Oil seal housing – kickstart crank	-		. !
35.	57-1956	Oil seal – kickstart crank	-	-	. !
36.	57-0023	Bush – kickstart shaft			
37.	57-0047	Anchor pin – kickstart return spring	,		. [
38.	57-0031	Spring - kickstart return			, 1
39.	57-0024	Spindle kickstart quadrant Assembly, 57-2297	-	-	. 1
40.	57 4117	Kickstart quadrant .)			. 1
40.	57-2297	Kickstart quadrant and spindle			. !
41.	57-0045	Stop peg – kickstart quadrant	-	-	. 1
42.	71 - 1450	Gasket – inner to outer cover			. 1



FRAME AND FITTINGS

late Ref.	Part No.	Description							
1.	14 0237	Bolt – stead stay to frame (3/8" UN.F X 21/2")	. ,	. 1					
2.	70-8084	Washer - stead stay to frame		. 1					
3.	82-9378	Steady stay, left		. 1					
4.	83-3450	Frame complete		. 1					
5.	97-0987	Cup steering head		. 2					
6.	14-1303	Nut - stead stay to cylinder head (5/16" UN.F)		. 2					
7.	60-2322	Nut – stead stay to cylinder head (5/16" UN.F) Washer – steady stay to cylinder head (333" X 625" X 7072")		. 2					
8.	82-9379	Steady stay, right							
9.	14-0304	Nut - front engine mounting stud (7/16" UN.F)		. :					
10.	82-9034	Washer, spring - front engine mounting stud ('440" X '875" X '064")		. :					
11.	14-1903	Nut – steady stay to frame (3/8" UN.F)							
12.	83-3750	Footrest and hanger assembly, left							
12.	83 - 3725	Footrest hanger – left							
13.	82-8508	Footrest hanger – left Spacer – front engine mounting stud Bolt – engine mounting, front ('/16" UN.F × 65/8")							
14.*	21-2211	Bolt – engine mounting, front (1/16" UN.F X 65/8")							
15.	37-2330	Washer – front engine mounting stud		1					
16.	14-0145	Bolt - footrest, left (½" UN.F X 1")							
17.	03-0107	Washer, spring - footrest bolt							
18.	82-8510	Spacer - bottom engine stud							
19.	82-9642								
20.	37-2330	Washer — bottom engine mounting stud							
21.*	21-2212	Bolt engine mounting, bottom (7/16" UN.F X 101/2")	-						
22.	83-3092	Footrest							
23.	83-3095	Spring - footrest		- 2					
24.	21-0512	Spring – footrest	_						
25.	83-3094	Anchor pin – footrest spring							
26.	82-9051	Footrest rubber							
27.	14-1302	Nut – footrest pivot bolt (5/16" UN.F)							
28.	60-2321	Washer - footrest pivot bolt ('333" X '625" X '072")		1					
29.	14-1305	and the same of th							
30.	82-5679	Washer – footrest hanger bolt ('501" × '812" × '092")							
31.	83-3140	Footrest hanger - right							
31.	83-3139	Footrest and hanger assembly right							
32.	83-3602	Collar – footrest bolt, right							
33.	14-0260	Bolt, footrest - right							
34.	82-5943	Peg, footrest - right and left		4					
35.	14-1303	Locknut – rear footrest anchor bolt (3/8" UN.F)							
36.	60-2322	Washer - rear footrest anchor bolt ('395" X '750" X '072")							
37.	82-9652	Mounting rubber - rear footrest, left							
38.	82-9653	Hanger bolt - rear footrest, left							
39.	14-1302	Nut - rear footrest swivel bolt (5/16" UN.F)							
40.	60-2330	Washer – swivel bolt		- 1					
41.	82-9053	Rear footrest left and right		. 1					
42.	14-0217	Swivel bolt – rear footrest (5/16" UN.F X 11/4")		. 2					
43.	82-9054	Rubber rear footrest		. 1					
44.	83 3987								
45.	82-8918	Bush – brake pedal							
46.	24 1088	Washer, fibre grease nipple							
47.	60-1841	Grease nipple brake pedal boss							
48.	60-2330	Washer – stop peg ('333" X '625" X '040")	,						
40.	00-2330	maniful - stuly hog (333 × 020 × 040)							

^{*} Special Material: - Item 14 - EN16T; Item.21 EN16T

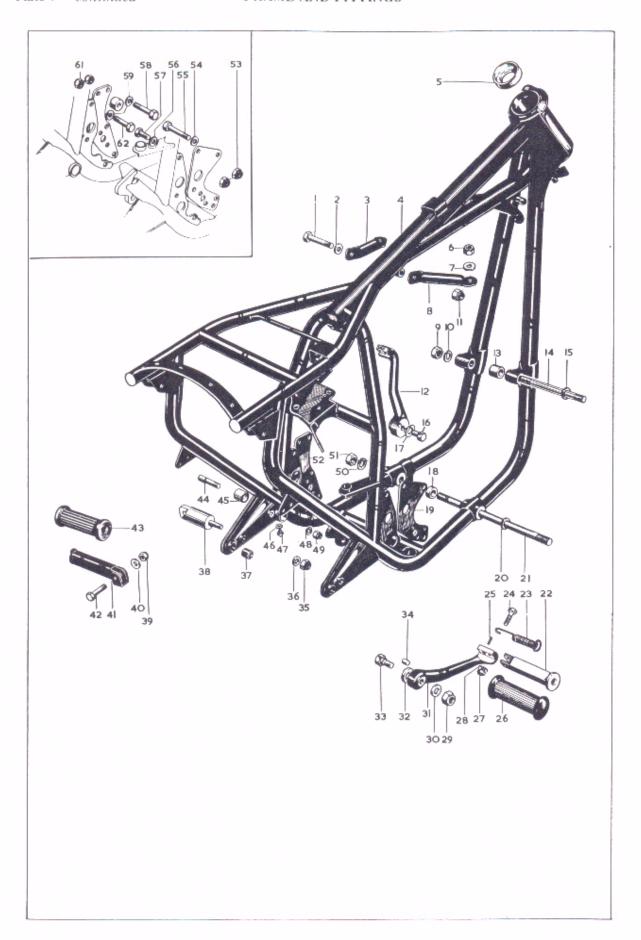
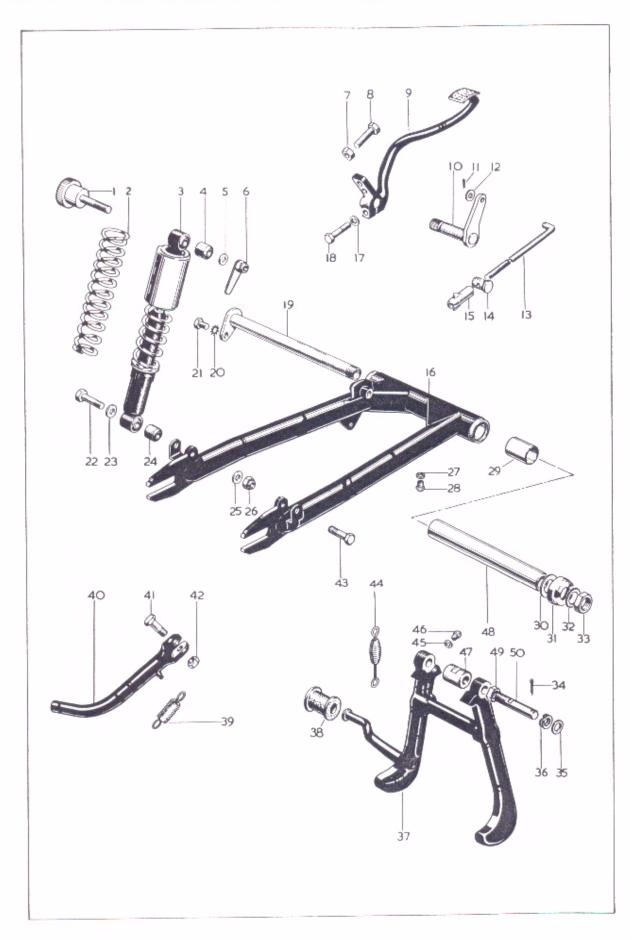


Plate 9 - continued

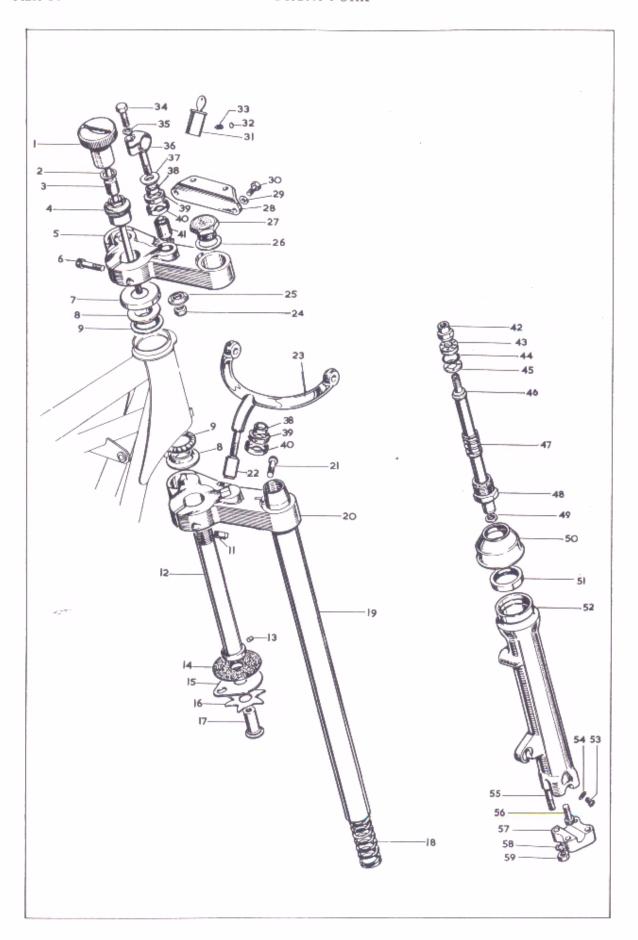
FRAME AND FITTINGS

Plate Ref.	Part No. Description							
49.	14-1302	Nut - stop peg (5/16" UN.F)		,				1
50.	82-9034	Washer, spring - bottom engine stud	_		+	,		2
51.	14-0304	Nut - bottom engine mounting stud (7/16" UN.F)						1
52.	83-5017	Engine plate - left	-	,				1
53.	14-1302	Nut – engine plate bolts (5/16' UN.F)						5
54.	70-8088	Washer - engine plate bolt ('317" X '625" X '064")						4
55.	14-0221	Bolt - engine plate, right (5/16" UN.F 2") .				-		2
56.	70-8088	Washer - engine plate bolt ('317" X '625" X '064")						6
57.	14-0115	Bolt - engine plate, right (5/16" UN.F X 7/8")						3
58.	14-0220	Bolt - engine plate, left (5/16" UN.F X 13/4")			_			2
59.	70-8088	Washer - engine plate bolt						10
61.	14-1302	Nut – engine plate bolt (5/16" UN.F)			,	,		5
62.	14-0218	Bolt - engine plate, left (5/16" UN.F X 13/8")					,	3
Not Illus.	83-5018	Spacer – steady stay, left				-		1



SWINGING ARM - CENTRE STAND - REAR BRAKE CONTROL

Plate Ref.	Part No.	Description		Per	r Set
1.	83-3708	Handwheel			2
2.	197477	Spring – rear suspension unit (Girling 64544235)			2
3.	19-7478				2
4.	19-5305				2
5.	70-8084	Washer – suspension unit mounting top (380" X 750" X '064")			2
6.	83-3468	Nut – suspension unit, and Dualseat mounting, top (3/6" UN.F)			2
7.	14-0401	Nut - brake pedal stop and stop switch adjuster (1/4" UN.F)			2
8.	14-0106	Bolt - brake pedal stop switch adjuster (1/4" UN.F X 11/4")			2
9.	83-1797	Pedal — rear brake			- 1
10.	82-3665	Shaft – brake pedal operating			-1
11.	60-2683				1
12.	40-2705	Split pin – brake rod (1/16" X 3/8")			1
13.	83-1752	Brake rod			1
14.	37-1467	Pivot pin - brake rod			1
15.	82-7387	Adjuster nut — brake rod			1
16.	83-3243	Swinging arm with bushes			- 1
17.	82-8981	Washer — brake pedal pinch bolt			1
18.	14-0217	Bolt - brake pedal pinch bolt (5/16" UN.F X 11/4")			1
19.	82-8468	Spindle – swinging arm Washer – spring, spindle locking plate (5/16")			1
20.	36-0382	Washer - spring, spindle locking plate (5/16")			1
21.	.4-0113	Bolt — spindle locking plate (5/16" UN.F X 5/8")			1
22.	14-0235	Bolt – suspension unit bottom mounting, left (3/6" UN.F X 2")			1
23.	70-8084	Washer – suspension unit mounting, bottom ('380" X '750" X '064")			2
24.	19-5305	Bush — suspension unit, bottom (Girling 64533645)			2
25.	70-8084	Washer – suspension unit mounting, bottom			2
26.	14-1303	Nut – suspension unit mounting, bottom (3/8" UN.F)			2
27.	24-1088	Washer — fibre, grease nipple		-	1
28.	60-1841	Grease nipple – swinging arm			1
29.	82-8475	Bush – swinging arm		-	2
30.	82-8478	Thrust bearing – swinging arm			- 2
31.	82-8477	Dust cap — swinging arm bearing			2
32.	82-8996	Shakeproof washer			- 1
33.	21-0755	Nut – swinging arm spindle (13/16 "UN.F)	-]
34.	60-2723	Split pin – centre stand spindle (3/52" X 7/8")			-
35.	15-0039	Plain washer — centre stand spindle			-
36.	03-1346	Spring washer - centre stand spindle ('531" X '875" X '040" double)			- 2
37.	83-4681	Centre stand	-		
38.	57-2331	Rubber - centre stand pedal			
39.	82-8382	Spring prop stand return			
40.	83-1515	Prop stand			
41.	21-0769	Bolt - prop stand pivot (7/16" UN.F × 1 5/16")			
42.	14-0404	Locknut – prop stand bolt (7/16" UN.F)			
43.	14-0235	Bolt suspension unit bottom mounting right (3/8" UN.F X 2")	,		
44.	83-2896	Spring - centre stand return		-	
45.	71-2501	, -		-	- 2
46.	60-1841	Grease nipple - centre stand		٠	- 3
47.	82-8582	Coupling centre stand pivot			
48.	82-8476	Distance tube – swinging arm		-	
49.	14-0405	Nut – centre stand pivot (½" UN.F)	-	-	
50.	83 - 1535	Pivot bar centre stand	_		



