

Spare Parts List for the

Norton

1963 ~ 1965

Models 88ss, 650ss, 650/99 & Atlas

also

G15P “N” & “M”

G15CS “N” & “M”



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T/SIDE

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PLATE A.

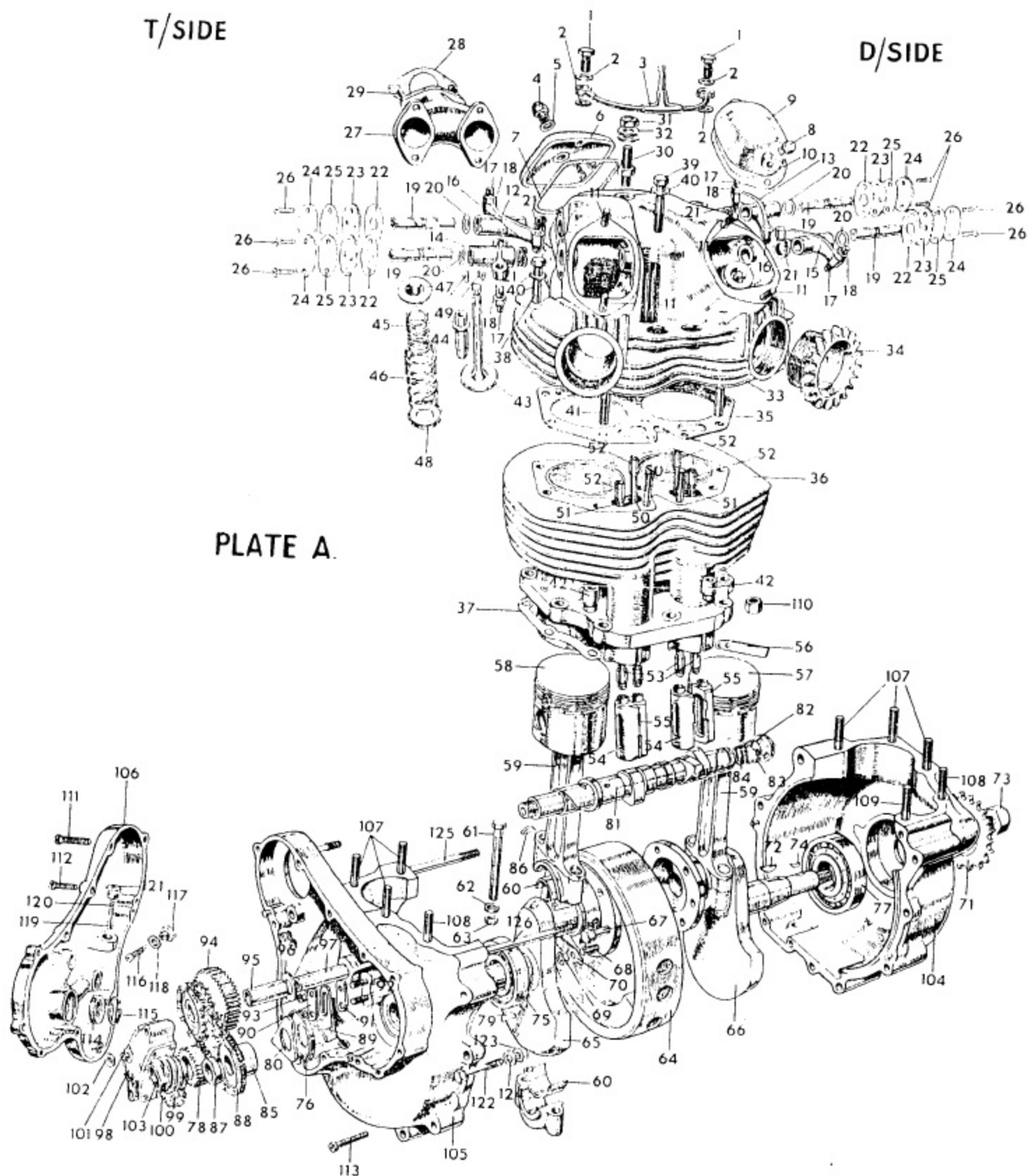


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CRANKSHAFT				
—	23742	Crankshaft, assembled, less connecting rods	1	88ss
—	23286	Crankshaft, assembled, less connecting rods	1	650ss and 99
—	24276	Crankshaft, assembled, less connecting rods	1	All 750
A65	23636	Crankcheek, timing side	1	88ss
A65	23262	Crankcheek, timing side	1	650ss and 750
A66	23637	Crankcheek, driving side	1	88ss
A66	23261	Crankcheek, driving side	1	650ss and 750
A64	23820	Flywheel, only	1	88ss
A64	23315	Flywheel, only	1	650ss and 99
A64	24248	Flywheel, only	1	All 750
—	T2105	Dowel, flywheel, crankcheek	1	All
A67	T2033	Bolt, crankcheek	4	All
—	T2086	Stud, crankcheek	2	All
A69	T2031	Nut, for stud and bolt	8	88ss
A70	T2032	Plate, retaining dowel	2	All
A69	T2031	Nut, for crankcheek stud	6	All except 88ss
—	23280	Nut, for crankcheek bolt	2	All except 88ss
—	E4591	Plug, crankshaft	1	All
CONNECTING ROD AND SHELLS				
A59	50023	Connecting rod, with cap	2	88ss
A59	23297	Connecting rod, with cap	2	650 and 750
A61	T2150	Bolt, connecting rod cap	4	88ss
A61	23254	Bolt, connecting rod cap	4	650 and 750
A63	17827	Nut, for cap bolt	4	88ss
A63	23253	Nut, for cap bolt	4	650 and 750
A62	T2152	Washer, for cap bolt	4	88ss
A60	17828	Shell, connecting rod (two halves)	2	88ss
A60	23255	Shell, connecting rod (two halves)	2	650 and 750
—	T2160	Bush, gudgeon pin	2	88ss
CONNECTING ROD SHELLS — OVERSIZE				
—	24914	Shell, connecting rod .005" (two halves)	2	88ss
—	24915	Shell, connecting rod .010" (two halves)	2	88ss
—	24916	Shell, connecting rod .020" (two halves)	2	88ss
—	24917	Shell, connecting rod .030" (two halves)	2	88ss
—	25165	Shell, connecting rod .010" (two halves)	2	650 and 750
—	25166	Shell, connecting rod .020" (two halves)	2	650 and 750
—	25167	Shell, connecting rod .030" (two halves)	2	650 and 750
—	25168	Shell, connecting rod .040" (two halves)	2	650 and 750
CRANKCASE				
—	25113	Crankcase, complete, with timing cover	1	88ss and 650
—	25109	Crankcase, complete, with timing cover	1	G15
—	25115	Crankcase, complete, with timing cover	1	Atlas
A104	21011	Crankcase, drive side, only	1	88ss and 650
A104	25043	Crankcase, drive side, only	1	G15
A104	24278	Crankcase, drive side, only	1	Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
A105	25111	Crankcase, timing side, only	1	88ss and 650
A105	25107	Crankcase, timing side, only	1	All 750
A106	18245/RC	Cover, timing gear	1	All
—	T2236	Gasket, timing cover	1	All
A107	T2018	Stud, cylinder barrel	6	88ss and 650
—	24251	Stud, cylinder barrel	6	All 750
A108	T2209	Stud, cylinder barrel (stepped)	2	All
A109	18943	Stud, cylinder barrel (front)	1	All
A111	10940	Screw, timing cover	6	All
A112	E6980	Screw, timing cover	6	All
—	20621A	Washer, timing cover screw	12	All
A113	10940	Screw, for sump	2	All
—	11775	Washer, for sump screw	2	All
—	T2036	Bush, camshaft, timing side	1	All
—	T2037	Bush, camshaft, driving side	1	All
A114	048023	Seal, oil, timing side shaft	1	All
A115	048079	Circlip, oil seal	1	All
—	16945	Body, sump filter	1	All
—	16949	Washer, filter body	1	All
—	16948	Circlip, filter body	1	All
—	16946	Gauze, sump filter	1	All
—	16947	Washer, filter gauze	1	All
—	E4591	Plug, oilway, timing cover	1	All
—	16902	Pin set, oilway	1	All
—	T1084	Washer, set pin	1	All
CRANKCASE BREATHER				
—	24313	Pipe, crankcase breather	1	88ss and 650
—	22240	Gasket, breather flange	1	88ss and 650
—	T2213	Screw, breather flange	1	88ss and 650
—	24309B	Pipe, rubber, breather	1	88ss and 650
—	24302	Pipe, rubber, breather	1	All 750
—	24300	Elbow, breather pipe	1	All 750
—	13786	Washer, elbow	1	All 750
—	24303	Nut, elbow	1	All 750
PRESSURE RELEASE				
—	T2059A	Body, assembled, pressure release	1	All
—	T2054	Piston, release body	1	All
—	T2061	Spring, release body piston	1	All
—	15404	Shim, packing	A/R	All
—	T2060	Nut, release body	1	All
—	T2058	Washer, release union	1	All
—	T2057	Washer, release union nut	1	All
CYLINDER BARREL AND HEAD				
A36	20712B	Barrel, cylinder	1	88ss
A36	23263	Barrel, cylinder	1	650ss and 99
A36	24237A	Barrel, cylinder	1	All 750
A37	T2093	Gasket, cylinder base	1	88ss and 650
A37	24249	Gasket, cylinder base	1	All 750
—	T2016	Nut, cylinder barrel stud, $\frac{3}{8}$ "	7	88ss and 650