FRONT FORK

late Ref.	Part No.	Description	Per S
	97-4182	Front fork — complete assembly	. 1
1.	97-3602	·	
2.	97-0565	Steering damper control rod assembly	. 1
3.	97-1618	Abutment washer – steering damper rod	. 1
4.	97-1618	Rubber bush — steering damper rod	. 1
5.		Nut - steering head adjustment	. 1
6.	97-4189 14-7007	Top yoke complete	. I
7.	97-4327	Duet cover top	
8.	97-4327	Dust cover – top	
9.	97-4320	Cone – steering head bearing	-
		Ballrace — steering head bearing	
11.	14-1303	Nut - neadamp bracket mounting (/8 UN.F., sen-tocking)	
12. 13.	97-4185 97-4188	Steering stem	
14.	97-0435	Peg — steering stem	
15.	97-0433	Peg — steering stem	,
16.	97-0095	Spring plate – steering damper	. 1
17.	97-4257	Adjustment sleeve – steering damper	
	97-4475*		
18.		and the state of t	
19.	97-4193		
20.	97-4183	71.00	
21.	14-7036	Pinch bolt — bottom yoke at stanchions (3/8" UN.F X 13/4")	
22.	60-3438	Metalastik bush – headlamp mounting	
23.	97-4195	Bracket – headlamp mounting	.]
24.	14-1303	Nut handlebar clamp fixing (3/6" UN.F)	. 3
25.	97-1529	Washer - handlebar clamp fixing, chamfered	. 3
26.	97-4166	Washer – fork cap nut	. 2
27.	97-4309	Fork top nut	. 2
28.	97-4192	Bracket – instrument mounting	. 2
29.	01-6033	Washer – instrument mounting bracket fixing (255" × 937" × 040")	. 2
30.	14-0103	Bolt, instrument mounting bracket fixing (1/4" UN.F X 3/4")	
31.	82-6738	Steering lock and keys (see also page 8)	. 1
32.	97-2266	Sealing cap — steering lock grub screw	. 1
33.	21-0578	Grub screw – steering lock location	-, 1
34.	21-0589	Bolt – handlebar clamp (5/16" UN.F X 11/8")	. 2
35.	82-1335	Washer – handlebar clamp bolt (-265" X -531" X -125")	. 2
36.	97-2291	Clamp – handlebar	. 2
37.	971529	Washer – handlebar clamp fixing, chamfered	. 2
38.	97-1581	Distance piece — handlebar ,	. 2
38.	97-4497	Distance piece – lamp mounting	. 1
39.	97-1580	Washer rubber — lamp mounting and handlebar	. 3
40.	97-2221	Cup, rubber washer handlebar	. 2
40.	97-4496	Cup, rubber washer — lamp mounting	. 1
42.	97-4244	Nut — damper valve	
43.	97-4020	Valve – damper	. :
44.	97-4003	'O' ring – damper valve	
45.	97-4010	Washer – damper	
46.	97-4242	Damper tube	
47.	97 4009	Recoil spring	
48.	97-4076	Stanchion end plug	. :
		* Must always be fitted in pairs	

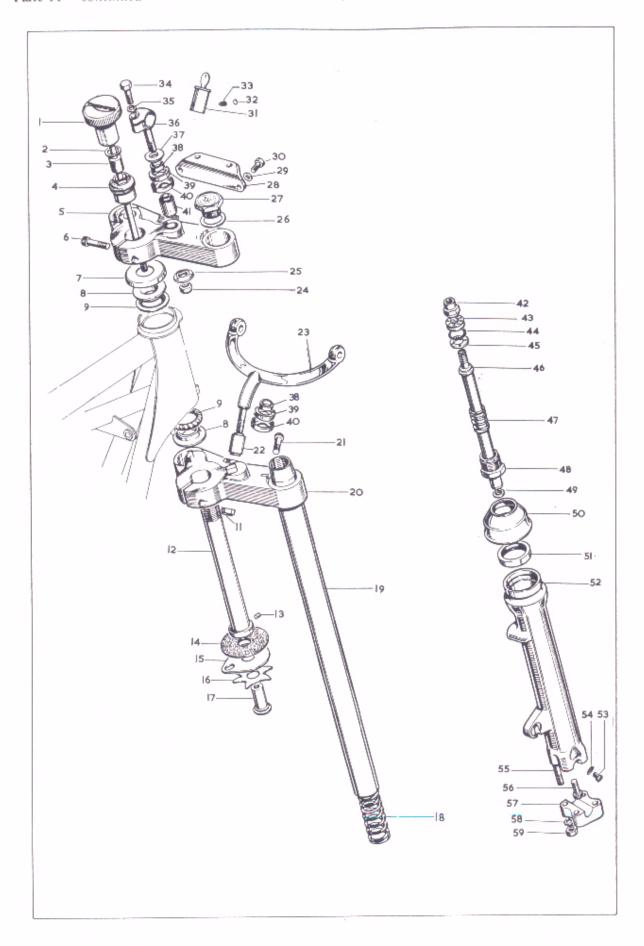
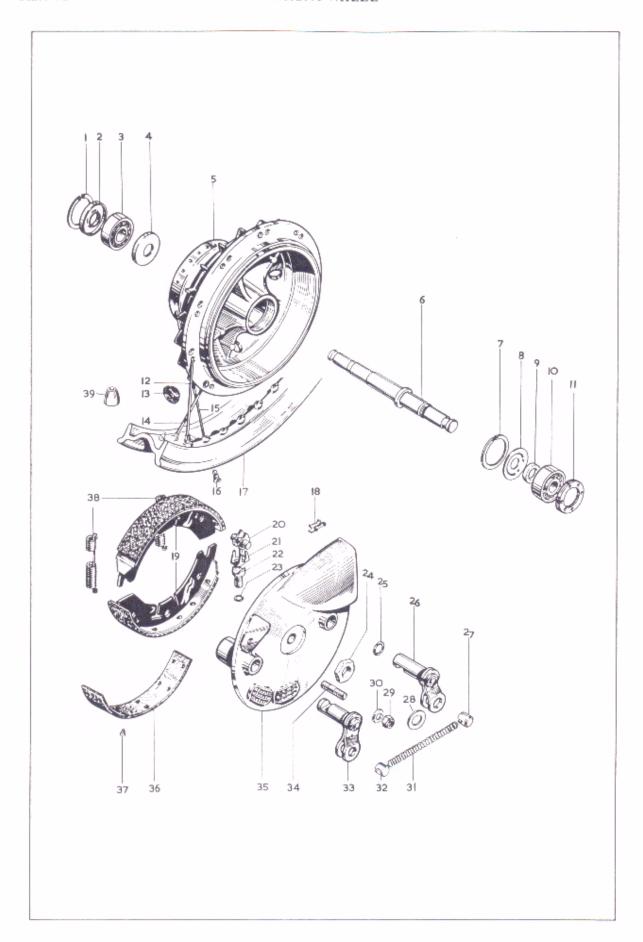


Plate 11 - continued

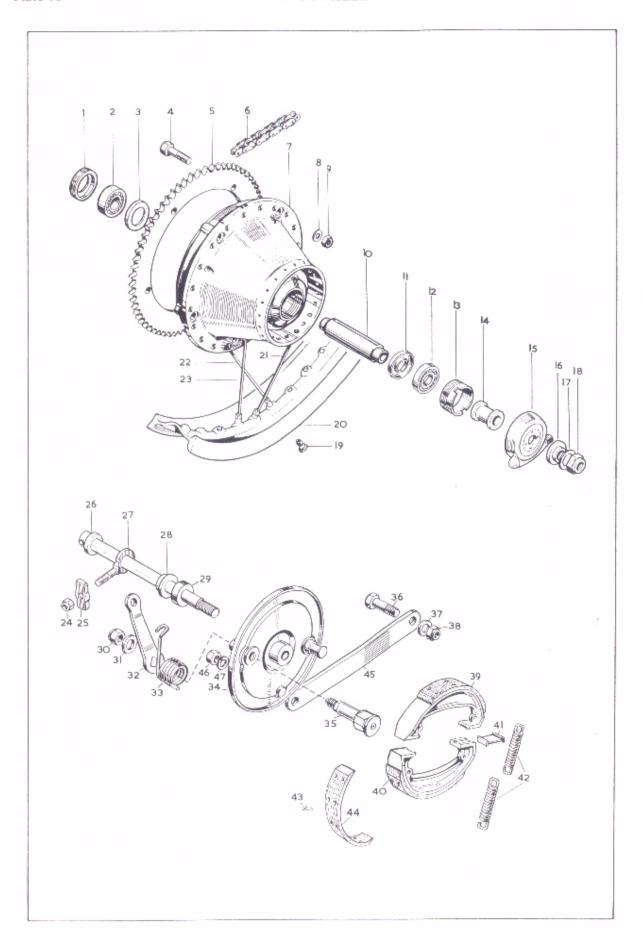
FRONT FORK

Plate Ref.	Part No.		Description							Pe	er Set
49.	97-4004	Dowty seal - damper tube									2
50.	97-4002	Scraper sleeve - outer member									2
51.	97-4001	Oil seal - outer member					•	,	'		2
52.	97-4033	Outer member - left, complete			Ī	,					1
52.	97-4085	Outer member - right, complete						·	'		1
53.	97-3894	Drain plug - outer member (2 BA							•		2
54.	97-3893	Washer - drain plug .				-					-
55.	21-2102	fri a series of the series of							7		2
56.	14-1019		1. 11		171.10		,	-			8
57.	97-3947	Screw – damper tube retaining (5, Fork end cap							-		2
58.	60-2428					-		-	-		2
		Washer - spring, end cap fixing (344'	′ X -60	0" X ·	064")			-		8
59.	14-0302	Nut — end cap fixing (5/16" UN.F)	}			,				,	8



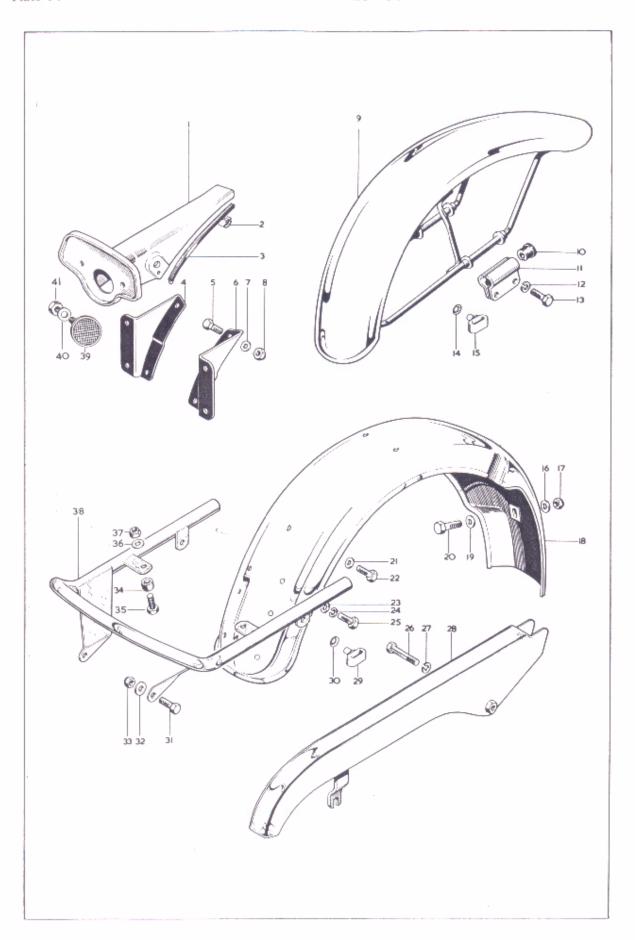
FRONT WHEEL

late Ref.	Part No.	Description Pe	r Set
	37 0044	To a contract with a single and the contract of the contract o	
	37-3944	Front wheel with spindle and bearings	1
1.	57-0280	Circlip – grease retainer (left) ,	1
2.	37-1237	Grease retainer – outer (left)	1
3.	37 - 0653	Bearing (Hoffmann 120)	1
4.	37-1481	Grease retainer – inner (left)	1
5.	37-3848	Hub complete with spindle and bearings	1
6.	37-3796	Spindle	1
7.	60-2632	Circhp — grease retainer (right)	1
8.	37-3797	Grease retainer - right	1
9.	37-3932	Distance piece — inner side of right bearing Bearing (Hoffmann 120) Locking ring	1
10.	37-0653	Bearing (Hoffmann 120)	1
11.	37-3759	Locking ring	1
12.	37-3819	Spoke – right (outer)	10
13.	60-3669	Grommet – brake drum	1
14.	37 - 3820	Spoke – right (inner)	10
15.	37-3821	Spoke – left	20
16.	37-2294		40
17.	37-3919	Wheel rim (WM2 × 19) Alloy	1
18.	37-3717	Wheel rim (WM2 × 19) Alloy Abutment — micram adjuster (Lockheed 25241) Brake shoe complete (Lockheed 4523-166)	1
19.	37-3713	Brake shoe complete (Lockheed 4523-166)	2
20.	37-3716	Micram adjuster (Lockheed 3135-514)	2
21.	37-3715	Cage – brake adjustment (Lockheed 25253)	2
22.	37-3762	Tappet – brake cam	2
23.	37-2761	'O' ring — brake tappet	2
24.	37-2058	Locking nut — wheel spindle	1
25.	60-2639	'O' ring – brake cam	2
26.	37-3987	Brake lever – front	2
27.	37-3997	Bush – front brake cable nipple	ĩ
28.	71-2500	Washer – cable bush and abutment ('578" X '375" X '064")	2
29.	14-1303	Nut — anchor plate stud (3%" UN.F)	1
30.	60-2340	Washer — anchor plate stud	1
31.	37-4014	Spring brake lever return, at brake cable	1
32,	37-3996	Develor Compa baselon public planetare as	1
33.	37-3996	Brake lever — rear	l
	14-1635	Stud – anchor plate to fork (3/8" UN.C/UN.F X 13/4")	1
34.		Brake anchor plate with brake	1
35.	37-4174	·	1
35.	37-3971	Brake anchor plate	1
36.	19-7466	Lining – brake shoe	2
37.	19-7467		20
38	37-3714	Spring – brake shoe (Lockheed 102951)	2
39.	37-1197		as rec
39.	37 - 1198	Balance weight - long	as rec



REAR WHEEL

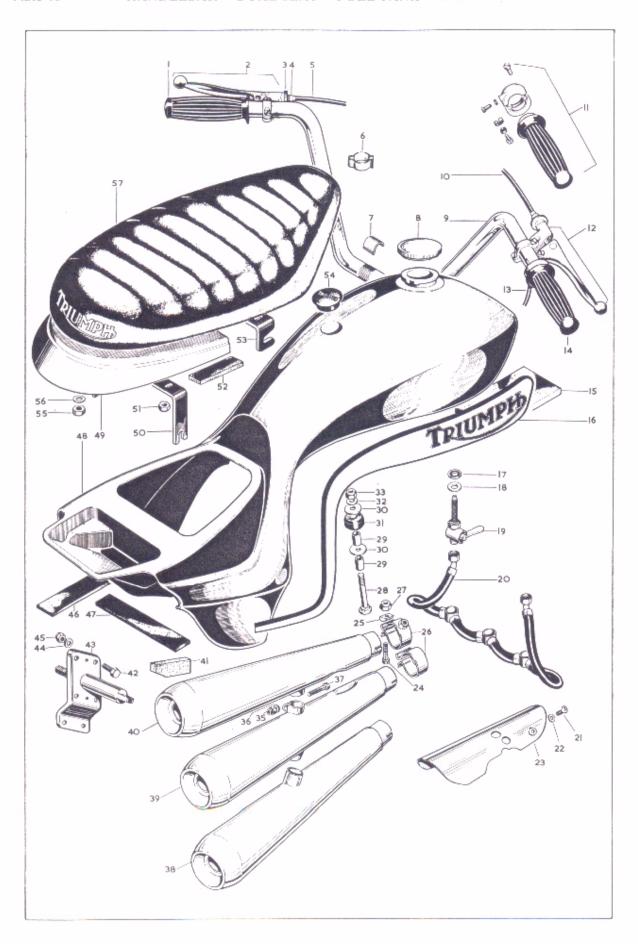
late Ref.	Part No.	Description					Per S
	37-4102	Described with axivella Land.					
1.	37-4102	Rearwheel with spindle, less brake	4	٠	,	+	. 1
2.	37-0653	Locking ring – left	4				: 1
3.	37-3749	Bearing – left (Hoffmann 120)	-	,		-	. 1
4.	14-0207	Support ring — left		-	-	-	- 1
5.	37-3903	Bolt – sprocket to hub ('A" UN.F X 2") .	-				. 5
6.	60-2016	Sprocket – 53 teeth	4			4	. 1
7.	37 3982	Chain - rear (5/8" × 3/8" × 108 Pitches) Hub with spindle and bearings					. 1
8.	60-2320		com				
9.	14-1301	Washer – sprocket to hub bolt (-270" X -562" X -0	126)		•		. 5
10.	37-3753	Nut - sprocket to hub bolt (1/4" UN.F)		-	-		. 5
11.	37-1654	Bearing spacer tube		,	-	-	. 1
12.	37-0653	Grease retainer – right Bearing – right (Hoffmann 120)	-		-		
13.	37-3751						
14.	37-3750	Ring — speedo driving Distance piece inner — speedometer drive		,			. 1
15.	60-3213	Distance piece, inner – speedometer drive Speedometer drive gear 'D' (Smiths BG3550/164)		7.	•	-	1
16.	37-3976	Distance piece – spindle, right		-			. 1
17.	83-2266	Distance piece – spindle, right Washer – wheel spindle nut ('656" × 1" × '093")	,		-	'	
18.	14-1307	Nut – wheel spindle (5/8" UN.F)		,			. 1
19.	37-2294	Spoke nipple					. 40
20.	37-3940	Rim – alloy (WM3X18)		•			
21.	37-3726	Spoke — right		-	,		
22.	37-3725	Spoke – left (outer)	,				
23.	37-3724	Spoke – left (inner)	-	,			. 10
24.	14-1902	Nut – chain adjuster (5/16" UN.F)				-	
25.	37-1015	End plate — chain adjuster, left	-				
25.	37-3961		1		-		
26.	37-3980	Spindle					
27.	37-3919	Chain adjuster	-				
28.	37-3901	Distance piece – spindle, left	-				
29.	37-4119	Wheel spacer	-				
30.	14-1303	Nut – brake lever (3/4" UN.F)		-	,	•	. 1
31.	37-2027	Washer – brake lever nut (·531" × 1·031" × ·092")		-			. 1
32.	37-2015	Brake lever		-			
33.	37-1090	Spring — brake lever return		,		-	. 1
34.	37-4112	Brake anchor plate					
34.	37-4113	Brake anchor plate complete with shoes		4			. 1
35.	37-4110	Cam – brake shoe					
36.	14-0133	Bolt - torque stay to swinging arm (%6" UN.F X 1"					. 1
37.	37-2330	Washer - torque stay to swinging arm	′			-	. 1
38,	14-1304	Washer – torque stay to swinging arm Nut – torque stay to swinging arm (7/16" UN.F)					. 1
39.	37-4124	Brake shoe — leading					
10.	37-3926	Brake shoe - trailing					
11.	37 4071	Pivot pad brake shoe					. 2
12.	37-2328	Spring — brake shoe					. 2
13.	42-5840	Rivet - lining to shoe					
14.	37 3876	Brake lining					
15.	83 4893	Torque stay					
16.	14-1304	Nut - torque stay to brake pivot (%6" UN.F)					
17.	990046	Washer, spring torque stay to brake pivot .					
lot	374180	Spacer for left side locking ring					
llus.	602335	Washer left side bearing					1 i



MUDGUARDS AND CHAINGUARD

Plate Ref.	Part No.	Description	P	er Set
	02 2505			
1.	83-3596	Housing — rear lamp	-	1
2.	60-3313	Spire nut		1
3.	83-3212	Beading – rear lamphousing	-	2
4.	83-2727	Bracket – rear number plate, left		1
5.	14-0101	Bolt – rear number plate bracket (¼" UN.F X ½")		4
6.	83-2728	Bracket – rear number plate right		1
7.	60-2338	Washer – rear number plate bracket ('270" X '626" X '056")	-	4
8.	14 0301	Nut – rear number plate bracket (1/4" UN.F)		4
9.	97 -4270	Front mudguard		1
10.	97-4021	Rubber bush – front mudguard mounting		4
11.	97-4022	Bracket – front mudguard mounting	-	4
12.	60-2427	Washer – spring, front mudguard mounting ('465" X '281" X '064")		4
13.	14-0103	Bolt — front mudguard mounting (11/4" UN.F X 3/4")		4
14.	82-8245	Star lockwasher – cable retainer		1
15.	97 - 2270	Retainer - front brake cable } 07 4470		1
	97-3682*	Bracket - front brake cable retainer, at fork bottom yoke) 37-4479 .		1
16.	60-2330	Washer - rear mudguard fixing ('333" X '625" X '040")		4
17.	14-1302	Nut - rear mudguard fixing (5/16" UN.F)	-	4
18.	83-3472	Rear mudguard	-	- 1
19.	60-2330	Washer – rear mudguard fixing ('333" '615" X '040")		4
20.	14-0113	Bolt – rear mudguard fixing (5/16" UN.F X 5/8")		4
21.	60-2320	Washer - rear lamp housing fixing ('270" X '562" X '056")		1
22.	14-6102	Bolt - rear lamp housing fixing, upper (1/4" UN.C X 5/8")		1
23.	60-2320	Washer – rear lamp housing fixing ('270" × '562" × '056")		2
24.	60-2417	Washer spring rear lamp housing fixing, lower ('281" X '425" X '072")		2
25.	14-0101	Bolt - rear lamp housing fixing, lower (1/4" UN.F X 1/2")		2
26.	14-0206	Bolt – chainguard fixing (1/4" UN.F X 13/4")		1
27.	82-9041	Washer - shakeproof, chainguard fixing		1
28.	83 3447	Chainguard		1
29.	97 - 2270	Retainer – rear lamp cables		1
30.	82-8245			1
31.	14-0103	Star lockwasher — cable retainer		2
32.	54-9081	Washer – grabrail fixing, at mudguard ('281" × '563" × '078")		4
33.	14-1801	Nut – grabrail fixing, at mudguard (1/4" UN.F)		2
34.	14-0115	Bolt – grabrail fixing, at frame (5/16" UN.F X 7/8")		2
35.	70-3434	Spacer – grabrail fixing, at frame ('328" × '625" × '312")	-	2
36.	60-2330	Washer – grabrail fixing, at frame (323 × 323 × 342)		2
37.	14-1202	Nut – grabrail fixing at frame (5/16" UN.F)		2
38.	83-3486			1
39.	99-1162			2
		Rear reflector (Lucas RER14/57079)	•	
40.	60-2391	Washer rear reflector stud	-	2
41.	82 4717	Nut rear reflector stud	-	2

^{*} Not illustrated



HANDLEBAR - DUAL SEAT - FUEL TANK - SILENCERS

Plate Ref.	Part No.	Description				Pe	er Set
I.	97-2142	Rubber grip — handlebar, left					1
2.	60-2442	Clutch control lever assembly		-	,	,	i
3.	60-3586						2
4.	60-3585	Adjuster nut — clutch and front brake cables					2
5.	60-2445					*	1
-,			,	•	,	,	4
6.	97-4112 97-1425	•	,	+	+	-	4
7. 8.	83-3875	Sleeve – handlebar mounting					1
		Filler cap — fuel tank			*		1
9.	97-1870	Handlebar	-	*			1
10	60-3471						1
11.	o0-2017	Throttle twist grip control	*	+		+	1
12.	60-3881	Front brake control lever assembly	,	*			1
13.	60-4139	Cable — throttle control	•				1
14.	60-0958	Rubber grip - handlebar, right		-			2
15.	83-3492	Rubber pad - frame top tube	•	*		•	1
16.	83-4925	Styling strip — fuel tank, left		+			1
16.	83-4926	Styling strip - fuel tank, right					
17.	70-7351	Seal – fuel tap	•	*			2
18.	83-0002	Washer - fuel tap (.531" × .875" × .036") .	-	+	*		
19.	83-2800	Fuel tap					1
19.	83-2801	Fuel tap — reserve		*			1
20.	82-3355	Fuel pipe — assembly	-	-	7		1
21.	14-2203	Screw – heatshield to pommel clamp (1/4" UN.F X 3/8")		4			1
22.	54-9081	Washer - heatshield screw ('281" X '563" X '078")					1
23.	71 - 3369	Heatshield					1
24.	14-0209	Bolt - silencer clamp (5/16" UN.F X 11/2") .		-			3
25.	70-3768	'D' washer - silencer clamp		,			6
26.	71 - 2820	Pommel clamp — exhaust pipe and heat shield fixing		•			1
26.	71 - 2850	Clamp – exhaust pipe					2
27.	14-1302	Nut – silencer clamp bolt (5/16" UN.F)		+			3
28.	68-8045	Bolt — fuel tank centre fixing					1
29.	40-8089	Distance piece — fuel tank centre bolt					2
30.	82-9065	Washer – fuel tank centre bolt					2
31.	82-9064	Rubber – fuel tank centre mounting	٠.				1
32.	70-8088	Washer – fuel tank centre bolt	+				1
33.	24-5160	Nut — fuel tank centre bolt fixing					1
	60-4192	Decal – fuel tank – 'X75'. (Not illustrated)					2
35.	14-1301	Locknut — silencer clamp bolt (1/4" UN.F)					2
36.	60-2320	Washer - silencer clamp bolt (-270" X -562" X -056")					2
37.	14-0107	Bolt — silencer clamp (1/4" UN.F X 11/2")			,		2
38.	71-2956	Silencer - bottom					1
39.	71-2957	Silencer - centre				-	1
40.	71-2958	Silencer - top					1
41.	83-4701	Rubber pad – fuel tank unit					1
42.	14-0102	Bolt – silencer to bracket (1/4" UN.F X 5/8")					6
43.	83-3762	Bracket — silencer mounting					1
44.	60-2417	Washer - silencer to bracket bolt ('281" X '425" X '072'	")				6
45.	14-1201	Nut - silencer to bracket bolt (1/4" UN.F)					6
46.	83-3493	Rubber pad – frame seat rail					2

Plate 15 - continued HANDLEBAR - DUAL SEAT - FUEL TANK - SILENCERS

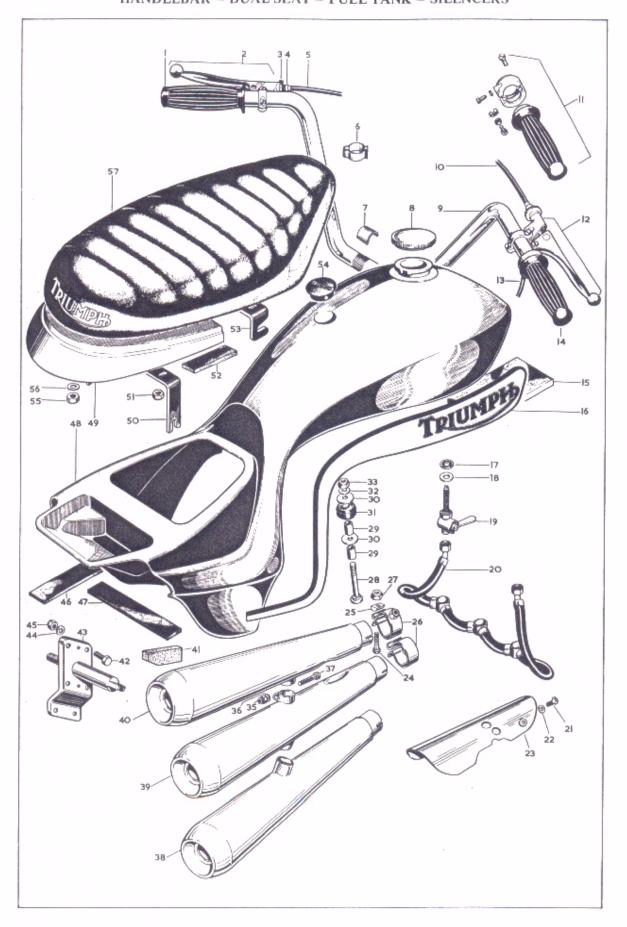
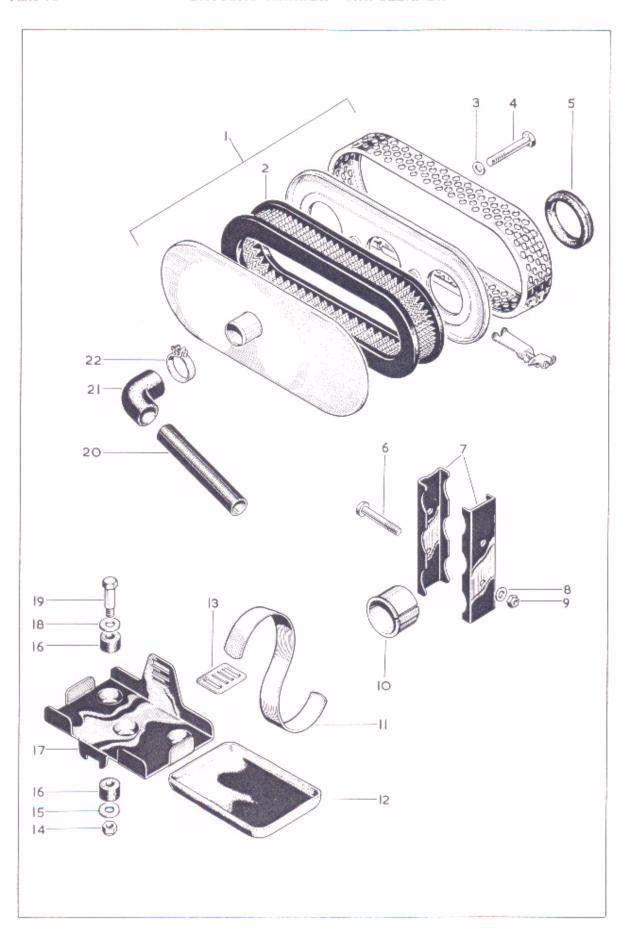