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	—	—	—	—
—	T2016	Nut, cylinder barrel stud	1	All 750
—	24250	Nut, cylinder barrel stud	6	All 750
—	T2210	Nut, cylinder barrel stud, $\frac{5}{16}$ "	2	All
—	000011	Washer, cylinder barrel stud (stepped stud)	2	All
—	24252	Washer, cylinder barrel stud	6	All 750
A33	S650/136	Head, cylinder, with valve guides	1	88ss and 650
A33	25290	Head, cylinder, with valve guides	1	All 750
A35	T2141	Gasket, cylinder head	1	88ss and 650
A35	24255	Gasket, cylinder head	1	All 750
—	T2161	Stud, cylinder head to barrel, $\frac{3}{16}$ "	2	All
A41	18756	Stud, cylinder head to barrel	3	88ss and 650
A41	24389	Stud, cylinder head to barrel	3	All 750
A42	T2034	Nut, for stud	2	88ss and 650
—	24260	Nut, for stud	2	All 750
—	T2017	Nut, for stud, $\frac{5}{16}$ "	2	All
—	10637	Nut, for stud	1	88ss and 650
—	24250	Nut, for stud (rear)	1	All 750
A38	T2096	Bolt, cylinder head, long	4	88ss and 650
A38	24253	Bolt, cylinder head, long	4	All 750
A39	T2097	Bolt, cylinder head, short	1	All
A40	16213	Washer, for bolt	4	88ss and 650
A40	E5456	Washer, for bolt	4	All 750
VALVES, GUIDES AND SPRINGS				
—	25494	Aluminum ring, convert early head to late cylinder	—	—
—	17221	Valve, inlet	—	88ss and 650
—	24330	Valve, inlet	—	All 750
A43	T2204	Valve, exhaust	—	All
A44	T2011	Guide, valve	—	All
—	23392	Washer, heat insulating	—	All
A48	T2073	Cup, valve spring	—	All
A45	22839	Spring, valve, inner	—	All
A46	22838	Spring, valve, outer	—	All
A47	T186	Collar, valve, spring	—	All
A49	T187	Cotter, valve pair	—	All
PISTONS AND RINGS, STANDARD				
A57	23185	Piston, complete, left hand	—	88ss
A57	24022	Piston, complete, left hand	—	650ss and 99
A57	24246	Piston, complete, left hand	—	All 750
A58	23186	Piston, complete, right hand	—	88ss
A58	24023	Piston, complete, right hand	—	650ss and 99
A58	24247	Piston, complete, right hand	—	All 750
—	23181	Ring, piston, top, chrome	—	88ss
—	23272	Ring, piston, top, chrome	—	650
—	24284	Ring, piston, top, chrome	—	All 750
—	22797	Ring, piston, plain	—	88ss
—	23273	Ring, piston, plain	—	650
—	24285	Ring, piston, plain	—	All 750
—	22509	Ring, piston, scraper	—	88ss
—	24024	Ring, piston, scraper	—	650
—	24286	Ring, piston, scraper	—	All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	21580	Pin, gudgeon	2	88ss
—	23275	Pin, gudgeon	2	650
—	24287	Pin, gudgeon	2	All 750
—	22798	Circlip, gudgeon, pin	4	88ss
—	23276	Circlip, gudgeon, pin	4	All except 88ss
PISTONS, OVERSIZE				
—	25125	Piston, complete, left, .010"	1	88ss
—	25145	Piston, complete, left, .010"	1	650
—	25238	Piston, complete, left, .010"	1	All 750
—	25126	Piston, complete, left, .020"	1	88ss
—	25146	Piston, complete, left, .020"	1	650
—	25239	Piston, complete, left, .020"	1	All 750
—	25127	Piston, complete, left, .030"	1	88ss
—	25147	Piston, complete, left, .030"	1	650
—	25240	Piston, complete, left, .030"	1	All 750
—	25128	Piston, complete, left, .040"	1	88ss
—	25148	Piston, complete, left, .040"	1	650
—	25241	Piston, complete, left, .040"	1	All 750
—	25129	Piston, complete, right, .010"	1	88ss
—	25149	Piston, complete, right, .010"	1	650
—	25242	Piston, complete, right, .010"	1	All 750
—	25130	Piston, complete, right, .020"	1	88ss
—	25150	Piston, complete, right, .020"	1	650
—	25243	Piston, complete, right, .020"	1	All 750
—	25131	Piston, complete, right, .030"	1	88ss
—	25151	Piston, complete, right, .030"	1	650
—	25244	Piston, complete, right, .030"	1	All 750
—	25132	Piston, complete, right, .040"	1	88ss
—	25152	Piston, complete, right, .040"	1	650
—	25245	Piston, complete, right, .040"	1	All 750
—	25133	Ring, piston, top, chrome, .010"	2	88ss
—	25153	Ring, piston, top, chrome, .010"	2	650
—	25246	Ring, piston, top, chrome, .010"	2	All 750
—	25134	Ring, piston, top, chrome, .020"	2	88ss
—	25154	Ring, piston, top, chrome, .020"	2	650
—	25247	Ring, piston, top, chrome, .020"	2	All 750
—	25135	Ring, piston, top, chrome, .030"	2	88ss
—	25155	Ring, piston, top, chrome, .030"	2	650
—	25248	Ring, piston, top, chrome, .030"	2	All 750
—	25136	Ring, piston, top, chrome, .040"	2	88ss
—	25156	Ring, piston, top, chrome, .040"	2	650
—	25249	Ring, piston, top, chrome, .040"	2	All 750
—	25137	Ring, piston, plain, .010"	2	88ss
—	25157	Ring, piston, plain, .010"	2	650
—	25250	Ring, piston, plain, .010"	2	All 750
—	25138	Ring, piston, plain, .020"	2	88ss
—	25158	Ring, piston, plain, .020"	2	650
—	25251	Ring, piston, plain, .020"	2	All 750
—	25139	Ring, piston, plain, .030"	2	88ss
—	25159	Ring, piston, plain, .030"	2	650
—	25252	Ring, piston, plain, .030"	2	All 750
—	25140	Ring, piston, plain, .040"	2	88ss
—	25160	Ring, piston, plain, .040"	2	650
—	25213	Ring, piston, plain, .040"	2	All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	25141	Ring, piston, scraper, .010"	2	88ss
—	25161	Ring, piston, scraper, .010"	2	650
—	25254	Ring, piston, scraper, .010"	2	All 750
—	25142	Ring, piston, scraper, .020"	2	88ss
—	25162	Ring, piston, scraper, .020"	2	650
—	25255	Ring, piston, scraper, .020"	2	All 750
—	25143	Ring, piston, scraper, .030"	2	88ss
—	25163	Ring, piston, scraper, .030"	2	650
—	25256	Ring, piston, scraper, .030"	2	All 750
—	25144	Ring, piston, scraper, .040"	2	88ss
—	25164	Ring, piston, scraper, .040"	2	650
—	25257	Ring, piston, scraper, .040"	2	All 750
MAIN BEARINGS				
A75	17822	Bearing, ball, timing side	1	All
A76	T2008	Washer, sealing, timing side bearing ...	1	All
A77	17824	Bearing, roller, driving side	1	All
—	T2187	Oil seal, driving side bearing	1	All
TIMING GEAR				
A78	T2035	Pinion, half-time	1	All
A79	E3683	Key, for pinion	1	All
A80	T2007	Plate, backing, for pinion	1	All
A81	22729	Camshaft	1	All
A82	T2078	Plate, stationary, for camshaft breather ...	1	All
A83	24301	Rotary plate, for breather	1	All
A84	T2108	Spring, for breather	1	All
A85	20829	Sprocket, camshaft	1	All
A86	E3683	Key, for sprocket	1	All
A87	17211	Nut, for sprocket and r/c drive	1	All
A88	17806	Chain, camshaft (38 link endless) ...	1	All
A89	T2217	Slipper, chain tension	1	All
A90	T2218	Plate, chain tensioner, thick	1	All
A91	T2218A	Plate, chain tensioner, thin	1	All
A92	T247	Stud, chain tensioner	2	All
A93	E3231	Nut, for stud	2	All
—	18202	Washer, for stud (fan disc $\frac{1}{2}$ ")	2	All
A94	23819	Gear, intermediate, with sprockets ...	1	88ss
A94	50008	Gear, intermediate, with sprockets ...	1	All except 88ss
A95	T2026	Bush, intermediate gear	1	All
A96	T2080	Washer, intermediate gear	1	All
A97	T2021	Spindle, intermediate gear	1	All
—	17823	Circlip, for spindle	1	All
TAPPETS AND PUSH RODS				
A55	22771	Tappet, left hand	2	All
A54	22772	Tappet, right hand	2	All
A56	T2142	Plate, locating tappet	2	All
—	T2143	Screw, for Plate	4	All
A50	88/ss-82 in	Push rod, complete, inlet	2	88ss
A50	S650-82 in	Push rod, complete, inlet	2	All except 88ss
A51	88/ss-82 ex	Push rod, complete, exhaust	2	88ss
A51	S650-82 ex	Push rod, complete, exhaust	2	All except 88ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23740	Push rod, tube only, inlet	2	88ss
—	23352	Push rod, tube only, inlet	2	All except 88ss
—	23741	Push rod, tube only, exhaust	2	88ss
—	23354	Push rod, tube only, exhaust	2	All except 88ss
A52	T2064	End, push rod, top	4	All
A53	T2182	End, push rod, bottom	4	All
ROCKERS, COVERS, ETC.				
A12	18249	Rocker, inlet, right hand	1	All
A13	18250	Rocker, inlet, left hand	1	All
A14	18251	Rocker, exhaust, right hand	1	All
A15	18252	Rocker, exhaust, left hand	1	All
A16	T2063	Ball end, rocker	4	All
A17	T2074	Adjuster, rocker	4	All
A18	T232	Nut, adjuster	4	All
A19	T2237	Shaft, rocker	4	All
A20	18102	Washer, thrust, for shaft	4	All
A21	18103	Washer, spring, for shaft	4	All
A22	T2083	Washer, joint, for shaft	4	All
A23	T2238	Plate, locking, for shaft	4	All
A24	T2239	Plate, retaining, for shaft	4	All
A25	T2240	Washer, joint, for plate	4	All
A26	T2256	Set pin, for retaining plate	8	All
A4	T2162	Nut, domed, rear cap	1	All
A5	T2082	Washer, domed nut	1	All
A6	18094	Cap, rocker, rear	1	All
A7	T2084	Washer, sealing, rear cap	1	All
—	18033	Stud, rear cap	1	All
—	000579	Dowel, rear cap	1	All
A8	T2085	Nut, front cap stud	4	All
A9	18093	Cap, rocker, front	2	All
A10	T2088	Washer, sealing, front cap	2	All
A11	T2252	Stud, front cap	4	All
A3	25192	Pipe, rocker box oil feed	1	All
—	22167	Hose, rocker feed pipe	1	All
A1	18101	Bolt, banjo, feed pipe	2	All
A2	T1084	Washer, fibre, banjo bolt	4	All
OIL PUMP				
A98	15522	Oil pump, complete	1	88ss
A98	23111	Oil pump, complete	1	All except 88ss
A99	15511A	Nut, oil pump spindle	1	All
A100	T2077	Worm gear wheel (on pump)	1	All
—	17697	Key, for gear wheel	1	All
A101	15515	Bush, feed, for pump	1	All
—	21146	Shim, packing, for feed bush	1	All
A102	T272	Washer, sealing feed bush	1	All
A103	T2076	Driving worm, on mainshaft	1	All
—	E4440	Stud, pump to crankcase	2	All
—	E3231	Nut, for stud	2	All
—	E4590	Grub screw, oil stop	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STATOR HOUSING				
—	20885	Housing, for stator	1	88ss, 650 and Atlas
—	20693	Screw, for housing	3	88ss, 650 and Atlas
—	21411	Washer, for screw	3	88ss, 650 and Atlas
HEAD STEADY STAY				
—	23868	Plate, head steady	1	88ss, 650 and Atlas
A30	18032	Stud, for plate, in head	1	88ss, 650 and Atlas
A32	000010	Washer, for stud	1	88ss, 650 and Atlas
A31	E3224	Nut, for stud	1	88ss, 650 and Atlas
—	E3798	Bolt, steady plate to frame	2	88ss, 650 and Atlas
—	11796	Washer, for bolt	2	88ss, 650 and Atlas
—	18202	Washer, for bolt	2	88ss, 650 and Atlas
—	E3223	Nut, for bolt	2	88ss, 650 and Atlas
—	030420	Head steady, assembled	1	All G15 models
—	030424	Bolt, head steady	1	All G15 models
—	000010	Washer, for bolt	1	All G15 models
CRANKCASE BOLTS				
A122	13870	Bolt, crankcase, short	1	All
A124	E5456	Washer, for bolt	1	All
A123	E3223	Nut, for bolt	1	All
A125	T2013	Stud, crankcase, top, rear	1	All
—	E5376	Washer, for stud	1	All
—	E3224	Nut, for stud	1	All except 650/99 and Atlas
—	E3224A	Nut, for stud	1	650/99 and Atlas
A126	19077	Stud, crankcase, top, front	1	All
—	T2221	Washer, for stud	1	All
—	E3229	Nut, for stud	1	All
—	E3214	Stud, crankcase	1	88ss, 650 and Atlas
—	E3231	Nut, for stud	2	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