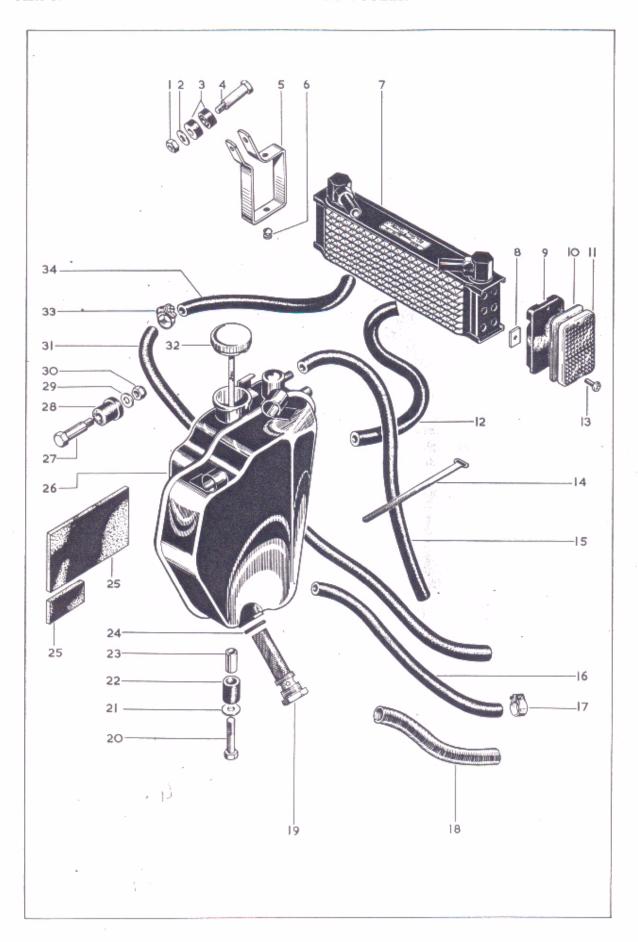
Plate 15 – continued HANDLEBAR – DUAL SEAT – FUEL TANKS – SILENCERS

Plate Ref.	Part No.		Description							Per Set	
47.	83-3494	Rubber pad – frame cross tube									1
48.	83-4265	Fuel tank unit							+		1
49.	83-4302	Extension - dual seat							4		1
50.	83-4250	Bracket - dual seat, rear	-			,					1
51.	14-1802	Locknut - dual seat bracket, fro	ntan	d rear	(5he")	HN E)		,			4
52.	83-4680	Rubber, pad - duakseat	ALL GIL	id rear	(/10	ON.F)					2
53.	83-4672	Bracket - dual seat, front		-		-				,	1
54.	83-3069	Grommet – fuel tank					*	,		+	1
55.	14-0301	Nut - seat extension to dual sea	1.04	' HM E				-			1
56.	42-5575	Washer - seat extension to dual	seat (-281") V 1/25	0" V 4	064"	-			1
57.	83-3482	Dual coat			A 1 23	0 ^ 1	004)		-		1
57.	83-4268	Dual seat cover only .			٠,		٠.				1



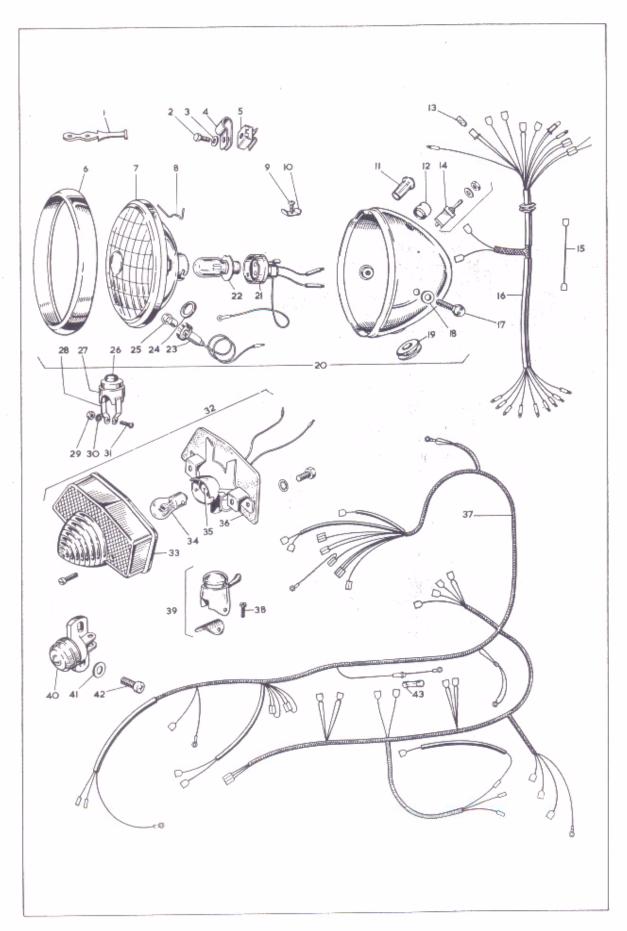
BATTERY CARRIER - AIR CLEANER

Plate Ref.	Part No.	Part No. Description							
1.	60-3275	Air clamer complete	1						
		Air cleaner complete	1						
2.	70-9138	Washer — air cleaner mounting (266" × 468" × 064")	. 2						
3.	40-2705		. 2						
4	14-0213	Bolt – air cleaner mounting (¼" UN.F X 3½")							
5.	82-9562	Grommet – air cleaner	. 3						
6.	14-2214	Screw – coil clamp ('A" UN.F X 2'A").	. 2						
7.	82-8549	Coil clamp Washer (spring) — coil clamp screw	. 2						
8.	60-2427	Washer (spring) — coil clamp screw	. 2						
9.	14-0401	Nut – coil clamp	. 4						
10.	82-9654	Sleeve - coil clamp	. 3						
11.	82-9005	Strap – battery retaining	. 1						
. 12.	68-4597	Rubber tray - battery mounting	, - I						
13.	82-9355	Hook – battery retaining strap	. 1						
14.	14-1202	Nut - battery carrier mounting (5/16" UN.F)	. 3						
15.	82-9008	Washer – battery carrier mounting, bottom (·317" × ·875" × ·064")	. 3						
16.	82-9007	Rubber - battery carrier mounting	. 6						
17.	82-8463	Battery carrier	. 1						
18.	60-2331	Washer — battery carrier mounting top (.395" X '750" X '048")	. 3						
19.	21-0768	Bolt - battery carrier mounting							
20.	71-2661	Bolt — battery carrier mounting	. 1						
		Commented by the breather tube	. 2						
21.	60-3558	Connector hose – breather tube							
22.	60-4226	Clip - breather hose	. 4						
Not	40-2705	Washer (plain) – coil clamp screw ('266" X '468" X '064")							
Illus.	60-3659	Clip for clutch cable	. 1						



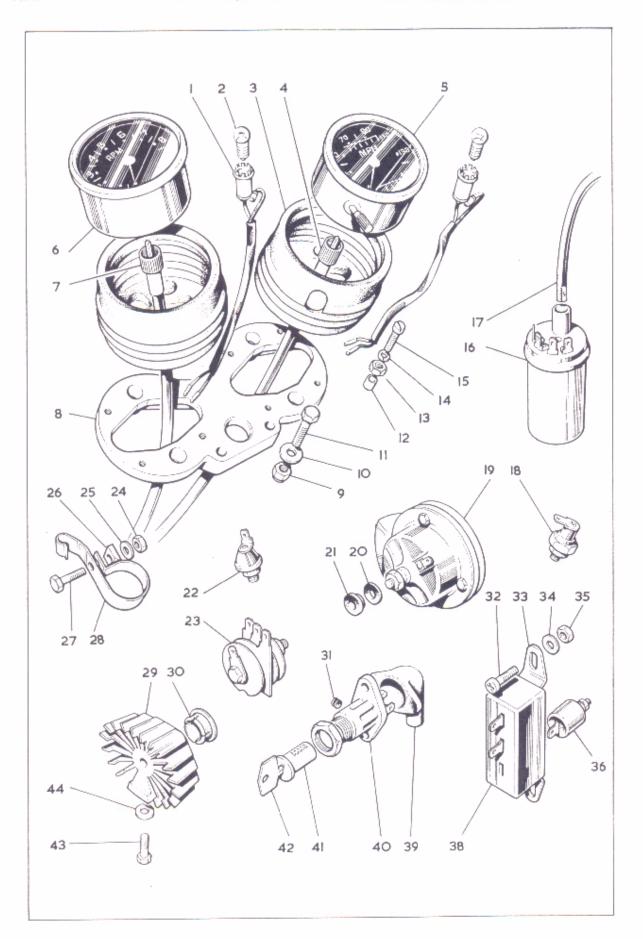
OIL TANK AND COOLER

1. 14–1301 Nut – oil cooler mounting (¹A´ UN.F) 2 2. 83–1829 Washer – oil cooler mounting 2 3. 82–8657 Mounting rubber – oil cooler 4 4. 21–0752 Bolt – oil cooler mounting 2 5. 83–3858 Support bracket – oil cooler 2 6. 04–2610 Grommet – oil cooler mounting 4 7. 83–3610 Oil cooler 1 8. 82–9573 Nut – reflector mounting (⁴ BA) 4 9. 82–9571 Mounting rubber – reflector 2 10. 82–9906 Backplate – reflector mounting 2 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 2 12. 71–2484 Oil pipe – cooler to tank (return) 1 13. 21–1940 Screw – reflector mounting (⁴ BAX ° ⅓6") 4 14. 82–9918 Clip – oil pipes to frame 1 15. 83–5019 Oil pipe – tank to engine (feed) 1 17. 70–6848 Clip – oil feed pipe 2 18. 82–9530 Prote	Plate Ref.	Part No.	Description Per Se	t
2. 83–1829 Washer – oil cooler mounting 2. 3. 82–8657 Mounting rubber – oil cooler 4. 21–0752 Bolt – oil cooler mounting 2. 5. 83–3858 Support bracket – oil cooler 6. 04–2610 Grommet – oil cooler mounting 7. 83–3610 Oil cooler 8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 2. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × ³/16") 4. 82–9918 Clip – oil pipes to frame 4. 82–9918 Clip – oil pipes to frame 6. 71–3638 Oil pipe – tank to engine (feed) 7. 70–6848 Clip – oil feed pipe 8. 82–9530 Protection spring – oil pipe (feed) 18. 82–9530 Protection spring – oil pipe (feed) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (³/16" UN.F X 1"/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–3630 Rubber pad – oil tank mounting, bottom 24. 68–0610 O' ring – oil tank mounting, bottom 25. 83–3630 Rubber pad – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0764 Bolt – oil tank mounting, top 29. 21–0764 Bolt – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 21. 70–8090 Oil pipe – engine to rocker connection 22. 82–8627 Filler cap – oil tank	1	14_1301	Nut — oil cooler mounting (1/4" try p)	
3. 82–8657 Mounting rubber – oil cooler 4. 21–0752 Bolt – oil cooler mounting 5. 83–3858 Support bracket – oil cooler 6. 04–2610 Grommet – oil cooler mounting 7. 83–3610 Oil cooler 8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 2. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA X ³ /16") 4. 82–9918 Clip – oil pipes to frame 4. 82–9918 Clip – oil pipes to frame 6. 71–3638 Oil pipe – tank to engine (feed) 7. 70–6848 Clip – oil feed pipe 8. 82–9530 Protection spring – oil pipe (feed) 8. 82–9531 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (feed) 19. 83–1387 Filter plug – oil tank mounting, bottom (*5/6" UN.F X 1*/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank mounting, bottom 25. 83–3630 Rubber pad – oil tank mounting, bottom 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 21. 70–8905 Oil pipe – oil tank mounting, top 22. 82–8627 Filler cap – oil tank 23. 83–8627 Filler cap – oil tank 24. 60–0702 Clip – oil pipes			Washer oil cooler mounting ('A UN.F)	
4. 21–0752 Bolt – oil cooler mounting 5. 83–3858 Support bracket – oil cooler 6. 04–2610 Grommet – oil cooler mounting 7. 83–3610 Oil cooler 8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × %/16") 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Friter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F × 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank mounting, bottom 25. 83–3631 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 21. 70–8905 Oil pipe – engine to rocker connection 22. 82–8627 Filler cap – oil tank			Market 11 de 1	
5. 83–3858 Support bracket – oil cooler 6. 04–2610 Grommet – oil cooler mounting 7. 83–3610 Oil cooler 8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9996 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × ¾6°) 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – breather 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9530 Protection spring – oil pipe (feed) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank, to battery, large 25. 83–3630 Rubber pad – oil tank, to battery, large 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 21. 70–8095 Oil pipe – engine to rocker connection 22. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes				
6. 04–2610 Grommet – oil cooler mounting 7. 83–3610 Oil cooler 8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × ³/16") 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9531 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank mounting, bottom (*½", UN.F × 1½") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3631 Rubber pad – oil tank, to battery, large 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top (½" UN.F) 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Support brooket will apply	
7. 83-3610 Oil cooler 8. 82-9573 Nut - reflector mounting (4 BA) 9. 82-9571 Mounting rubber - reflector 10. 82-9906 Backplate - reflector mounting 11. 99-1119 Reflector - oil cooler, amber (Lucas RER22/57160) 12. 71-2484 Oil pipe - cooler to tank (return) 13. 21-1940 Screw - reflector mounting (4 BA × 9/16") 14. 82-9918 Clip - oil pipes to frame 15. 83-5019 Oil pipe - breather 16. 71-3638 Oil pipe - tank to engine (feed) 17. 70-6848 Clip - oil feed pipe 18. 82-9530 Protection spring - oil pipe (feed) 18. 82-9531 Protection spring - oil pipe (feed) 19. 83-1387 Filter plug - oil tank 20. 14-0217 Bolt - oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70-8088 Washer - oil tank mounting, bottom 22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank nounting, bottom 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting, top 29. 21-0602 Washer - oil tank mounting, top 21. 70-8905 Oil pipe - engine to rocker connection 22. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes 34. 66-0702 Clip - oil pipes 35. 66-0702 Clip - oil pipes			Support bracket – oil cooler	
8. 82–9573 Nut – reflector mounting (4 BA) 9. 82–9571 Mounting rubber – reflector 10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × ⁹ / ₁₆ ") 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (⁵ / ₁₆ " UN.F × 1 ¹ / ₄ ") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Grommet — oil cooler mounting	
10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × 9/16") 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F × 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank, to battery, small 25. 83–3630 Rubber pad – oil tank, to battery, large 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes				
10. 82–9906 Backplate – reflector mounting 11. 99–1119 Reflector – oil cooler, amber (Lucas RER22/57160) 12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA × 9/16") 14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F × 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank, to battery, small 25. 83–3630 Rubber pad – oil tank, to battery, large 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Nut – reflector mounting (4 BA)	
11. 99-1119 Reflector - oil cooler, amber (Lucas RER22/57160) 12. 71-2484 Oil pipe - cooler to tank (return) 13. 21-1940 Screw - reflector mounting (4 BA × 9/16") 44. 82-9918 Clip - oil pipes to frame 15. 83-5019 Oil pipe - breather 16. 71-3638 Oil pipe - tank to engine (feed) 17. 70-6848 Clip - oil feed pipe 18. 82-9530 Protection spring - oil pipe (feed) 19. 83-1387 Filter plug - oil tank 20. 14-0217 Bolt - oil tank mounting, bottom 21. 70-8088 Washer - oil tank mounting, bottom 22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting, top 29. 21-0602 Washer - oil tank mounting, top 10. 10-8090 Oil pipe - engine to rocker connection 11. 70-8905 Oil pipe - engine to rocker connection 12. 82-8627 Filler cap - oil tank 13. 60-0702 Clip - oil pipes			Mounting rubber – reflector	
12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA X 9/16") 44. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (feed) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Backplate – reflector mounting	
12. 71–2484 Oil pipe – cooler to tank (return) 13. 21–1940 Screw – reflector mounting (4 BA X 9/16") 44. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (feed) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 20. 14–1301 Nut – oil tank mounting, top 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Reflector – oil cooler, amber (Lucas RER22/57160)	
14. 82–9918 Clip – oil pipes to frame 15. 83–5019 Oil pipe – breather 16. 71–3638 Oil pipe – tank to engine (feed) 17. 70–6848 Clip – oil feed pipe 18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top (1/4" UN.F) 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Oil pipe — cooler to tank (return)	
14. 82—9918			Serew - refrector flouriting (4 BA A 7/18)	
18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top (1/4" UN.F) 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Clip — oil pipes to frame	
18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top (1/4" UN.F) 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Oil pipe — breather	
18. 82–9530 Protection spring – oil pipe (feed) 18. 82–9531 Protection spring – oil pipe (return) 19. 83–1387 Filter plug – oil tank 20. 14–0217 Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70–8088 Washer – oil tank mounting, bottom 22. 83–1585 Rubber – oil tank mounting, bottom 23. 83–1952 Distance piece – oil tank mounting, bottom 24. 68–0610 'O' ring – oil tank filler plug 25. 83–3630 Rubber pad – oil tank, to battery, small 26. 83–3495 Oil tank 27. 21–0754 Bolt – oil tank mounting, top 28. 82–6039 Rubber – oil tank mounting, top 29. 21–0602 Washer – oil tank mounting, top 30. 14–1301 Nut – oil tank mounting, top (1/4" UN.F) 31. 70–8905 Oil pipe – engine to rocker connection 32. 82–8627 Filler cap – oil tank 33. 60–0702 Clip – oil pipes			Oil pipe — tank to engine (feed)	
20. 14-0217 Bolt - oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70-8088 Washer - oil tank mounting, bottom 22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3631 Rubber pad - oil tank, to battery, large 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 30. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes			Clip — oil feed pipe	
20. 14-0217 Bolt - oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70-8088 Washer - oil tank mounting, bottom 22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3631 Rubber pad - oil tank, to battery, large 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 30. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes			Protection spring — oil pipe (feed)	
20. 14-0217 Bolt - oil tank mounting, bottom (5/16" UN.F X 11/4") 21. 70-8088 Washer - oil tank mounting, bottom 22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3631 Rubber pad - oil tank, to battery, large 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 30. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes		82-9531	Protection spring – oil pipe (return)	
22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 20. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes	19.	83-1387	Filter plug — oil tank	
22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 20. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes	20.	14-0217	Bolt – oil tank mounting, bottom (5/16" UN.F X 11/4")	
22. 83-1585 Rubber - oil tank mounting, bottom 23. 83-1952 Distance piece - oil tank mounting, bottom 24. 68-0610 'O' ring - oil tank filler plug 25. 83-3630 Rubber pad - oil tank, to battery, small 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 20. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes	21.	70-8088	Washer - oil tank mounting, bottom	
23. 83-1952 Distance piece - oil tank mounting, bottom 1 24. 68-0610 'O' ring - oil tank filler plug 1 25. 83-3630 Rubber pad - oil tank, to battery, small 1 25. 83-3631 Rubber pad - oil tank, to battery, large 1 26. 83-3495 Oil tank 1 27. 21-0754 Bolt - oil tank mounting, top 2 28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (¼" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	22.		Rubber — oil tank mounting, bottom	
24. 68-0610 'O' ring - oil tank filler plug 1 25. 83-3630 Rubber pad - oil tank, to battery, small * 1 25. 83-3631 Rubber pad - oil tank, to battery, large 1 26. 83-3495 Oil tank 1 27. 21-0754 Bolt - oil tank mounting, top 2 28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (¼" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	23.	83-1952	Distance piece - oil tank mounting, bottom	
25. 83-3630 Rubber pad - oil tank, to battery, small 25. 83-3631 Rubber pad - oil tank, to battery, large 26. 83-3495 Oil tank 27. 21-0754 Bolt - oil tank mounting, top 28. 82-6039 Rubber - oil tank mounting top 29. 21-0602 Washer - oil tank mounting, top 30. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 31. 70-8905 Oil pipe - engine to rocker connection 32. 82-8627 Filler cap - oil tank 33. 60-0702 Clip - oil pipes 4 1	24.	68-0610	'O' ring — oil tank filler plug	
25. 83-3631 Rubber pad - oil tank, to battery, large 1 26. 83-3495 Oil tank 1 27. 21-0754 Bolt - oil tank mounting, top 2 28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (1/4" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	25.	83-3630	Rubber pad - oil tank, to battery, small	
26. 83-3495 Oil tank 1 27. 21-0754 Bolt - oil tank mounting, top 2 28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (¹/4" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	25.	83-3631	Rubber pad - oil tank, to battery, large	
27. 21-0754 Bolt - oil tank mounting, top 2 28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (¹4" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	26.	83-3495	Oil tank	
28. 82-6039 Rubber - oil tank mounting top 2 29. 21-0602 Washer - oil tank mounting, top 2 30. 14-1301 Nut - oil tank mounting, top (½" UN.F) 2 31. 70-8905 Oil pipe - engine to rocker connection 1 32. 82-8627 Filler cap - oil tank 1 33. 60-0702 Clip - oil pipes 6	27.	21-0754	Bolt — oil tank mounting ton	
32. 82–8627 Filler cap – oil tank	28.	82-6039	Rubber – oil tank mounting top	
32. 82–8627 Filler cap – oil tank	29.	21-0602	Washer – oil tank mounting, top	
32. 82–8627 Filler cap – oil tank	30.		Nut – oil tank mounting, top (1/4" UN F)	
32. 82-8627 Filler cap - oil tank	31.		Oil pine – engine to rocker connection	
33. 60-0702 Clip - oil pipes				
34. 71–2483 Oil pipe – rocker connection to cooler				
			Oil pine – rocker connection to cooler	



ELECTRICAL EQUIPMENT (PART 1)

ate Ref.	P2	irt No.	Description				P	er Se
	Teinmah	Makers No.						
1.	Triumph 60-0777	Makers No.	Cable clip — rubber					10
2.	14-0102		Bolt - harness (3/4" UN.C X 5/8")					2
3.	60-2320		Washer – harness clip bolt (*265" X	562" V	.056"			- 2
4.	82-3808		CU. 1	302 A	030)			2
5.	60-3988		Nut – spire			,	,	- 2
6.	00-3700	553248	Rim – headlamp			1	4	1
7.	19-1367	54525927	Light unit — headlamp		-			1
8.	19-1307	504665	Wire - light unit fixing		,			4
9.		144921	Screw – rim fixing plate					1
10.		534296	Distance of the Continue					1
11.		54363454	Warning light body assembly (red)	,				1
11.		54363455	Warning light body assembly (red)				-	1
12.		45425212	Shield — warning light			٠		2
13.		43423212	Bulb — warning light, No. 281	,				2
14.	99-0563	35710	Switch — lighting				-	1
15.	99-0505	54954267	Link lead – ignition coil				*	1
16.		54960707	77 1 11	,			*	1
17.		54115106						2
18.		143086	Screw — lamp securing		,	,		2
19.		862217	Grommet — headlamp harness			*		1
20.	10 2080	60342 60263	Headlamp — including switch, warnin	a liahta		-	*	,
20.	19-2009	00342 00200						
21.		554602	Bulb holder, main	-	,	,]
		334002	Th. III	-		-		1
22.		54572500	D 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			*	-	- 1
23.		54573590 554354	Ring, rubber – pilot bulb holder		•			
24.		554554		-	,	•		
25.		25025	Bulb, pilot, No. 989		4	*		
26.	07 2250	35835	Ignition — cut-out button .					1
27. 28.	97-2259		Cup — ignition cut-out button			* .	-	1
29.	97-2034		Clip - ignition cut-out button cup Nut, clip screw (2 BA)		,			2
30.	21-5160		Nut, clip screw (2 BA)	-275"\	· -028"	*	-	1
	29-3319			3/3 /	020			1
31,	54-6510	53973	Screw, clip (2 BA × 3/8") Stop — tail lamp assembly			4		1
32. 33.	99-0597	54577109	Lens – tail lamp, with screws			+		1
34.		34377109	Bulb, stop — tail (No. 380)			4	-	1
35.		573828	Interior, bulb holder			-		1
36.		54525286	Lamp base assembly			4	-	1
37.	19-1939	54960708	11			•		1
38.		34700700	Screw – horn push/dip-switch	-	. *	4		2
39.	97–1994	31563	Horn push/dip — switch		,			1
40.		34815A			•	•	,]
40.	93 9030	34013M	111 1 1 1		*	*	*	2
41.	82-8979				611)		*	2
	21-0770	100010						
43.	19-1249 75-9136	188218 380459	Fuse, main harness (35 ampere) Rubber pad (dipswitch)			b.		1

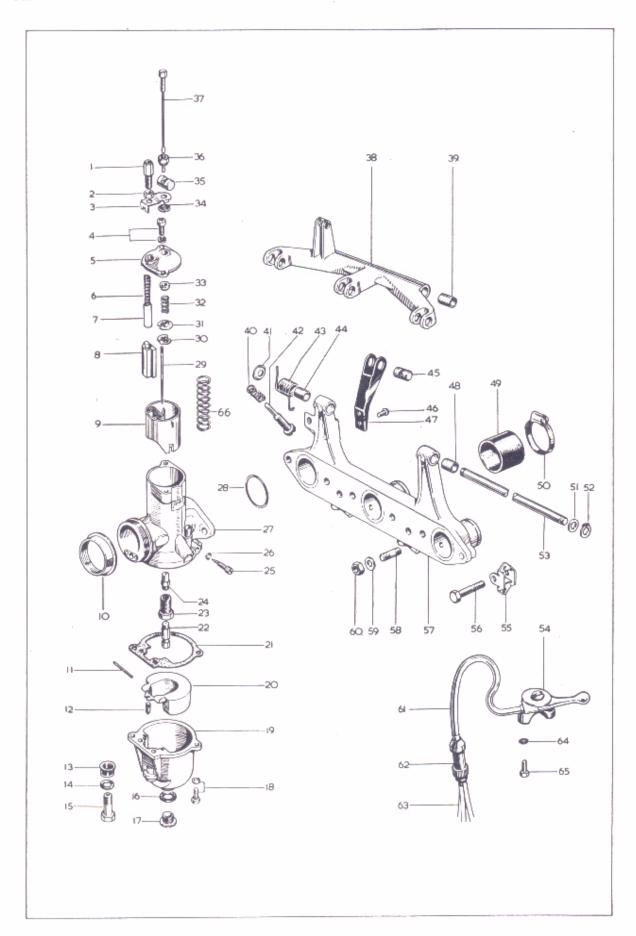


ELECTRICAL EQUIPMENT (PART 2) AND INSTRUMENTS

Plate Ref.	Pa	art No.	Des	cription	1				Pe	r Set
	Triumph No.	Makers No.								
1.	ritampii ivo.	54959626	Lead-speedometer and tache	ometer						2
2.			Bulb-speedometer and tacho				-			2
3.	83-0281		Cup - instrument mounting							2
4.	60-3376		Cable-speedometer drive	,						1
5.	60-2394	SSM5007/00	Speedometer .							1
5.		41/148/203/10	Speedometer trip shaft							1
6.	60-2396	RSM3003/13	Revolution counter				•			1
7.	68-9121	1101110000710	Cable-revolution counter dri				•			1
8.	68-9148		Plate - instrument mountin					•		i
9.	14-1902		Nut-mounting plate bolt (5/1	-						2
10.	60-2330		Washer-mounting plate bolt			25" X	-040"	•	,	2
11.	14-0217		Bolt-mounting plate (5/16" U				010)			2
12.	68-9418		Distance piece – cup screw					-	•	8
13.	02-0047		Nut cup screw		•		,	•		8
14.	24-7068		Washer - cup-screw		,					8
15.	76-0543		Screw - instrument cup							8
16.		45223	Coil – high tension							3
17.		54956436								3
18.		54048288	Zener - diode, with nut and							1
19.	19-2088	34040200	Horn							1
20.	60-3555		Washer, insulating - horn							1
21.	60-3554		Bush, insulating – horn				-			î
22.		PS5300/1/07	Switch — oil pressure	,						1
23.		54048008	Rectifier, with nut					b.		-
		34046006		,		,				1
24.	14-0301		Nut, clip bolt (1/4" UN.F)	5 2 3 11 V	-054	:11)				1
25.	60-2320		Washer, clip bolt (-265" X	362 X	.026)	,			1
26.	60-3717		Washer, square			-				1
27.	14-0103		Bolt - cable clip (1/4" UN.F					-	-	-1
28.	60-3718		Clip - tachometer cable							1
29.	97-2237		Heat sink		-	7	-	-		1
30.	97-2275			,		,				1
31.	82-7994		Plug, grommet - ignition sw							1
32.	21-2095		Screw, condenser fixing (2 I	3.A. X	/16")			+	2
33.	19-1861	54418526	Base plate - condenser set							1
34.	97-0430		Washer — fixing screw	,						2
35.	82-4717		Nut — fixing screw .					-	-	3
36.	19 - 1847	54420128	Condenser .							3
38.	99-0767	54418528	Cover - condenser pack							1
39.	99-2262		Cover - ignition switch		,				,	1
40.	19-1775	31899	0.01.1.1.10							1
41.	82-6981	1/6280	Lock and keys - ignition sw	vitch						1
42.	See page 9				,					1
43.	14-6102		Bolt - heat sink fixing (1/4"	UN.C	X 5/8	")		,		1
44.	21-0026		Washer - heat sink bolt		. '					1
*	99-0719	54027029	Battery - PUZ 5A							1
*	82-9274		Rubber boot capacitor lea	ıd				-		1

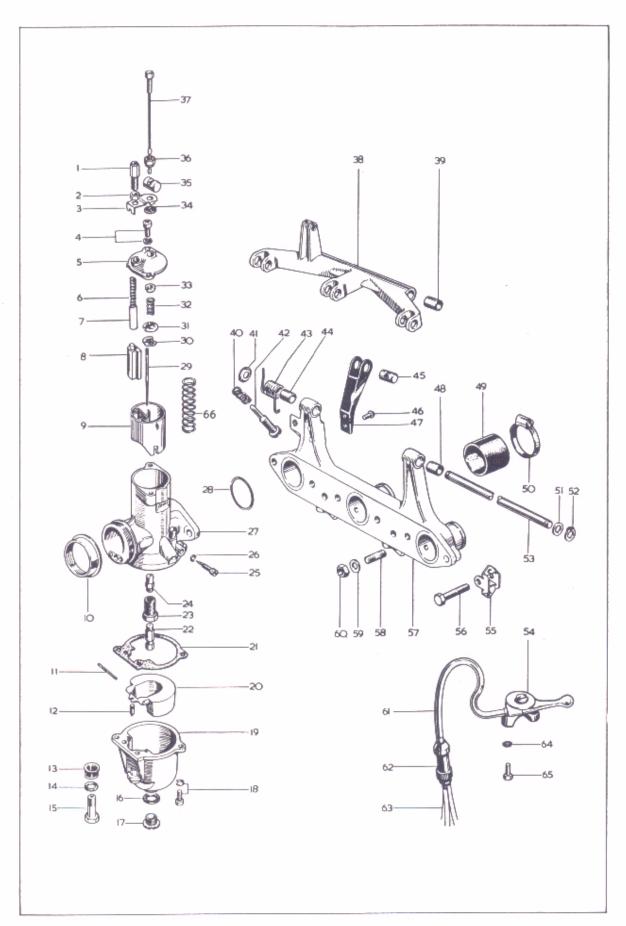
^{*} Not illustrated

NOTE: Where a Triumph part number is not quoted, that part is available from the manufacturers only.