H49	15621	Plate, engine, front	2	88ss, 650 and Atlas
H50	20999	Cover, front engine plate	1	88ss, 650 and Atlas
H1	T2012	Stud, crankcase/engine plate, top and centre, front	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
H2	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H5	22694	Stud, crankcase/engine plate and frame, bottom	1	88ss, 650 and Atlas
H6	000010	Washer, for stud	2	88ss, 650 and Atlas
H7	E3224	Nut, for stud	2	88ss, 650 and Atlas
—	T2012	Stud, crankcase/engine plate, top, rear	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
—	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H8	T2012	Stud, crankcase/engine plate, centre, rear	1	88ss, 650 and Atlas
H9	000010	Washer, for stud	2	88ss, 650 and Atlas
H10	E3224	Nut, for stud	2	88ss, 650 and Atlas
H3	E4261	Bolt, crankcase/engine plate, bottom, rear	1	88ss, 650 and Atlas
H4	E3223	Nut, for bolt	1	88ss, 650 and Atlas
—	000371	Bolt, engine plate/frame, bottom	2	88ss, 650 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5456	Washer, for bolt	4	88ss, 650 and Atlas
—	000004	Nut, for bolt	2	88ss, 650 and Atlas
H11	16317	Bolt, engine plate/frame, front and rear	6	88ss, 650 and Atlas
H12	000010	Washer, for bolt	12	88ss, 650 and Atlas
H13	E3224	Nut, for bolt	6	88ss, 650 and Atlas
H52	20700	Plate, engine, rear, left hand	1	88ss, 650 and Atlas
H51	50229	Plate, engine, rear, right hand	1	88ss, 650 and Atlas
H53	19100	Cover, rear engine plate	1	88ss, 650 and Atlas
—	19678	Bolt, rear engine plate, right hand	1	88ss, 650 and Atlas
—	E5456	Washer, for bolt	1	88ss, 650 and Atlas
—	E3223	Nut, for bolt	1	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
—	030216	Plate, engine, front, assembled, left hand	1	All G15 models
—	030219	Plate, engine, front, assembled, right hand	1	All G15 models
—	000303	Stud, crankcase engine plate	2	All G15 models
—	000010	Washer, for stud	4	All G15 models
—	000003	Nut, for stud	4	All G15 models
—	010823	Stud, front engine plate to frame	1	All G15 models
—	000003	Nut, for stud	2	All G15 models
—	000010	Washer, for stud	2	All G15 models
—	000277	Stud, front engine plate to engine	1	All G15 models
—	000004	Nut, for stud	2	All G15 models
—	030221	Spacer, front engine plate	2	All G15 models
—	030227	Plate, engine, rear, left hand	1	All G15 models
—	030231	Plate, engine, rear, right hand	1	All G15 models
—	000304	Stud, rear engine plate, top	2	All G15 models
—	000288	Stud, rear engine plate, bottom	1	All G15 models
—	000010	Washer, for 000304 stud	4	All G15 models
—	000011	Washer, for 000288 stud	2	All G15 models
—	000003	Nut, for 000304 stud	4	All G15 models
—	000004	Nut, for 000288 stud	2	All G15 models
—	030238	Cover, engine plate	1	All G15 models
ENGINE SPROCKET				
A71	T2180A	Sprocket, 17 teeth (alternative)	1	All
A71	T2180B	Sprocket, 18 teeth, normal	1	88ss
A71	T2180C	Sprocket, 19 teeth (alternative)	1	All
A71	T2180D	Sprocket, 20 teeth (alternative)	1	All
A71	T2180E	Sprocket, 21 teeth (Home and Export), normal	1	650 and Atlas
A71	T2180E	Sprocket, 21 teeth (Export), normal	1	G15 CS "M" and G15 CS "N"
A71	T2180F	Sprocket, 22 teeth (Export), normal	1	G15 P "M" and G15 P "N"
A71	T2180G	Sprocket, 23 teeth (Home), normal	1	G15 P "M" and G15 P "N"
A72	E3682	Key, for sprocket	1	All
MAGNETO				
—	42379B	Magneto (Lucas K2F)	1	All
—	47508D	Sprocket, with auto advance	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	458865	Pick-up, with brush and spring, right hand	1	All
—	458866	Pick-up, with brush and spring, left hand	1	All
—	451260	Brush and spring, for pick-up ...	2	All
—	410600	Nut, H.T. cable ...	2	All
—	459269	Cover, contact breaker ...	1	All
—	455190	Brush and spring, ignition cut-out ...	1	All
—	492854	Contact breaker ...	1	All
—	54440888	Contact set ...	1	All
—	455191	Brush and spring, earthing, with holder	1	All
—	498157	Spring set, auto-advance ...	1	All pair
—	T2191	Washer, joint, magneto ...	1	All
—	T2245	Stud, fixing magneto ...	2	All
—	11796	Washer, fixing stud ...	2	All
—	E3231	Nut, fixing stud ...	2	All
—	25105	Bolt, fixing magneto ...	1	All
—	010706	Washer, fibre, for bolt ...	1	All
—	015306	Washer, shakeproof, for bolt ...	1	All
—	E3229	Nut, for bolt ...	1	All
—	14490	Clip, H.T. lead ...	1	All
—	18257	Chain, magneto ...	1	All
CARBURETTER				
—	23874	Sleeve, inlet port ...	2	88ss and 650
—	23358	Spacer, carburetter, thin ...	2	All
—	23872	Spacer, carburetter, thick ...	2	88ss, 650 and Atlas
—	030561	Spacer, carburetter ...	2	All G15
—	23873	Union, balance ...	2	All
—	11775	Washer, for union ...	2	All
—	23875	Hose, balance pipe, 5 $\frac{3}{4}$ " ...	1	All
—	23395	Screw, fixing carburetter ...	1	88ss, 650 and Atlas
—	030343	Screw, fixing carburetter ...	1	All G15
—	11796	Washer, for screw ...	1	All
—	23563	Stud, fixing carburetter ...	3	88ss, 650 and Atlas
—	21999	Stud, fixing carburetter ...	3	All G15
—	E3231	Nut, fixing stud ...	3	All
—	11796	Washer, shakeproof, for stud ...	3	All
—	000581	Gasket, carburetter ...	2	All G15
—	000952	Petrol pipe float chamber to carb., 2" ...	1	All
—	20000	'O' ring, sealing carburetter ...	1	All
—	24018	Carburetter, complete, less cables, left hand ...	1	88ss
—	25199	Carburetter, complete, less cables, left hand ...	1	650ss
—	23406	Carburetter, complete, less cables, left hand ...	1	650/99
—	25222	Carburetter, complete, less cables, left hand ...	1	Atlas
—	24598	Carburetter, complete, less cables, left hand ...	1	G15P
—	25121	Carburetter, complete, less cables, left hand ...	1	G15CS
—	24019	Carburetter, complete, less cables, right hand ...	1	88ss
—	25200	Carburetter, complete, less cables, right hand ...	1	650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23407	Carburettor, complete, less cables, right hand	1	650/99
—	25223	Carburettor, complete, less cables, right hand	1	Atlas
—	25499	Carburettor, complete, less cables, right hand	1	G15P
—	25122	Carburettor, complete, less cables, right hand	1	G15CS
—	376-003	Body, only, left hand	1	88ss, 650ss & 650/99
—	389-002	Body, only, left hand	1	All 750
—	376-164	Body, only, right hand	1	88ss, 650ss & 650/99
—	389-028	Body, only, right hand	1	All 750
—	376-077	Cover, float chamber	2	All
—	376-078	Washer, side cover	2	All
—	376-079	Screw, side cover	6	All
—	376-083	Float, only	1	All
—	376-094	Bush, float spindle	1	All
—	376-089	Needle, float	1	All
—	376-088	Seating, float needle	1	All
—	376-065	Ring, mixing chamber cap	2	88ss, 650ss & 650/99
—	389-065	Ring, mixing chamber cap	2	All 750
—	4-235	Spring, for ring	2	88ss, 650ss & 650/99
—	29-201	Spring, for ring	2	All 750
—	4-241	Screw, for spring	2	All
—	376-064	Cap, mixing chamber	2	88ss, 650ss & 650/99
—	389-064	Cap, mixing chamber	2	All 750
—	4-035	Adjuster, control cables	4	All
—	376-062	Valve, air	2	88ss, 650ss & 650/99
—	389-062	Valve, air	2	All 750
—	6-047	Guide, air valve	2	88ss, 650ss & 650/99
—	29-057	Guide, air valve	2	All 750
—	376-060	Valve, throttle, size 3½	2	88ss, 650ss & 650/99
—	389-060	Valve, throttle, size 3	2	All 750
—	4-046	Spring, air valve	2	All
—	376-132	Spring, throttle valve	2	88ss, 650ss & 650/99
—	389-092	Spring, throttle valve	2	All 750
—	376-068	Screw, throttle stop	2	All
—	376-069	Spring, stop screw	2	All
—	332-017	Screw, pilot air adjusting	2	All
—	4-148	Spring, adjusting screw	2	All
—	376-063	Needle, jet, taper	2	88ss, 650ss & 650/99
—	389-063	Needle, jet, taper	2	All 750
—	4-230	Clip, jet needle	2	All
—	376-072	Jet, needle, size .1065	2	All
—	376-100	Jet, main, size 250	2	88ss and 650/99
—	376-100	Jet, main, size 270	2	650ss
—	376-100	Jet, main, size 350	2	Atlas
—	376-100	Jet, main, size 420	2	G15P
—	376-100	Jet, main, size 380	2	G15CS
—	376-073	Holder, main jet	2	All
—	376-074	Washer, jet holder	2	All
—	376-075	Cover, main jet	2	All
—	376-076	Jet, pilot, size 25	2	88ss, 650ss & 650/99
—	376-076	Jet, pilot, size 20	2	All 750
—	376-095	Nut, pilot jet cover	2	All
—	116-162	Washer, jet cover nut	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	376-057	Choke, or jet block, 1 $\frac{1}{16}$ " ...	2	88ss, 650ss & 650/99
—	389-056	Choke, or jet block, 1 $\frac{1}{8}$ " ...	2	All 750
—	376-067	Washer, jet block ...	2	All
—	376-070	Peg, locating jet block ...	2	All
—	376-097	Banjo, petrol feed, left hand ...	1	650/99 and all 750
—	244-1730	Banjo, petrol feed, left hand ...	1	88ss and 650ss
—	376-141	Banjo, petrol feed, right hand ...	1	All
—	376-091	Bolt, for banjo, left hand ...	1	All
—	376-140	Bolt, for banjo, right hand ...	1	All
—	376-092	Washer, banjo bolt ...	2	All
—	14-175	Washer, seating banjo bolt ...	2	All
—	373-093	Gauze, filter ...	2	All
—	343-011	Body, tickler ...	1	All
—	376-086	Plunger, tickler ...	1	All
—	376-087	Spring, tickler ...	1	All
—	376-066	Venturi, intake ...	1	88ss, 650ss & 650/99
—	389-066	Venturi, intake ...	1	All 750
EXHAUST PIPE				
—	24020	Pipe, only, left hand ...	1	88ss, 650ss, Atlas and 650/99
—	23432	Pipe, only, left hand ...	1	650/99 and Atlas (U.S.A. only)
—	24021	Pipe, only, right hand ...	1	88ss, 650ss, Atlas and 650/99
—	23433	Pipe, only, right hand ...	1	650/99 and Atlas (U.S.A. only)
—	030262	Pipe, only, left hand ...	1	G15P
—	030264	Pipe, only, left hand ...	1	G15CS
—	030266	Pipe, only, right hand ...	1	G15P
—	030268	Pipe, only, right hand ...	1	G15CS
A34	18092	Ring, locking exhaust pipe ...	2	All
—	T2166	Washer, locking ring ...	2	All
—	000363	Bolt, clamping ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	000368	Bolt, support ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	028247	Bracket, for silencer ...	2	G15CS
—	030449	Clip, exhaust pipe ...	2	G15CS
SILENCER				
—	23768	Silencer, left hand ...	1	88ss, 650 and Atlas
—	23767	Silencer, right hand ...	1	88ss, 650 and Atlas
—	22804	Bracket, silencer, left hand ...	1	88ss, 650 and Atlas
—	22805	Bracket, silencer, right hand ...	1	88ss, 650 and Atlas
—	22475	Bolt, for bracket ...	4	88ss, 650 and Atlas
—	18202	Washer, for bolt ...	8	88ss, 650 and Atlas
—	16255	Clip, silencer ...	2	88ss, 650 and Atlas
—	E3154	Bolt, for clip ...	2	88ss, 650 and Atlas
—	E3231	Nut, for clip bolt ...	2	88ss, 650 and Atlas
—	029727	Silencer, left hand ...	1	G15P
—	029728	Silencer, right hand ...	1	G15P