CARBURETTERS - THROTTLE LINKAGE

Plate Ref.	Pa	rt No.	Description				Pe	r Set
	Triumph No	, Makers No.						
	60-4097		Carburetter complete (left)			٠,		1
	60-4098	· .	Carburetter complete (centre)					1
		R.626/69	Carburetter complete (right) .		-			1
1.	19-2711		Adjuster – air cable					3
2.	12 2/11	5/077	Locknut - air cable adjuster .	,	-			3
3.		622/125	Locating clip - top cap seal washer	+				3
4.	99-0521	622/086	Screw and washer - top cap fixing			,		6
5.		622/097	Top cap - carburetter body .			,		3
6.		622/129	Spring - air valve					3
7.		622/134	Guide - air valve spring .					3
8.	99-1021	622/062	Air valve					3
9.	99-1125	622/060	Throttle valve (3½)				-	3
10.	70-9586	·	Adaptor - carburetter intake .	,				3
11.	99-0513	622/071	Float spindle					3
12.	99-0511	622/068	Needle for float					- 3
13.	19-3048	376/093	Fuel filter					3
14.	99-1100	13/163	Washer - fibre, banjo bolt .		. "			3
15.	99-0517	622/078	Banjo bolt - fuel pipe to float chamber		-			3
16.		622/151	Washer - float chamber drain plug			,		3
17.	99-1152	622/147	Drain plug — float chamber .					3
18.	99-0521	622/086	Screw and washer - float chamber fixing			1.		6
19.	99-1154	622/050	Float chamber	-				3
20.	99-0512	622/069	Float					3
21.	99-0514	622/073	Gasket - float chamber .		-			3
22.	19-3099	376/100	Main jet (150)					3
23.		622/128	Main jet holder				-	3
24.	19-3136	622/122	Needle jet (·106")					3
25.	99-0515	622/076	Screw - pilot air adjusting .		-			3
26.	99-0520	622/082	'O' ring - pilot air adjusting screw.	-				3
27.		L.626/70	Carburetter body (left)	-	4			1
27.		R.626/71	Carburetter body (right and centre)	. '			-	2
28.	99-0522	622/101	'O' ring - carburetter flange	. ,	-			3
29.	99-1036	622/124	Throttle needle	-	-	+	+ ,	3
30.	99-0510	622/067	Clip — throttle needle	,	-		4	3
31.	60-1987	622/116	Retaining plate - throttle rod spring		٠			3
32.	60-1960		Spring - throttle rod retaining	4				3
33.	60-1959		Cap - throttle rod retaining .		,		-	3
34.		622/126	Seal washer - carburetter top cap	,	-			3
35.	70-9243		Trunnion — throttle linkage .	-			-	3
36.	70-9253	622/138	Locknut - throttle rod					3
37.	60-1984		Throttle assembly					3
38.	71-2665		Arm - throttle linkage					1
39.	70 -9073		Bush - throttle arm					2
40.	70-9254		Spring - adjuster screw, throttle arm		-			1
41.	70-9821		Retainer - throttle return spring					1
42.	70-9252		Adjuster screw throttle arm					1
43.	71 - 3311		Spring - throttle arm return -					l



CARBURETTERS - THROTTLE LINKAGE

Plate Ref	. Pa	art No.	Description	P	er Set
	Triumph No.	Makers No.			
44.	70-9820		Distance piece - throttle return spring		1
45.	70-9243		Trunnion - throttle linkage		1
46.	21-0774		Screw - support arm to adaptor		2
47.	71-2612		Support arm - throttle linkage		1
48.	70-9073		Bush - adaptor (spindle)		2
49.	70-9060		Connection tube		3
50.	60-0707		'Jubilee' clip - connection tube		6
51.	71-0245		Washer - throttle arm spindle backing		1
52.	70-9255		Circlip — throttle arm spindle		1
53.	70-9251		Spindle – throttle arm		1
54.	60-3991		Lever - air control (assembly)		1
55.	83-3665		Bracket – air control lever		1
56.	14-0219		Bolt - air control lever bracket fixing (5/16" UN.F X 11/2")		1
57.	71-2607		Carburetter adaptor		1
58.	14-1619		Stud - carburetter mounting (5/16" UN.C/UN.F X 11/4")		5
59.	54-0055		Washer - carburetter mounting ('344" X '625" X '063")		6
60.	14-1302		Nut — carburetter mounting (5/16" UN.F)		6
61.	60-3566		Cable - air control - lever to junction box		1
62.	99-1018	244/2080	Junction box — air control cable		1
63.	60-2061		Cable - air control, junction box to carburetters .		3
64.	54-0170		Washer - shakeproof, air control lever fixing bolt .		2
65.	60-3896		Bolt - air control lever to bracket (2 B.A. X 3/4")		2
66.	71-3312		Spring - throttle valve		

NOTE: - Where a Triumph part number is not quoted, that part is available from the manufacturers only.

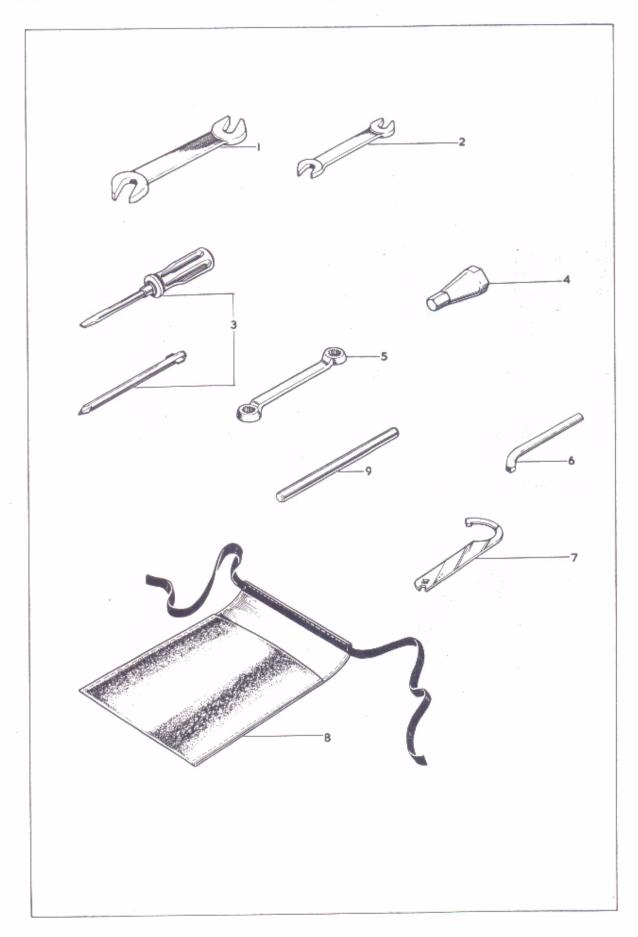


Plate 21

TOOLS

late Ref.	Part No.	Description					Pe	r Set
	60-3351	Toolkit complete					,	1
1.	60-2647	Double open-ended spanner (3/4" X 15/16" A.F.)						1
2.	60-3350	Double open-ended spanner (11/32" X 9/16" A.F.)			4			1
3.	60-0767	Screwdriver complete						1
4.	60-1910	Spark plug spanner						1
5.	60-1907	Double-ended ring spanner (7/16" X 1/2" A.F.)					-	1
6.	60-2020	Tappet spanner						1
7.	60-0362	'C' spanner with square socket	,					1
8.	75-9089	Tool roll			,	٠.		1_
9.	60-1911	Tommy bar		-				1

NUMERICAL INDEX

art No.		Page	Plate ref	No. off	Part No.		Page	Plate ref. No.	Per set	Plate No.		Page	Plate ref. No.	Per se
00-3172		6			14-1201		53	45	6	14-6613		29	10	2
00-3315		6		_	14-1202		17	12	6	14-6613		35	13	1
00-3466		6		_	14-1202		51	37	2	14-6614		31	29	2
		6					57	14	3	14-6615		29	20	ī
00-3468					14-1202								15	2
00-3469		6		_	14-1301		15	65	6	14-6615	1.7	35		
00-3470		6			14-1301		21	79	6	14-7004		. 15	47	6
00-7007		6			14-1301		35	30	1	14-7006	, .	25	8	7
00-7009		6			14-1301		49	9	5	14-7007		43	6	4
00 1005					14-1301		53	35	2	14-7036		43	21 .	2
01 6000		4.2	29 .	. 2			59	. 1	2	14-7101		31	26	ï
01-6033		43	29 .	. 4	14-1301	1.7				14-7101		5.1	20	
					14-1301		59	30	2	45.0000			3.5	-
3-0107		37	17 .		14-1302		35	22	1	15-0039		41	35	2
3-1346		41	36 .	. 2	14-1302		37	27	2					
					14-1302		37	39	2	19-1249		61	43	1
4-2610		59	. 6.	. 4	14.1302		37	49	1	19-1367		61	7	1
4-2010		33	. 0	. 4						19-1775		63	40	1
					14-1302		37	53	, 5	1				
4-0101		51	5.		14-1302		39	61	, 5	19-1847	4 1	63	36	3
4-0101		51	25 .	2	14-1302		51	17	4	19-1861	4.1	63	33	1
4-0102		53	42	. 6	14-1302		53	27	3	19-1898		63	17	3
4-0102		61	2		14-1302		67	60	6	19-1939		61	37	1
4-0103		43	30				37	6	2	19-2088		63	19	1
					14-1303					19-2089		61	20	1
4-0103		51	13 .		14-1303		37	35	2					
4-0103		51	31		14-1303		41	26	2	19-2711		65	1	3
4-0103		63	27	1	14-1303		43	11	1	19-3048		65	13	3
4-0106		41	8	. 2	14-1303		43	24	2	19-3099		65	22	3
4-0107		53	37				47	29	1	19-3136		65	24	3
					14-1303					19-5151		8		
4-0113		41	21	1	14-1303		49	30	1					1
4-0113		51	20	. 2	14-1304	- +	49	38	1	19-5152		8		1
1-0115		39	57	3	14-1304		49	46	1	19-5153		8		1
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4-0133			36		14-1307		49	18				8		
4-0145		37	16		14-1401		13	14	4	19-5156				1
4-0201		35	18		14-1427	4.4	19	22	2	19-5157		8		1
4-0202		13	17	. 4	14-1619		67	58	5	19-5158		8		1
4-0206		51	26		14-1635		47	34	1	19-5159		8		1
		49	. 4				51	33	2	19-5160		8		î
4-0207					14-1801							8		1
4-0208		19	33		14-1802		55	51	4	19-5161				
4-0209	- +	53	24	3	14-1901		29	36	1	19-5162	1.1	8		1
4-0213		57	4	. 2	14-1902		49	24	2	19-5163		8		- 1
4-0217		37	42	2	14-1902		63	9	2	19-5164		8		1
4-0217		41	18		14-1903		37	11	1	19-5165		8		1
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4-0217		59	20		14-2203		53	21	1	19-5166				
4-0217		63	11		14-2214	- 4	57	6	2	19-5167		8		1
4-0218		39	62	3	14-6101		25	5	1	19-5168		8		- 1
4-0219		67	56	1	14-6102		29	5	2	19-5169		8		1
4-0220		39	58	2	14-6102		51	22	1	19-5170		8		1
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4-0221		39	55		14-6102	1.4	63	43						
4-0235		41	22		14-6113		19	23	2	19-5172		8		1
1-0235		41	43		14-6121		31	27	1	19-5173		8		1
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1-0301		35	-		14-6218		23	102	î	19-5176		8		1
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4-0301		51	8		14-6220		19	., 1	2	19-5177	4.1			1
1-0301		.55	55		14-6223	6 4	23	96	1	19-5178		8		L
1-0301		63	24	1	14-6226		21	57	4	19-5179		8		1
1-0302		21	87		14-6226		23	101	5	19-5180		- 8		1
		45		_			29	23	2	19-5181		8		i
1-0302			59		14-6504							8		
-0303	1 1	17	13		14-6509	- 4	29	31	1	19-5182				- 1
LO303	4.6	13	40		14-6515		27	23	. 1	19-5183		8		1
-0304		37	9	1	14-6605		19	13	3	19-5184		8		1
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4-0401		15	., 55				27	28	3	19-5189		8		î
4-0401					14-6610							8		
4-0402		25	42	1	14-6610		29	41	1	19-5190		- 8		- 1
4-0402 4-0402										A C				
		29	49		14-6611		19	44	1	19-5191		8		- 1
1-0402 1-0402 1-0402		29	49	1	14-6611		19					8		- 1
1-0402 1-0402				. 1				44	1 6 4	19-5191 19-5192 19-5193			,	1

NUMERICAL INDEX - contd.