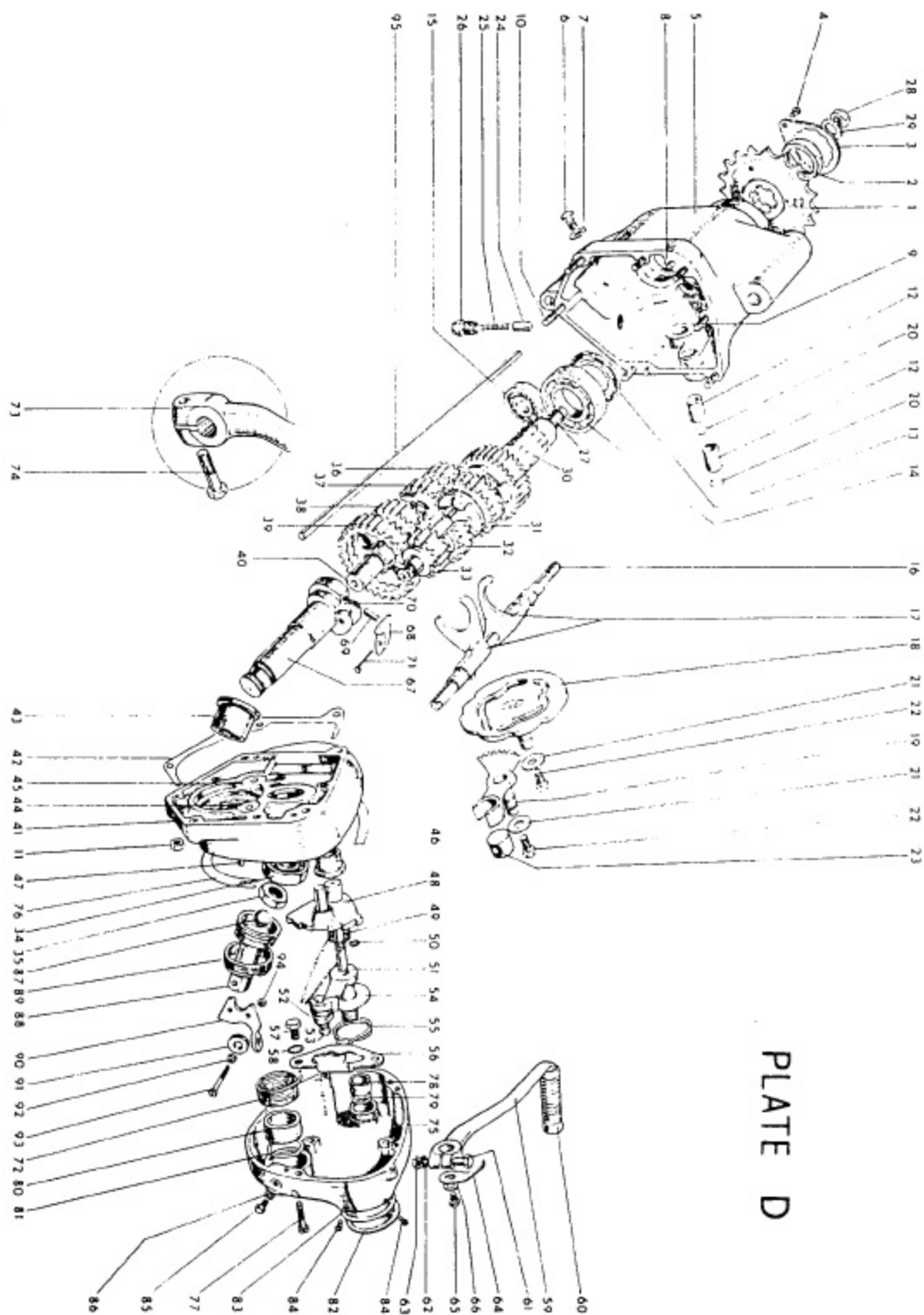


PLATE D

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	000347	Bolt, clamping silencer	2	G15P
—	024558	Washer, clamping bolt	4	G15P
—	000005	Nut, clamping bolt	2	G15P
—	000367	Bolt, fixing silencer	2	G15P
—	000011	Washer, plain, fixing bolt	2	G15P
—	000192	Washer, spring, fixing bolt	2	G15P
—	000004	Nut, fixing bolt	2	G15P
CHAINS				
—	18265	Chain, front, 75 link, $\frac{1}{2}$ " \times .305"	1	88ss
—	17835	Chain, front, 76 link, $\frac{1}{2}$ " \times .305"	1	650 and Atlas
—	022870	Chain, front, 68 link, $\frac{1}{2}$ " \times .305"	1	All G15
—	18563	Chain, rear, 97 link, $\frac{5}{8}$ " \times $\frac{1}{4}$ "	1	88ss, 650 and Atlas
—	022876	Chain, rear, 97 link, $\frac{5}{8}$ " \times $\frac{3}{8}$ "	1	All G15
GEARBOX FIXING PARTS				
H14	14367	Bolt, fixing, top	1	88ss, 650 and Atlas
H14	030234	Bolt, fixing, top	1	All G15
H15	15170	Nut, top fixing bolt	1	88ss, 650 and Atlas
H15	000002	Nut, top fixing bolt	1	All G15
—	000177	Washer, top fixing bolt	2	All G15
—	030250	Spacer, top fixing bolt	1	All G15
—	16410	Stud, pivot, bottom	1	88ss, 650 and Atlas
—	024276	Stud, pivot, bottom	1	All G15
—	000008	Washer, pivot stud	2	88ss, 650 and Atlas
—	E3227	Nut, pivot stud	2	88ss, 650 and Atlas
—	000002	Nut, pivot stud	2	All G15
H17	16997	Adjuster, gearbox	1	88ss, 650 and Atlas
—	023259	Adjuster, gearbox	1	All G15
H16	E3231	Nut, adjuster	2	88ss, 650 and Atlas
—	000004	Nut, adjuster	1	All G15
—	022504	Crosshead, adjuster	1	All G15
—	000402	Bolt, crosshead	1	All G15
—	000010	Washer, for bolt	1	All G15
GEARBOX SHELL				
D5	040097	Shell, with two bushes	1	88ss, 650 and Atlas
D5	040144	Shell, with two bushes	1	All G15
D41	028534	Case, inner, kickstart	1	All
D75	028535	Cover, outer, kickstart	1	All
D42	040030	Gasket, inner case	1	All
D76	040055	Gasket, outer cover	1	All
D6	040138	Plug, drain	1	All
D7	000200	Washer, for plug	1	All
D85	040137	Plug, oil level	1	All
D86	000203	Washer, for plug	1	All
D82	040053	Cover, inspection	1	All
D83	040057	Gasket, inspection cover	1	All
D84	000450	Screw, for cover	2	All
D8	000577	Dowel, kickstart case	2	All
D9	040064	Stud, kickstart case	2	All
D10	000271	Stud, kickstart case	5	All
D11	000004	Nut, for stud	7	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D47	000577	Dowel, kickstart cover	2	All
D77	000482	Screw, kickstart cover	5	All
SHAFTS AND GEARS				
D27	040001	Mainshaft, gearbox	1	All
D40	040025	Layshaft, gearbox	1	All
D30	040422	Gear, driving, main, with bushes, 23 teeth	1	All
D33	040026	Gear, first, mainshaft	1	All
D32	040418	Gear, second, mainshaft	1	All
D31	040012	Gear, third, mainshaft	1	All
D39	040115	Gear, first, layshaft	1	All
D38	040019	Gear, second, layshaft	1	All
D37	040420	Gear, third, layshaft	1	All
D36	040284	Gear, pinion, top, layshaft	1	All
—	040062	Bush, main driving gear	2	All
—	040048	Bush, mainshaft second gear	1	All
—	040047	Bush, layshaft third gear	1	All
—	040046	Bush, layshaft first gear	1	All
GEARBOX BEARINGS AND SEALS				
D14	040098	Bearing, ball, main gear	1	All
D34	040099	Bearing, ball, mainshaft in kickstart case	1	All
D15	040100	Bearing, ball, layshaft in shell	1	All
D12	040056	Bush, in shell, camplate/quadrant	2	All
D13	040132	Seal, oil, main gear bearing	1	All
D20	040129	Seal "O" ring, quadrant and camplate ...	1	All
D43	040473	Bush, in kickstart case, for kickstart spindle	1	All
D46	040061	Bush, in kickstart case, for footchange spindle	1	All
D80	040472	Bush, in cover, for kickstart spindle ...	1	All
D78	040063	Bush, in cover, for footchange spindle ...	1	All
D50	040079	Seal, "O" ring, ratchet spindle	1	All
D79	040006	Seal, "O" ring, footchange spindle	1	All
D81	040005	Seal, "O" ring, kickstart	1	All
D26	040036	Bush, camplate plunger	1	All
GEARBOX SPROCKET				
D1	040451	Sprocket, gearbox, 17 teeth, $\frac{3}{8}'' \times \frac{3}{8}''$...	1	All G15
D1	040010	Sprocket, gearbox, 16 teeth, $\frac{5}{8}'' \times \frac{1}{4}''$...	1	88ss, 650 and Atlas
D2	040070	Nut, gearbox sprocket	1	All
D3	040076	Plate, locking nut	1	All
D4	000450	Screw, locking plate	1	All
—	040131	Spacer, for sprocket	1	All
FOOTCHANGE				
D18	040018	Camplate, only	1	All
D18	040015	Spindle, only	1	All
D19	040109	Quadrant assembly	1	All
D21	000174	Washer, for camplate and quadrant spindle	2	All
D22	040136	Screw, for camplate and quadrant spindle	2	All

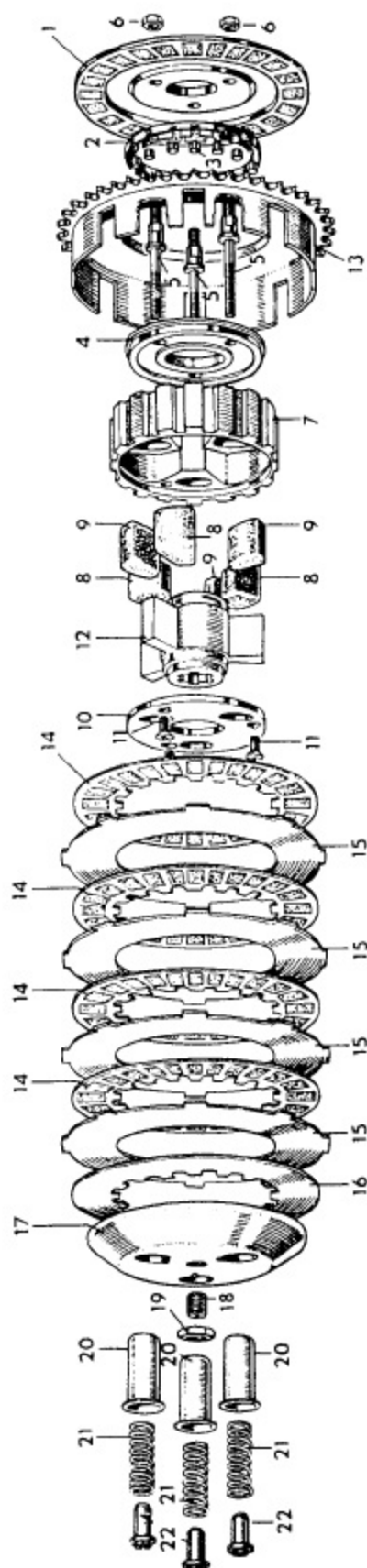


PLATE E

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D17	040022	Fork, selector	2	All
D16	040035	Shaft, selector fork	1	All
D48	040111	Gear, ratchet assembly	1	All
D23	040078	Roller, knuckle pin	1	All
D49	040038	Spring, pawl, gear change	1	All
—	040110	Carrier, pawl assembly	1	All
D51	040002	Carrier, pawl, only	1	All
D53	040067	Pin, pawl carrier	1	All
D52	040024	Pawl, footchange	1	All
—	040049	Circlip, for pawl	1	All
—	040066	Spindle, ratchet	1	All
D55	040479	Spring, return, gear change	1	All
D54	040135	Washer, return spring	1	All
D56	040052	Plate, stop, gear change	1	All
D57	041400	Screw, stop plate	2	All
D58	014117	Washer, shakeproof, for screw	2	All
D59	041311	Pedal, footchange	1	All
D60	040086	Rubber, footchange pedal	1	All