			THE	r				130 - 4 C					DI-1	
			Plate re				_	Plate ref.				_	Plate ref.	
art No.		Page	No.	Per set	Part No.		Page	No.	Per set	Part No.		Page	No.	Per s
										21.2120		0.0		
9-5195		8		1	19-5677		9	, ,	1	21-2139		35	21	1
9-5196		8		1	19-5678		9		1	21-2185		21	65	1
		8			19-5679		9		1	21-2212		37	21	1
9-5197									1					_
9-5198		8		1	19-5680		9	,	1	21-5160		61	29	1
9-5199		8		. 1	19-5681		9		1					
		8			19-5682		9		1	22-2211		37	14	1
9-5200	4.1								1			51		
9-5305		41	4	2	19-5683		9		1					
9-5305		41	24	2	19-5684		9		1	24-1088		37	46	1
9-5614		9			19-5685		0	=	1	24-1088		41	27	1
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9-5615		9		1	19-5686									
9-5616		9		. 1	19-5687		9		ı	24-7068		63	14	8
9-5617		9			19-5688		9		1					
		9			19-5689		0		1	29-3319		61	30	1
9-5618							9		î	27 0017		0.1		
9-5619		9		. 1	19-5691				1					
9-5620		9		i	19-5692		9		1	36-0382		41	20	- 1
9-5621		9			19-5693		9		1					
							47		2	37-0653		47	3	1
9-5622		9			19-7466			36						
9-5623		9		1	19-7467		47	37	20	37-0653		47	10	1
9-5624		9		i	19-7477		41	2	2	37-0653	4.4	49	2	- 1
		9			19-7478		41	3	2	37-0653		49	12	1
9-5625														
9-5626		9		1	19-7606		13	35	3	37-1015		49	25	1
9-5627		9		. 1	19-7641	6.0	13	34	3	37-1090		49	33	- 1
9-5628		9			19-7809		27		1	37-1197		47	39	_
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9-5629		9	4.4	. 1	19-9080	6.4	0.5	5	1					
9-5630		9		1						37-1237		47	2	1
9-5631		9		-	21-0025		1.3	18	4	37-1467		41	14	1
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9-5632														-
9-5633		9		1	21-0025		35	23	1	37-1654		49	11	1
9-5634		9		1	21-0026		21	60	3	37-2015		49	32	I
-5635		9		1	21-0026		63	44	1	37-2027		49	31	- 1
	4.1						27	19	î	37-2058		47	24	I
7-5636		9		1	21-0066				,					
9-5637		9	., -	1	21-0512		37	24	2	37-2294		47	16	40
-5638		9		i	21-0536		25	35	1	37-2294		49	19	40
		9			21-0541		35	25	1	37-2328		49	42	2
9-5639	4.1			I.										
9-5640		9		1	21-0544		35	19	1	37-2330		37	15	2
9-5641		9		i	21-0547		23	95	3	37-2330		37	20	2
		9			21-0547		35	6	4	37-2330		49	37	1
-5642	4 1		–				13		2	37-2337		13		4
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9-5644		9			21-0557		1.5	67	6	37-2761		47	23	2
-5645		9			21-0559		25	26	2	37-3713		47	19	2
		g			21-0567		29	15	1	37-3714		47	38	2
9-5646														
-5647		9		1	21-0578		43	33	1	37-3715		47	21	2
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		9			21-0678		23	92	1	37-3726		49	21	20
9-5652					21-0680		27	24	3	37-3749		49	3	1
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-5654		9	4.4	1	21-0681		27	30	1	37-3750		49	14	Į.
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		9			21-0692		19	7	10	37-3753		49	10	- 1
-5656	1 1				21-0752		59	4		37-3759	, .	47	11	- 1
-5657		9		1										
9-5658		9		1	21-0754		59	27	2	37-3762		47	22	2
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		9			21-0768		57	19	3	37-3797		47	8	1
-5660				· · 1										
9-5661		9		1	21-0769		41	41	1	37-3819		47	12	10
-5662		9		i	21-0770		61	42	2	37-3820		47	14	-10
-5663		9			21-0774		67	46	2	37-3821		47	15	20
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-5667		9		1	21-1852				3	37-3901		49	28	1
9-5668		9			21-1862		3.3	57	2	37-3903		49	5	1
9-5669		9			21-1872		31	48	1	37-3919		47	17	1
				4										
9-5670		9			21-1912		19	6	4	37-3919		49	27	2
		9		· · i	21-1931		19	3	4	37-3926		49	. , 40	- 1
) -5671		9			21-1940		59	13	4	37-3926		47		î
							63						9	- !
9-5673					21-2095		0.3	32	2	37-3940		40	2017	- 1
9-5673 9-5674		9		. 1									20	
9-5671 9-5673 9-5674 9-5675		9			21-2102		45	55	8	37-3944		6		_

NUMERICAL INDEX - contd.

					1									
Part No.		Page	Plate ref. No.	Per set	Part No.		Pag	Plate ref	Per set	Part No.		Page	Plate ref. No.	Per se
37-3961		49	25	1	57-1607		31	46	1	57-3978		31	21	1
37-3971		47	35	i	57-1614			56	î	57-3983		29	39	i
37-3976		49	16											
					57-1645			13	1	57-3987		29	37	1
37-3980		49	26	1	57-1646		29	11	1	57-3989	4.4	31	5	1
37-3982		6		_	57-1896		31	11	1	57-3990		29	16	1
37-3982		49	7	1	57-1955			34	i	57-4004		27	1	1
37-3986		47	33	1					_			25		
					57-1956			35	1	57-4018			10	1
37-3987	+ +	47	26	2	57-1962	4 +		61	1	57-4113		33	60	1
37-3996		47	32	1	57-1963		33	63	1	57-4117		3.5	40	1
37-3997		47	27	1	57-2166		13	23	4	57-4194		29	47	1
37-4014		47	31	1	57-2166			17	7	57-4225		27		î
37-4071		49							1					
			41	. 2	57-2214			10	1	57-4324		27	5	12
37-4102		6	,	_	57-2215		29	26	1	57-4329		31	24	1
37-4102		49		1	57-2220		29	14	1	57-4357		35	33	1
37-4110		49	35	1	57-2240		33	66	ì	57-4363		31	9	1
37-4112		49	34	î					_	57-4364		31		
					57-2259	1.0	29	21	1				6	1
37-4113		6		-	57-2297		35	40	1	57-4366		31	7	1
37-4113		79	34	1	57-2330		35	29	1	57-4370		31	42	1
37-4119		49	29	1	57-2331		41	38	ī	57-4374		3.5	9	Ĩ
37-4124		49	39	î	57-2465		29	. 45	1	57-4376		31	14	1
37-4174		6								57-4377		31		1
					57-2473		29	7	2				15	1
37-4174		47	35	1	57-2474	1.8	29	6	1	57-4384		31	43	1
37-4180		49		1	57-2478		27	4	1	57-4394		31	2	1
37-4181		49	1	1	57-2480		27.	3	1	57-4395		33	52	1
					57-2547		29		1	57-4396		33	51	1
40-0066		75	2											
		25		_	57-2552		27	32	1	57-4398		33	53	1
40-2705		15	66	6	57-2553		29	4	1	57-4400		31	22	1
10-2705		41	12	1	.57-2554		27	27	1	57-4403		35	7	2
40-2705		57	3	2	57-2555		27	22	i	57-4422		3.1	24	1
0-2705		57		2						57-4445		35		
					57-2557		27	29	1				10	1
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$NUMERICAL\ INDEX-contd.$

Part No.		Page	Plate ref. No.	Per set	Part No.		Page	Plate ref. No.	Per set	Part No.		Page	Plate ref. No.	Per se
60-2061	.,	67	63	3	60-3991		67	54	1	70-6584		25	15	1
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NUMERICAL INDEX - contd.

													D	
			Plate ref.					Plate ref.					Plate ref.	
art No.		Page	No.	Per set	Part No.		Page	No.	Per set	Part No.		Page	No.	Per se
					Manager Committee of the Committee of th		-							
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11-1439 11-1441 11-1442 11-1443			18	. 1	76-0291 76-0543		19 63	34	1 8	83-1585 83-1752		59 41	22	1

$NUMERICAL\ INDEX-contd.$

	1	Plate r	ef.					Plate ref.	
Part No.		Page	No.	Per set	Part No.		Page	No.	Per set
83-1797		41	9 .	. 1	97-1870		5.2	0	,
83-1829		59	. 2 .		97-1994		61	9	1 2
83-1952		59	23 .		97-2034		61		
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83-3094		37	25		97-2270		51	29	1
83-3095		37	23		97-2275		63	30	ì
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83-3472		51	18		97-4002		43	50	2
83-3477		51	28		97-4003		43	44	2
83-3482		55	57		97-4004		43	49	2
83-3486		51	38		97-4009		43	47	2
83-3492		53	15		97-4010		43 .	45	2
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83-4672		5.5	53	1	97-4257		43	17	1
83-4680		55	52		97-4270		51	9	1
83-4681		41	37	1	97-4309		43	27	2
83-4701		53	41	1	97-4326		43	8	2
83-4893	, .	49	45	1	97-4327		43	7	ĩ
83-4925		53	16		97-4475		43	18	2
83-4926		53	16	1	97-4496		43	40	1
83-5017		37	52		97-4497		43	38	1
83-5018		39		1					
83-5019		59	15	1	99-0046		49	47	1
					99-0062		15	54	12
97-0095		4.3	16	1	99-0510		65	30	3
97-0430		19	37	3	99-0511			12	3
97-0430		63	34	2	99-0512			20	3
97-0435		43	14	1	99-0513			11	3
97-0565		43	2	1	99-0514			21 .	3
97-0987		37	5		99-0515			25	3
97-1425		53	7 ,,		99-0517			15	3
97-1527		43	41	2	99-0520			26	3
97-1529		43	25	2	99-0521			. 4	6
97-1529		43	37	2	99-0521		0.00	18	6
97-1580		43	39	ĩ	99-0522			28	3
97-1581		43	38	2	99-0563			14	1
97-1618		43	3	ī	99-0589			23	1
								400	

Plate ref.				
Part No.		Page	No.	Per set
99-0590		63	18	1
99-0597		61	32	1
99-0719		63		i
99-0767		63	38	1
99-1006		21	51	1
99-1013		21	67	1
99-1014	4.4	19	26	1
99-1015		19	29	1
99-1018		67	62	1
99-0121		65	8	3.
99-1036		65	29	3
99-1100		65	14	3
99-1119		59	11	2
99-1125		65	9	3
99-1138		21	50	1
99-1152		65	17	3
99-1154		65	19	3
99-1162		51	39	2
99-1234		19	28	2

TRIUMPH SPARES STOCKISTS (GT. BRITAIN)

Save time by contacting your nearest Triumph stockist for replacement parts, replacement parts lists, owners handbooks, decals etc.

All Triumph dealers carry stocks of replacement parts, but the following appointed Stockists maintain a comprehensive range.

County	Name and Address of Stockist	Telephone No.
BEDFORDSHIRE Bedford	R. H. King, 52, Cauldwell Street.	0234-59684
BERKSHIRE Wallingford Reading	J. Pink. St. Martin's Street. Phillips & Bloomfield. 10-24, South Street.	2017 0734-55115 and 52635
BUCKINGHAMSHIRE High Wycombe Great Missenden Bletchley Slough	A. W. Harrison & Sons Ltd. White Hill Garage, London Road. A. E. Jeffery. Church Street A. W. Mayle. 13, Victoria Road. Sid Moram Ltd. Wexham Road Corner.	049 46 4294 2018 2211 0753-23767
CAMBRIDGESHIRE Cambridge	Hallens of Cambridge Ltd. 1, Union Lane, & Chapel Street, & Hawthorn Way Corner.	0223-55225
CHESHIRE Chester Alvanley Northwich Wirral	Davies Bros. Ltd. Pier Point Lane. H. Dugdale. Greenbank Garage. Northwich M/C's Ltd. 133, Witton Street. Len Williams M/C's 70, Pensby Road, Heswall.	0244-20644 and 25510 2692/2417 Helsby 2720 051-342 1510
CORNWALL St. Austell Launceston	L. Avery & Son Ltd. 32, Slades Road. J. Wooldridge & Son. Western Road.	2745 2521
CUMBERLAND Carlisle	J. E. Clarkson. 1, Chapel Street	0228-21840
DERBYSHIRE Long Eaton Cromford Chesterfield Derby Eckington	H. E. Butler. 68-72, Tamworth Road. David Tye Ltd. Water Lane. Walter Wragg Ltd. Hornsbridge Garage, 95, Lordsmill Street. Wilemans Motors. 99-105, Siddals Road Charles Freeman Ltd. 4/5 High Street.	06076-2930 Wirksworth 3212/3 0246-3622 0332-42813 024683-2258
DEVONSHIRE Exeter Devonport	Pike & Co. Ltd. Alphington Street. W. D. Spencer. 194, Keyham Road.	0392-58241 (5 lines) 53547
DORSETSHIRE Poole	Huxhams Ltd. 149-155, Ashley Road, Parkstone.	02013-4532 (2 lines)
DURHAM South Shields Sunderland	G. A. Brown, 103, Fowler Street. T. Cowie Ltd. Millfield	08943-3333 70491
ESSEX Chelmsford Hornchurch Stanford-Le-Hope Basildon	Hadlers Garage Ltd. 200, Baddow Road. T. W. Kirby Ltd. 10, Roneo Comer. Nelson & Ford Ltd. 20, Corringham Road. Nelson & Ford Ltd. 90, Whitmore Way.	0245-54844/5 48785 037-56-2823 21822

TRIUMPH SPARES STOCKISTS (GT. BRITAIN) - contd.