D61	040105	Bolt, for pedal	1	All
D62	045062	Washer, for bolt	1	All
D63	000005	Nut, for bolt	1	All
D64	040051	Indicator, gear	1	All
D65	040137	Screw, gear indicator	1	All
D66	000012	Washer, indicator screw	1	All
D24	040034	Plunger, camplate	1	All
D25	040442	Spring, for plunger	1	All
CLUTCH				
—	040478	Clutch, complete	1	All
E7	040366	Centre, clutch	1	All
E1	040584	Plate, back, for clutch	1	All
E4	040351	Plate, race	1	All
E2	040367	Cage, roller	1	All
E3	000075	Roller, clutch $\frac{1}{2} \times \frac{1}{4}$... 42-3206	15	All
E13	040359	Sprocket, clutch	1	All
E12	043443	Centre, shock absorber	1	All
E10	043445	Plate, cover, shock absorber centre	1	All
E11	043446	Screw, cover plate	3	All
E8	040386	Rubber, large, for centre	3	All
E9	040387	Rubber, small, for centre	3	All
E15	043191	Plate, clutch, plain	5	All
E14	043192	Plate, clutch, friction, double sided	5	All
E16	043193	Plate, clutch, friction, single sided	1	All
E17	043362	Plate, pressure, bare	1	All
E5	043441	Stud, clutch spring	3	All
E21	040358	Spring, clutch	3	All
E20	040388	Cup, clutch spring	3	All
E22	040389	Nut, clutch spring adjustment	3	All
E6	040356	Nut, clutch stud to centre	3	All
E18	040360	Adjuster, in pressure plate	1	All
E19	040376	Nut, locking adjuster	1	All
D28	040373	Nut, retaining clutch	1	All
D29	040374	Washer lock, clutch nut	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CLUTCH OPERATING PARTS				
D95	040607	Rod, clutch	1	88ss, 650 and Atlas
D95	040084	Rod, clutch	1	All G15
D90	040029	Lever, operating	1	All
D88	040059	Body, operating lever	1	All
D89	040003	Ring, locking body	1	All
D87	040031	Ball, operating	1	All
D91	040060	Roller, operating	1	All
D92	040065	Sleeve, for roller	1	All
D93	000457	Screw, for roller	1	All
D94	011846	Nut, for screw	1	All
KICKSTART				
D67	040477	Axle, with bush	1	All
—	040146	Bush, for axle	1	All
D68	040017	Pawl, for axle	1	All
D71	040033	Pin, for pawl	1	All
D70	040044	Spring for pawl	1	All
D69	040069	Plunger, for pawl	1	All
D45	040042	Stop, for axle	1	All
D44	040071	Cam, for axle	1	All
—	040041	Rivet, for axle cam	1	All
—	040474	Rivet, for axle stop	1	All
D35	040023	Nut, mainshaft, kickstart end	1	All
D73	040101	Crank, kickstart, with integral pin (Home)	1	88ss and 650ss
—	040434	Crank, kickstart (folding type) assembly (Home)	1	650/99 and Atlas
—	040434	Crank, kickstart (folding type) assembly (Export)	1	All
—	040429	Crank, kickstart only (folding type) ...	1	All
—	040431	Pin, pedal, for folding crank	1	All
—	040432	Nut, domed, for pedal pin	1	All
—	040433	Washer, spring, for pedal pin	1	All
—	000010	Washer, plain, for pedal pin	1	All
D74	040102	Bolt, clamping crank to axle	1	All
D72	040475	Spring, return, kickstart	1	All
FRAME				
H54	24990	Frame, only	1	88ss, 650ss, 650/99 and Atlas
—	18940	Transfer, registered design	1	88ss, 650ss, 650/99 and Atlas
H62	20126	Cover, gusset plate	1	88ss, 650ss, 650/99 and Atlas
H63	15844	Tube assembly, rear engine fixing ...	1	88ss, 650ss, 650/99 and Atlas
H64	15893	Rod, engine tube assembly	1	88ss, 650ss, 650/99 and Atlas
H66	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H65	13459	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
H55	21099	Tube, distance, top, rear	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H56	21134	Stud, distance tube	1	88ss, 650ss, 650/99 and Atlas
H57	000010	Washer, for stud	4	88ss, 650ss, 650/99 and Atlas
H58	E3224	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
—	030097	Race, frame head lug	2	88ss, 650ss, 650/99 and Atlas
—	000021	Ball, steering	36	88ss, 650ss, 650/99 and Atlas
—	17429	Washer, head lug bearing	2	88ss, 650ss, 650/99 and Atlas
—	030211	Frame, front only	1	All G15
—	000051	Nipple, grease	1	All G15
—	023250	Stud, seat lug	1	All G15
—	016873	Washer, seat lug stud	2	All G15
—	000292	Nut, seat lug stud	2	All G15
—	000306	Stud, rear engine lug, top and bottom	2	All G15
—	000004	Nut, engine lug stud	4	All G15
—	026161	Stud, rail junction lug	1	All G15
—	000010	Washer, junction stud	2	All G15
—	000003	Nut, junction stud	2	All G15
—	030315	Loop, rear frame	1	All G15
—	022248	Stud, frame loop, bottom	1	All G15
—	029833	Spacer, frame loop stud	1	All G15
—	000009	Washer, loop stud	1	All G15
—	000002	Nut, loop stud	1	All G15
SWINGING ARM				
H67	22586	Arm, swinging, only	1	88ss, 650ss, 650/99 and Atlas
H68	20083	Bearing, "Silent Bloc"	2	88ss, 650ss, 650/99 and Atlas
H70	15894	Rod, swinging arm	1	88ss, 650ss, 650/99 and Atlas
H72	000008	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H71	15356	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
—	19264	Adjuster, rear wheel	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, wheel adjuster	4	88ss, 650ss, 650/99 and Atlas
H69	18578	Tube, bearing spacer	2	88ss, 650ss, 650/99 and Atlas
—	030001	Arm, swinging, only	1	All G15
—	010096	Cap, bearing end, left hand	1	All G15
—	010095	Cap, bearing end, right hand	1	All G15
—	000485	Plug, oil screw	1	All G15
—	000203	Washer, for plug	1	All G15
—	010098	Gasket, bearing end cap	2	All G15
—	010094	Bearing, spoke	1	All G15
—	012472	Nipple, bearing spoke	1	All G15
—	010093	Washer, felt	2	All G15
—	010116	Tube, bearing	1	All G15

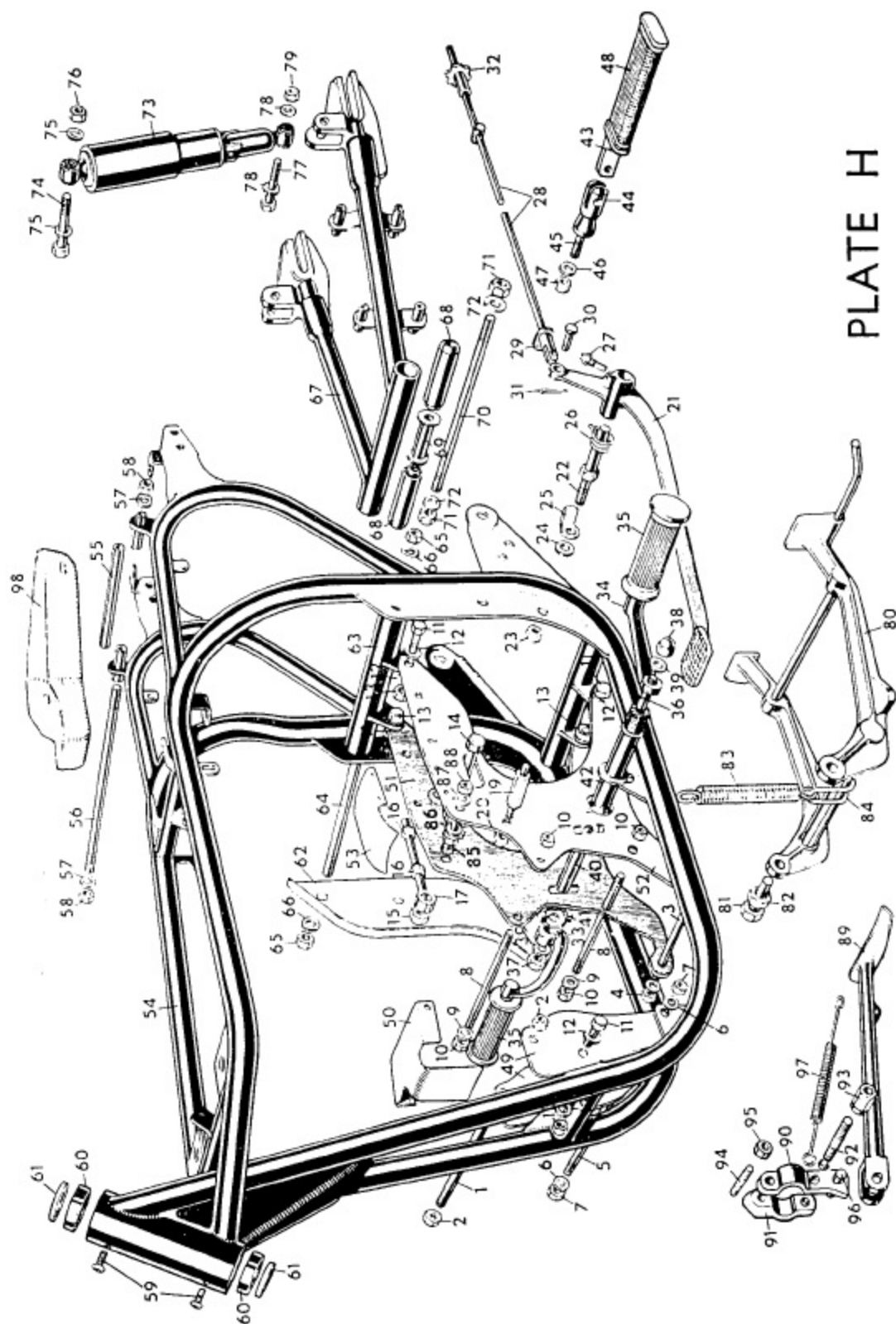


PLATE H

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	022879	Pin, cotter, for tube	1	All G15
—	014117	Washer, shakeproof, for cotter pin ...	1	All G15
—	000004	Nut, cotter pin	1	All G15
—	014746	Sleeve, assembly, bushed	2	All G15
—	21843	Adjuster, rear wheel	2	All G15
—	029245	Nut, for adjuster	2	All G15
REAR SUSPENSION UNIT				
H73	24036	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	043312	Spring, rear suspension, (solo)	2	88ss, 650ss, 650/99 and Atlas
—	023372	Spring, rear suspension, (sidecar) ...	2	88ss, 650ss, 650/99 and Atlas
H74	22674	Bolt, top, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H75	000010	Washer, top bolt	4	88ss, 650ss, 650/99 and Atlas
H76	E3224	Nut, top bolt	2	88ss, 650ss, 650/99 and Atlas
H77	22655	Bolt, bottom, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H78	11796	Washer, bottom bolt	4	88ss, 650ss, 650/99 and Atlas
H79	E3223	Nut, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
H73	029612	Unit, rear suspension	2	All G15P only
H73	030248	Unit, rear suspension	2	G15CS
—	029786	Spring, rear suspension (solo)	2	All G15P only
—	029787	Spring, rear suspension (sidecar) ...	2	All G15P only
H74	018648	Bolt, top, rear suspension	2	All G15P only
H74	012263	Bolt, top, rear suspension	2	G15CS only
H75	000010	Washer, top bolt	2	All G15
—	016712	Nut, top bolt	2	All G15P only
H77	029627	Bolt, bottom, rear suspension	2	All G15
H78	000010	Washer, bottom bolt	4	All G15
H79	000003	Nut, bottom bolt	2	All G15
—	22636	Washer, bottom bolt (outer)	2	G15CS only
CENTRE STAND				
H80	17175	Stand, assembled	1	88ss and 650ss
H80	23882	Stand, assembled	1	650/99 and Atlas
H81	16763	Bolt, centre stand	2	88ss, 650ss, 650/99 and Atlas
H82	16764	Nut, centre stand bolt	2	88ss, 650ss, 650/99 and Atlas
H83	24074	Spring, for stand	1	88ss, 650ss, 650/99 and Atlas
H84	24078	Clip, stand spring	1	88ss, 650ss, 650/99 and Atlas
—	17591	Stop, rubber, for stand	1	88ss, 650ss, 650/99 and Atlas
—	E5278	Pin, rubber, stop	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H85	24151	Stud, anchor	1	88ss, 650ss, 650/99 and Atlas
H86	000011	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H87	E5456	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H88	E3223	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	029490	Stand, assembled	1	All G15P
—	022620	Stand, assembled	1	G15CS only
—	014629	Rod, centre stand	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	014626	Bush, centre stand	2	All G15
—	014630	Spacer, centre stand	1	All G15
—	014627	Spring, return	1	All G15
—	029488	Spring, stop	1	All G15
—	012565	Bolt, stop spring	2	All G15
—	000039	Washer, for Bolt	2	All G15
PROP STAND				
H89	18750	Leg, prop stand	1	88ss and 650ss
H89	23877	Leg, prop stand	1	650/99 and Atlas
H90	25175	Lug, prop stand	1	88ss, 650ss, 650/99 and Atlas
H91	25176	Lug, back, prop stand	1	88ss, 650ss, 650/99 and Atlas
H92	25179	Stud, for lug and spring	1	88ss, 650ss, 650/99 and Atlas
H93	11824	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H94	16374	Stud, for lug	1	88ss, 650ss, 650/99 and Atlas
H95	E3224	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H96	16174	Pin, fulcrum	1	88ss, 650ss, 650/99 and Atlas
H97	16176	Spring, return	1	88ss, 650ss, 650/99 and Atlas
H89	014719	Leg, prop stand	1	All G15
—	014713	Bolt, prop stand	1	All G15
—	014139	Nut, for bolt	1	All G15
—	000049	Pin, split, for bolt	1	All G15
—	021261	Spring, return	1	All G15
FOOTRESTS				
H34	18149A	Hanger, assembled, left hand	1	88ss, 650ss, 650/99 and Atlas
H33	18772	Hanger, assembled, right hand	1	88ss, 650ss, 650/99 and Atlas
H36	14366	Rod, footrest	1	88ss, 650ss, 650/99 and Atlas
H40	15641	Spacer, for rod	1	88ss, 650ss, 650/99 and Atlas