County	Name and Address of Stockist	Telephone No.
GLOUCESTERSHIRE Bristol 2 Stroud Cheltenham	Fowlers of Bristol Ltd. 96-100, Grosvenor Road. H. & L. Motors Ltd. Caincross. A. W. Williams & Co. Ltd. 19-21, Portland Street.	0272-551538/9 045-36-3605/6 0242-56281
HAMPSHIRE Aldershot Southampton Gosport Christchurch Basingstoke Fleet Portsmouth	Archers Ltd. 149, Victoria Road. A. Bennett Ltd. 152, Portswood Road. Everetts Ltd. 55a, Forton Road. Ray Fisher M/C's. 185, Barrack Road. H. J. Gifford Ltd. Gifford's Corner. Ken Heanes Ltd. 27-31, Reading Road. Percy Kiln Ltd. 65-67, Elm Grove.	0252-20323/4 0703-54081-5 070-17-84174 020-15-59000 0256-5266/7 02514-7673 0705-23734
HERTFORDSHIRE Hitchin St. Albans	Jimmy Lane Ltd. 67, Hermitage Road. C. Clarke. 164, London Road.	0462-4443 0727-53153
KENT Bromley Canterbury Folkestone Maidstone Sittingbourne	Boyer of Bromley Ltd. 38, London Road. Hallets of Canterbury Ltd. St. Dunstans Street. J. A. Hitchcock Ltd. 91a, Guildhall Street. Redhill Motors Ltd. The Broadway. Scoones Garage Ltd. 9, West Street.	01-460 1515 2275/6/3275 54135 53096 72866
LANCASHIRE Salford 3 Liverpool 3 Warrington Accrington Southport Radcliffe Barrow-in-Furness	Billy Briggs Ltd. 318, Chapel Street Cundles Motors Ltd. 7-9, Pembroke Place Jack Frodsham Ltd. 60, Winwick Street. N. H. Goulding. 392-396, Blackburn Street. Lifes Motors Ltd. 32-36, West Street. Will Lord Ltd. 115, Blackburn Street. E. Roberts. 162, Rawlinson Street.	061-834 1354 051-709 6814 0925-34713 and 36105 31221 0704-3774 061-723 2002 1104
LEICESTERSHIRE Leicester	Petty & Son Ltd. 22, Highfield Street. A. E. Milne Ltd. 192, Belgrave Gate.	0533-56511 0533-24272
LINCOLNSHIRE Grimsby Scunthorpe	Freddie Frith Ltd. 119-121, Victoria Street. Rusty's Ltd. 18-22, High Street.	0472-4031 3348
MONMOUTHSHIRE Newport	Beechwood Motors Ltd. 426-428, Chepstow Road. R. J. Ware & Son. 83, Commercial Street.	0633-71955 and 72338 0633-66206
MIDDLESEX Edgware Greenford Uxbridge Wealdstone	Rex Judd Ltd. 415, Burnt Oak Broadway. Bob Keeler Ltd. 300-302, Ruislip Road. Miles Motors Ltd. Oxford House, Belmont Road Wessel O' Wealdstone Ltd. Palmerstone Road.	01-952 6911/2/3 01-578 3218 0895-36000 01-427 0483
NORFOLK Norwich	Chapmans Ltd. 36-42, Duke Street.	0603-2982506
NORTHAMPTONSHIRE Peterborough Northampton	W. H. Balderston Ltd. 339, Lincoln Road. Millfield. Mick Berrill M/C's Ltd. 1-3, Henry Street.	0733-5470 0604-36760

TRIUMPH SPARES STOCKISTS (GT. BRITAIN) - contd.

County	Name and Address of Stockist	Telephone No.
NORTHUMBERLAND Newcastle-Upon-Tyne	Harry Wood Ltd. 221, Westgate Road.	0632-28824
NOTTINGHAMSHIRE Mansfield Nottingham	Henstocks Ltd. 126-128, Chesterfield Road Kingstons Ltd. 1-3, Wilford Street.	25311/2 0602-42031
OXFORDSHIRE Oxford	Faulkner & Son Ltd. 55, Walton Street.	0865-57279
SHROPSHIRE Shrewsbury	Jack Meredith. Coleham Head.	0743-6529
SOMERSET Street Bath Taunton	Jim Alves Ltd. 97, High Street. Barton Motors Ltd. 14, Westgate Buildings. Vincent & Jerrom Ltd. 38, East Reach.	2288 0225 4616 2378
STAFFORDSHIRE Wolverhampton Stoke-on-Trent Wolverhampton Walsall Tamworth	Copes Ltd. Stafford Street. Ron Deaville. Nile Street, Burslem. Joseph Devey Ltd. 89, Birmingham New Road, Parkfields. Motorcycle Mart Ltd. 12, Ablewell Street. Motorcycle Shop Ltd. 2-3, Market Street.	0902-24605 0782-84861 0902-39298 0922-23363-4 056-44-2711
SUFFOLK Bury-St-Edmunds Ipswich	C. J. Bowers & Sons Ltd. 98-100, Risbygate Street Revetts Ltd. 53-67, Norwich Road.	4635 0473-53726-7
SURREY Thames Ditton Sutton Richmond Guildford Chertsey Kingston	Comerfords Ltd. Oxford House, Portsmouth Road. R. F. Guiver. 18-24, Rosehill Parade. Harwoods of Richmond Ltd. 12-18, Kew Foot Road. S. R. Jeffery Ltd. 134, High Street. Kilbourn Motorcycles Ltd. Mead Lane. Roy Smith Motors Ltd. 38-46, Surbiton Road.	01-398-5531 01-644-9200 01-940-2045 0483-2297-8 093-28 3321 01-546-8858
SUSSEX Crawley Pulborough Shoreham-By-Sea Brighton	Harold Lines Ltd. 28, The Boulevard. Gray & Rowsell Ltd. Bury Gate. Gray, Rowsell & Baker Ltd. Lower Road. Redhill Motors Ltd. 103, North Road.	0293-25005 Bury 304 4961/2 0273-61391/1
BIRMINGHAM & WARWICKS Birmingham Coventry	HIRE Vale Onslow Ltd. 104-108, Stratford Road Albany M/C's Spares Ltd. 51, Warwick Road. Len Bayliss Ltd. 524-530, Stoney Stanton Road.	021-772 2062/2577 0203-22453 0203-87049 and 87083
Nuneaton Leamington Spa	A. Bennett & Son Ltd. 29, Bridge Street, Chilvers Coton. Jack Butler & Co. Ltd. 1a, Claredon Avenue.	2849 23943
WORCESTERSHIRE Worcester Smethwick	Eric Williams. Pier Point Street. Copes Ltd. 477, Hagley Road, Warley	0905-25786 021-429-3501
YORKSHIRE Middlesbrough	J. T. Dickinson (Middlesbrough), Cleveland Service Station South Bank Road,	0642-47394/5
Rotherham Doncaster	Ernest Cross Motor Cycle Specialists, Domine Lane. Cusworths Ltd. Princegate. Raynes Motors Ltd. 10, Cleveland Street.	0709-3987 0302-4594 0302-2365

TRIUMPH SPARES STOCKISTS (GT. BRITAIN) - contd.

	County	Name and Address of Stockist	Telephone No.
À.	YORKSHIRE - contd.		
	Shipley Hull York Leeds I Barnsley	A. Jefferies Ltd. 120, Saltaire Road. Peters of Hull Ltd. 184-188, Beverley Road. Shearsmiths Ltd. 43, Blossom Street. Watson-Cairns Ltd. Lower Briggate. George Ward Ltd. 42, Doncaster Road.	0274-54271/55418 0482-43503 0904-58548 0532-33024/5 3982
	LONDON (North) Tottenham N.17	Moores M/C's Ltd. 657-663, High Street.	01-808 5767
	LONDON (North West) Islington N.W.1. Neasden N.W.10.	W. E. Humphreys Ltd. 123, Essex Road. Slocombes Ltd. 239-241, Neasden Lane.	01-226 4206 01-450 3655
	LONDON (South East) Plumstead S.E.17 Catford S.E.6 Walworth S.E.17	Cleares of Woolwich Ltd. 289, Plumstead High Street, Deeprose Bros. Ltd. 178-184, Brownhill Road, Harvey Owen Ltd. 181-183, Walworth Road.	01-854 0174 01-698 8888 01-703 0282
	LONDON (South West) Tooting Broadway S.W.17 Tooting S.W.17 Stockwell S.W.9	Elite Motors Ltd. 951-965, Garratt Lane. E. F. Hughes Ltd. 222, High Street. Pride and Clarke Ltd. 158, Stockwell Road.	01-672 1200 01-672 3073 01-274 6251
	LONDON (East) East Ham E.6	Atkinson Motors Ltd. 415-417, Barking Road.	01-472 0623
	LONDON (West) Hammersmith W.6 Ealing W.5	F. Freeman Ltd. 92, Hammersmith Bridge Road. Kays of Ealing Ltd. 8-10, Bond Street.	01-748 2267 01-567 2387
	NORTH IRELAND Belfast BT1 1JL	Andrews M/C Depot Ltd. Gresham Street.	0232-25747
	SCOTLAND Dunfermline Aberdeen Troon Glasgow Dundee Edinburgh	Angus Campbell Ltd. 40-50, Campbell Street. George Cheyne Ltd. 147, Holburn Street. Cooper Bros. Ltd. 117-129, Templehill. Victor Devine. 219-223, Great Western Road. Jack Gow Ltd. 30-34, Session Street. West Pier M/C's Ltd. 24-25, Brandon Terrace.	22903 50341/2 925 041-332 6264 26705 031-3286
	WALES CAERNAR VONSHIRE Caernar von	Bran Bardsley M/C's Ltd. 31, Castle Square.	3060
	CARMARTHENSHIRE Carmarthen	Eddie Stephens Motors Ltd. 18-23, Water Street.	6233 and 7589
	GLAMORGANSHIRE Barry Swansea Cardiff	Baileys Ltd. 247, Holten Road. John Brayley Ltd. 23, Dillwyn Street. Robert Bevan Ltd. 29-33, Castle Street. Car Distributors Ltd. B.S.A. House, 134, City Road.	3247 54733 0222-27477/8 0222-30022
	CHANNEL ISLANDS Jersey Guernsey	Colebrooks Ltd. 21-22, Victoria Street. St. Helier. H. Tostevin & Son Ltd. Grande Rue Motor Cycle Works.	37671

OVERSEAS DISTRIBUTORS

EUROPE

AUSTRIA	Teha Wohrer & Co., Gudrunstrasse 144, 1101 Vienna X.
	Tena wonter & Co., Oddranstrasse 144, 1101 Vienna A.
BELGIUM	Les Ets. Joseph Decat, S.A., 673/677, Chaussee de Louvain, Bruxelles 1030.
CYPRUS	C. D. Hay & Sons, P.O. Box 1926, Nicosia.
DDMALDW	C. Reinhardt A/S, G1. Kongevej 11C, 1610 Copenhagen V.
FINLAND	Oy. Arwidson & Co. AB., P.O. Box 10399, Lonnrotsgatan 7, Helsingfors.
FRANCE	Comptoirs Generaux du Cycle et de l'Industrie Mecanique (CGCIM), Departement Triumph,
	17, Rue du Debarcadere, Paris 17, and 72, Avenue de la Grande Armec, Paris, 17.
GERMANY	Hein Gericke Motor Trading GMBL, 4, Dusseldorf, Hammerstrasse 21, W. Germany.
GIBRALTAR	Sacarello Automobiles Limited, North Garage, West Place of Arms, Gibraltar.
GREECE	Panamir Epe., Avenue Sygrou 194, Athens.
ICELAND	Falkinn Ltd., P.O. Box 1427, Reykjavík.
IRELAND	Huet Bros. Ltd., 7-8 Bachelor's Walk, Dublin 1.
ITALY	Bepi Koelliker Automobili, Via Fontana, 1, 20122 Milano.
MALTA	Muscat's Garage, Rue d'Argens, Msida.
NETHERLANDS	R. S. Stokvis & Zonen, N.V., P.O. Box 426, Rotterdam, Holland.
NORWAY	Dyrseth & Lyng A/S., P.O. Box 407, 7001 Trondheim, Norway.
PORTUGAL	
	Stand Vidal, Rua Joaquim Bonifacio 13-C, Lisbon.
SPAIN	C. de Salamanca, S.A., Ave. de Valladolid 45, Madrid.
SWEDEN	C. Reinhardt A/S, G1. Kongevej 11C, 1610, Copenhagen V, Denmark.
SWITZERLAND	Jacques Berlioz, Boulevard St. Georges 56/58, 1205 Geneva.
	Hans Steiner, Riehentorstrasse 13/15, Basel.
	Hostettler, A.G., Bahnhofstrasse 6310, Sursee.
TURKEY	Jak Grunberg halefleri Hugo & Leon Grunberg, Riza Pasa Yakusa, Milas Han, P.O. Box 533, Istanbul.
	ran Oranocia nation ingo a nom Oranocia, Rua Lasa Lakusa, mas Han, L.O. DOX 333, ISIANDUL
	AFRICA
	AFRICA
ANGOLA	Sociedade Industrial Metalurgica Ltda., "Sometal", P.O. Box 998, Luanda.
CANARY IS	Hernandez Hermanos Sdad. Ltda., Blanco 10-16. Puerto de la Cruz. Tenerife.
ETHIOPIA	Arabian Trading, Co. (C.) Ltd., P.O. Box 1089, Asmara, Eritrea.
GHANA	Paterson Zochonis (U.K.) P.O. Box 62, Accra.
GUINEA	Paterson Zochonis (Guinea), P.O. Box 598, Conakry.
LIBYA	M. A. Otman, P.O. Box 639, Tripoli.
MAURITIUS	United Motors, 55, Brabant Street, Port Louis.
MOROCCO	C.O.D.E.M. 166 Blvd, M. Ismael, Casablanca.
	Nord Africain d'Automobiles, P.O. Box 304, Tangier (37, rue Quevedo, Tanger).
MOZAMBIQUE	Emidio Marques Cerejeira, P.O. Box 1002, Avenida Luciano Cordeiro 466-470-474, Lourenco Marques.
MOLAMBIQUE	
AUGEDI.	Mozambique.
NIGERIA	A. Brunnschweiler & Co. (Nigeria) Ltd., P.O. Box 576, Marina, Lagos.
	Sr. Antonio Pinto, P.O. Box 24, Bissau.
PORTUGUESE GUINEA	
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SEYCHELLES	Mahe Services Ltd., P.O. Box 83, Mahe. Paterson Zochonis (U.K.) Ltd., Freetown.
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BAHRAIN BRUNEI BURMA CAMBODIA CEYLON HONG KONG SIERRA LEONE	Paterson Zochonis (U.K.) Ltd., Freetown. General Commission Agency, 35, Rue de Marseille, Tunis. Geoff's Garage Ltd., P.O. Box 228, Kitwe Road, Chingola, Zambia. ASIA Mohammed Jalal Trading, P.O. Box 113, and 747 Bahrain. George A. Foott & Company, 109, Jalan Chevalier, Brunei, Borneo. Myanma Export Import Corporation (Agency Division), P.O. Box 404, 577, Merchant Street, Rangoon. Societe Commercial Indo-Khmere, 175, Rukhak Vithei Knemarak-Phoumin, P.O. Box 399, Phnom Penh. Brown & Company Limited, P.O. Box 200, Union Place, Colombo. Shun Hing Cycle Co. Ltd., P.O. Box 1014, 25, Ngan Mok Street, Ground Floor, Hong Kong.
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BAHRAIN BRUNEI BURMA CAMBODIA CEYLON HONG KONG SIERRA LEONE	Paterson Zochonis (U.K.) Ltd., Freetown. General Commission Agency, 35, Rue de Marseille, Tunis. Geoff's Garage Ltd., P.O. Box 228, Kitwe Road, Chingola, Zambia. ASIA Mohammed Jalal Trading, P.O. Box 113, and 747 Bahrain. George A. Foott & Company, 109, Jalan Chevalier, Brunei, Borneo. Myanma Export Import Corporation (Agency Division), P.O. Box 404, 577, Merchant Street, Rangoon. Societe Commercial Indo-Khmere, 175, Rukhak Vithei Knemarak-Phoumin, P.O. Box 399, Phnom Penh. Brown & Company Limited, P.O. Box 200, Union Place, Colombo. Shun Hing Cycle Co. Ltd., P.O. Box 1014, 25, Ngan Mok Street, Ground Floor, Hong Kong. Addison & Co. Ltd., 158, Mount Road, Madras. Cycle & Automobile Components (Ptc) Ltd., P.O. Box 625, 28 Apollo Street, Fort, Bombay.
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