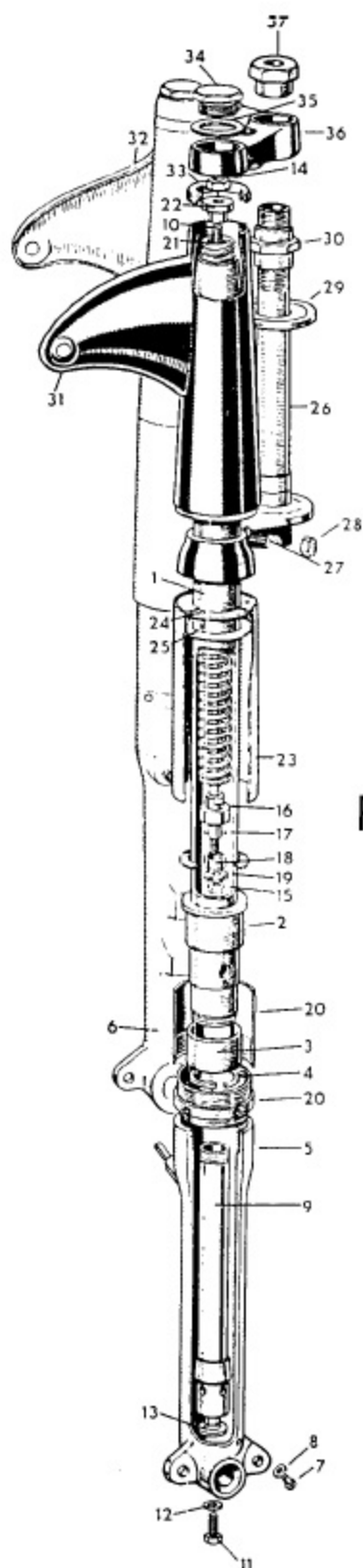


PLATE C

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H42	20936	L/H Serrated Tube	1	
H39	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H38	E3220	Nut, domed, for rod	1	88ss, 650ss, 650/99 and Atlas
H37	E3238	Nut, for rod	1	88ss, 650ss, 650/99 and Atlas
H41	18268	End, serrated (right hand, on engine plate)	1	88ss, 650ss, 650/99 and Atlas
—	018601	Arm, footrest, left and right hand ...	2	All G15
—	018604	Rod, footrest	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	030236	Spacer, outer, left hand	1	All G15
—	010911	Spacer, outer, right hand	1	All G15
—	030237	Spacer (engine plates)	1	All G15
H35	19983	Rubber, footrest	2	All
FRONT FORKS				
—	25258	Forks, complete	1	88ss, 650ss, 650/99 and Atlas
—	25291	Forks, complete	1	All G15P
—	25259	Forks, complete	1	G15CS only
C5	030031	Slider, fork, left hand	1	All
C6	030030	Slider, fork, right hand	1	All
C7	000485	Plug, drain, slider	2	All
C8	000203	Washer, for plug	2	All
—	16664	Stud, pinch, for slider	1	All
—	E3231	Nut, pinch stud	1	All
C9	20253	Tube, damper	2	All except G15CS
C9	030440	Tube, damper	2	G15CS
C10	15801	Rod, damper	2	All except G15CS
C10	017357	Rod, damper	2	G15CS
C11	14275	Bolt, damper tube	2	All
C12	T1009	Washer, damper tube	2	All
C13	T814	Washer, damper tube	2	All
C17	14119	Peg, locating piston	2	All except G15CS
C17	010721	Peg, locating piston	2	G15CS
C18	14118B	Cup, valve	2	All except G15CS
C18	016304	Cup, valve	2	G15CS
C19	030584	Ring, slotted, valve cup	2	All except G15CS
—	010719	Seat, damper valve	2	G15CS
C15	E3231	Nut, bottom, damper rod	2	All except G15CS
C15	000005	Nut, bottom, damper rod	2	G15CS
C16	14605	Cap, damper tube	2	All except G15CS
—	016072	Sleeve, damper plunger	2	G15CS
—	016339	Clip, plunger sleeve	2	G15CS
C1	18482	Tube, main	2	88ss, 650ss, 650/99 and Atlas
C1	030036	Tube, main	2	All G15P
C1	030457	Tube, main	2	G15CS
C34	16998	Bolt, top, fork inner tube	2	All except G15CS
C34	030446	Bolt, top, fork inner tube	2	G15CS
C35	T320	Washer, top bolt	2	All except G15CS
C3	T1048	Bush, main tube	2	All
C4	14298	Circlip, main tube bush	2	All except G15CS

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
C2	T1055	Bush, end fork	2	All
—	030456	Nut, bush retaining	2	G15CS
—	T1090	Washer, bush retaining nut	2	G15CS
—	17713	Seal, oil	2	All
—	T1049	Washer, locking, oil seal	2	All
C20	030454	Extension, slider	2	88ss, 650ss, 650/99 and Atlas
C20	030453	Extension, slider	2	All G15
C21	18813	Spring, main	2	All except G15CS
C21	021789	Spring, main	2	G15CS
C22	25003	Bush, locating fork spring	2	All
C23	19307	Tube, cover top, main spring	2	88ss, 650ss, 650/99 and Atlas
C23	030041	Tube, cover, top, main spring	2	All G15
—	021785	Washer, cover tube (leather)	2	G15CS
C24	T831	Washer, top cover tube	2	All
C25	T702	Screw, cover tube washer	6	All
C26	030026	Crown and column assembly	1	All
C27	16164	Stud, pinch fork crown	2	All
C28	16187	Nut, pinch stud	2	All
C29	15628	Cover, top bearing	1	All
C30	15630	Nut, bottom, steering column	1	All
C31	24994	Tube, top cover, left hand	1	All
C32	24995	Tube, top cover, right hand	1	All
—	25117	Transfer, "Roadholder"	2	88ss, 650ss, 650/99 and Atlas
C33	T597	Washer, rubber, top cover tube	2	All
C36	030027	Clip, head	1	All
—	15627	Washer, column tube	1	All
C37	19490	Nut, column tube	1	All
—	030517	Transfer (Made in England)	1	All
—	030175	Lock, steering, with two keys	1	All
—	030098	Race, fork stem	2	All
—	19021A	Clip, handlebar	2	All
—	19437	Screw, handlebar clip	4	All
HANDLEBAR				
—	030408	Handlebar, bare	1	88ss, 650ss and G15P
—	22460	Handlebar, bare	1	650/99 and Atlas
—	030398	Handlebar, bare	1	G15CS
FRONT MUDGUARD				
—	24985D	Mudguard, front, bare	1	88ss and 650ss
—	24986A	Mudguard, front, bare	1	650/99 and Atlas
—	030101	Mudguard, front, bare (Home)	1	G15P
—	030060	Mudguard, front, bare (Export)	1	G15P
—	030252	Mudguard, front, bare	1	G15CS
—	19291	Stay, front mudguard	4	88ss and 650ss
—	19291A	Stay, front mudguard (chrome)	4	650/99 and Atlas
—	030360	Stay, front mudguard, front position	1	15CS
—	029564	Stay, front mudguard, rear pos. (Home)	1	G15P
—	030065	Stay, front mudguard, rear pos. (Export)	1	G15P
—	030362	Stay, front mudguard, rear position	1	G15CS

PLATE No	PART No	DESCRIPTION	QTY	MODEL
—	24984	Bridge, front mudguard	1	88ss, 650ss, 650 99 and Atlas
—	030093	Bridge, front mudguard (Home)	1	G15P
—	14481	Bolt, mudguard stay	4	88ss, 650ss, 650 99 and Atlas
—	18711	Washer, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	13192	Washer, packing, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E3798	Bolt, stay to fork end	4	88ss, 650ss, 650 99 and Atlas
—	11796	Washer, for end bolt	4	88ss, 650ss, 650 99 and Atlas
—	18709	Bolt, centre stay	2	88ss, 650ss, 650 99 and Atlas
—	18711	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	11796	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	T1085	Stud, stay to fork end	4	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, for stud	4	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, for stud	4	88ss, 650ss, 650 99 and Atlas
—	18854	Bolt, stay to slider	2	All G15P
—	18854	Bolt, stay to slider	4	G15CS
—	11796	Washer, for Bolt	2	All G15P
—	11796	Washer, for bolt	4	G15CS
—	000070	Bolt, stay to mudguard	2	All G15P
—	000070	Bolt, stay to mudguard	4	G15CS
—	000012	Washer, for bolt, plain	2	All G15P
—	000012	Washer, for bolt, plain	4	G15CS
—	000191	Washer, for bolt, spring	2	All G15P
—	000191	Washer, for bolt, spring	4	G15CS
—	000005	Nut, for bolt	2	All G15P
—	000005	Nut, for bolt	4	G15CS
—	022632	Bolt, mudguard bridge (Home)	2	G15P
—	022632	Bolt, mudguard bridge (Export)	8	G15P
—	021579	Washer, for bolt (Home)	2	G15P
—	021579	Washer, for bolt (Export)	8	G15P
—	000005	Nut, for bolt (Home)	2	G15P
—	000005	Nut, for bolt (Export)	8	G15P
—	T1085	Stud, bridge to slider	4	All G15
—	E5379	Washer, for stud	4	All G15
—	E3229	Nut, for stud	4	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR NUMBER PLATE				
—	029431	Plate, assembled	1	88ss, 650ss, G15P (Home)
—	029427	Plate, assembled	1	650/99, Atlas, G15P (Export) & G15CS
—	000342	Bolt, rear number plate	1	All
—	000172	Washer, for bolt	1	All
—	014577	Bolt, number plate bracket	2	All
—	000172	Washer, for bolt	2	All
—	19429	Grommet for cable	2	88ss, 650ss, 650/99 and Atlas
FRONT NUMBER PLATE				
—	011835	Plate number	1	88ss and 650ss
—	18755	Beading, for plate	1	88ss and 650ss
—	011836	Stud, front plate	2	88ss and 650ss
—	000012	Washer, for stud	2	88ss and 650ss
—	000005	Nut, for stud	2	88ss and 650ss
—	000861	Screw, fixing number plate	2	88ss and 650ss
REAR MUDGUARD				
—	250608	Mudguard, rear	1	88ss, 650ss, 650/99 and Atlas
—	029522	Mudguard, rear	1	G15P "M"
—	029523	Mudguard, rear	1	G15P "N"
—	029810	Mudguard, rear	1	G15CS "M", G15CS "N"
—	12342	Bolt, mudguard bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	029533	Bracket, rear mudguard	2	G15P
—	022250	Bracket, rear mudguard	2	G15CS
—	000275	Stud, mudguard bracket	1	G15CS
—	000011	Washer, bracket stud	2	G15CS
—	000004	Nut, bracket stud	2	G15CS
—	000070	Bolt, bracket to mudguard	2	All G15
—	000012	Washer, small, for bolt	2	All G15
—	000172	Washer, large, for bolt	2	All G15
—	000005	Nut, for bolt	2	All G15
—	22673	Stud, support, mudguard	2	88ss, 650ss, 650/99 and Atlas
—	22635	Spacer, support stud	4	88ss, 650ss, 650/99 and Atlas
—	22636	Washer, for spacer	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, for Stud	4	88ss, 650ss, 650/99 and Atlas
—	E3224	Nut, for stud	4	88ss, 650ss, 650/99 and Atlas
—	22634	Handle, lifting, left hand	1	88ss and 650ss
—	22634A	Handle, lifting, left hand	1	650/99 and Atlas
—	22633	Handle, lifting, right hand	1	88ss and 650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22633A	Handle, lifting, right hand	1	650/99 and Atlas
—	029440	Tube, support, left hand	1	G15P
—	029441	Tube, support, right hand	1	G15P
—	029446	Spacer, support tube	2	G15P
—	14481	Bolt, fixing, lifting handle	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030396	Spacer, support tube	2	G15CS
—	025117	Bolt, support tube	2	G15P
—	022549	Washer, support tube, plain	2	G15P
—	000191	Washer, support tube, spring	2	G15P
—	000005	Nut, support tube bolt	2	G15P
—	030394	Bridge, rear mudguard	2	G15CS
—	000070	Bolt, front, mudguard bridge	2	G15CS
—	000012	Washer, front bolt	4	G15CS
—	000005	Nut, front bolt	2	G15CS
—	022632	Screw, rear mudguard bridge	2	G15CS
—	000012	Washer, for screw	2	G15CS
—	000005	Nut, for screw	2	G15CS
—	030397	Stay, rear mudguard support	2	G15CS
—	000010	Washer, for stay bolt	2	G15CS
—	014807	Bolt, for stay	2	G15CS
—	029814	Clamp, rear mudguard	1	G15CS
—	029849	Packing, for clamp	1	G15CS
—	000070	Bolt, for clamp	2	G15CS
—	000012	Washer, for clamp bolt	2	G15CS
—	000005	Nut, for clamp bolt	2	G15CS
—	24671	Transfer, rear mudguard	1	88ss
—	24672	Transfer, rear mudguard	1	650ss
—	009189	Transfer, rear mudguard	1	G15P "M" and G15CS "M"
HANDLEBAR CONTROLS				
Brake and Air Lever				
—	026320	Lever, assembly, front brake and air	1	All except G15P
—	026238	Lever, assembly, front brake and air	1	G15P
—	022715	Lever, only, front brake	1	All except G15P
—	18-535	Lever, only, front brake	1	G15P
—	18-812	Body, for brake lever	1	All except G15P
—	18-816	Body, for brake lever	1	G15P
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-556	Lever, only, air	1	All
—	12-594	Body, air lever	1	All
—	12-607	Bolt, central, air lever	1	All
—	12-606	Cap, air lever	1	All
—	12-033	Washer, spring, air lever	1	All
—	11-013	Screw, clamping body	1	All
—	11-014	Screw, clamping body	1	All
—	023707	Trunnion, brake lever	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
		Clutch Lever		
—	026258	Lever, clutch assembly	1	All except G15P
—	026232	Lever, clutch assembly	1	G15P
—	022714	Lever, only	1	All except G15P
—	18-528	Lever, only	1	G15P
—	18-814	Body, only	1	All
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-595	Clamp, lever body	1	All
—	11-014	Screw, body clamp	2	All
—	023707	Trunnion, clutch lever	1	All
		Twist Grip		
—	016658	Twist grip, assembled	1	All
—	16-060	Body, top half	1	All
—	16-061	Body, bottom half	1	All
—	16-091	Rotor, only	1	All
—	11-013	Screw, long, clamping halves	1	All
—	11-014	Screw, short, clamping halves	1	All
—	16-008	Spring, friction	1	All
—	16-009	Screw, friction spring	1	All
—	16-010	Nut, lock, for screw	1	All
—	026476	Abutment, slotted	1	All
—	16-070	Grip, plastic, only	1	All
—	16-069	Grip, dummy, plastic (023740)	1	All
		BRAKE CABLE		
—	24987	Cable, assembled, front brake	1	88ss, 650ss and
—	25038	Cable, assembled, front brake	1	G15P (Home)
—	25583	Adjuster, brake cable	1	650/99, Atlas, G15P
—	25584	Nut, lock, for adjuster	1	(Export) & G15CS
—	14759	Clip, "U", for cable	1	All
—	042764	Plastic sleeve, 4 $\frac{3}{8}$ "	1	All
		CLUTCH CABLE		
—	25035	Cable, assembled, clutch	1	88ss and 650ss
—	25036	Cable, assembled, clutch	1	650/99 and Atlas
—	026250	Cable, assembled, clutch	1	G15P (Home)
—	023753	Cable, assembled, clutch	1	G15P (Export) and
—	042856	Adjuster, clutch cable	1	G15CS
—	011373	Nut, lock, for adjuster	1	All
		AIR CABLE		
—	25033	Cable, assembled, air (carburettor end)...	2	All
—	25008	Cable, assembled, air (handlebar end) ...	1	88ss, 650ss and
—	028239	Cable, assembled, air (handlebar end) ...	1	G15P (Home)
—	019824	Box, junction, for cable	1	G15P (Export),
				G15CS, 650/99
				and Atlas
				All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	018956	Adjuster, midway, for cable	1	All
THROTTLE CABLE				
—	028238	Cable, assembled, throttle (carburettor end)	2	All
—	25008	Cable, assembled, throttle (handlebar end)	1	88ss, 650ss and G15P (Home) 650/99, Atlas, G15P (Export) and G15CS
—	028239	Cable, assembled, throttle (handlebar end)	1	G15CS
—	019824	Box, junction, for cable	1	All
—	018956	Adjuster, midway, for cable	1	All
OIL PIPES				
—	19457	Junction block and oil pipes, assembled...	1	88ss, 650ss, 650/99 and Atlas
—	030300	Junction block and oil pipes, assembled...	1	All G15
—	T2100	Gasket, junction block	1	All
—	E5377	Washer, junction block stud	1	88ss, 650ss, 650/99 and Atlas
—	T2101	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	030448	Bolt, junction block	1	All G15
—	19452	Pipe, oil feed, and return	2	88ss, 650ss, 650/99 and Atlas
—	029845	Pipe, oil feed, engine end	1	All G15
—	000950	Hose, oil feed pipe, 11 $\frac{3}{8}$ "	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000950	Hose, oil return, 11"	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000951	Sleeve, plastic, for oil pipes, 5"	1	All G15
TWIN SEAT AND SINGLE SEAT				
—	23926	Twin seat, only	1	88ss, 650ss, 650/99 and Atlas
—	029449	Twin seat, only	1	G15CS
—	029826	Seat, single	1	G15P
—	029858	Bracket, single seat	2	G15P
—	000070	Bolt, for bracket	2	G15P
—	000012	Washer, bracket bolt	2	G15P
—	21851	Bush, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	21852	Button, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	23151	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23151A	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23265	Fastener, Dzus	1	88ss, 650ss, 650/99 and Atlas
—	23264	Grommet, for fastener	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23153	Washer, rubber, for fastener	1	88ss, 650ss, 650/99 and Atlas
—	023251	Screw, fixing seat, front	2	15CS
—	000011	Washer, for screw	2	15CS
—	022083	Nut, for screw	2	15CS
PETROL TANK				
—	22630A	Tank, bare	1	88ss, 650ss, 650/99 and Atlas
—	029655	Tank, bare	1	G15P "M"
—	030310	Tank, bare	1	G15P "N"
—	030365	Tank, bare	1	G15CS "M"
—	030368	Tank, bare	1	G15CS "N"
—	22714	Strip, styling, left hand	1	88ss, 650ss, 650/99 and Atlas
—	22713	Strip, styling, right hand	1	88ss, 650ss, 650/99 and Atlas
—	22755	Screw, fixing strip	6	88ss, 650ss, 650/99 and Atlas
—	028241	Motif, left hand	1	G15P "M"
—	028242	Motif, right hand	1	G15P "M"
—	027026	Motif, left hand and right hand	2	G15CS "M"
—	18486	Transfer, left hand and right hand	2	G15CS "N"
—	027027	Seating, for motif	2	G15CS "M"
—	028441	Screw, for motif, front	2	G15P "M"
—	028452	Screw, for motif, rear	2	G15P "M"
—	000153	Screw, for motif	4	G15CS "M"
—	22722	Knee grip, left hand	1	88ss, 650ss, 650/99 and Atlas
—	042889	Knee grip, left hand	1	G15P
—	22721	Knee grip, right hand	1	88ss, 650ss, 650/99 and Atlas
—	042890	Knee grip, right hand	1	G15P
—	013325	Cap, filler	1	All except G15CS
—	014034	Cap, filler	1	G15CS
—	013936	Pin, split, filler cap	1	G15CS
—	23305	Tap, petrol	1	88ss, 650ss, 650/99 and Atlas
—	048529	Tap, petrol, main and reserve	1	G15P
—	026566	Tap, petrol, main	1	G15CS
—	024201	Tap, petrol, reserve	1	G15CS
—	E5264	Washer, petrol tap	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, petrol tap	A/R	88ss, 650ss, 650/99 and Atlas
—	021387	Adaptor, petrol tap	2	G15CS
—	000183	Washer, for adaptor	2	G15CS
—	22265	Pipe, petrol feed	1	88ss, 650ss, 650/99 and Atlas
—	000908	Pipe, petrol feed, 10"	1	G15P
—	000908	Pipe, petrol feed, 6½", left hand	1	G15CS
—	000908	Pipe, petrol feed, 9½", right hand	1	G15CS
—	021844	"T" piece, petrol pipe	1	G15CS
—	000575	Plug, drain	1	G15P
—	000183	Washer, drain plug	1	G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22801	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22082	Washer, rubber, for bolt, top	2	88ss, 650ss, 650/99 and Atlas
—	E6743	Washer, rubber, for bolt, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E6742	Cup, steel, for rubber	2	88ss, 650ss, 650/99 and Atlas
—	10914	Washer, steel, for cups	2	88ss, 650ss, 650/99 and Atlas
—	24979	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22764	Ring, rubber, rear fixing	1	88ss, 650ss, 650/99 and Atlas
—	16237	Rubber, frame mounting	1	88ss, 650ss, 650/99 and Atlas
—	027161	Bolt, fixing tank, front	2	All G15
—	021453	Washer, front bolt	2	All G15
—	021174	Rubber, front bolt	2	All G15
—	000177	Washer, inner, front bolt	2	All G15
—	014995	Rubber, buffer, front bolt	2	All G15
—	016845	Nut, front bolt	2	All G15
—	027138	Rubber, tank support, rear	1	All G15
—	026359	Rubber, tank support, rear, thin	1	All G15
—	018220	Clip, rubber, tank support, rear	2	All G15
—	027137	Strap, petrol tank fixing, rear	1	All G15
—	25101	Transfer, crossed flags	1	650/99 and Atlas
—	24298	Transfer, "750 Atlas"	1	Atlas
OIL TANK				
—	24304	Tank, only	1	88ss, 650ss, 650/99 and Atlas
—	030286	Tank, only	1	G15P
—	030287	Tank, only	1	G15CS "M"
—	030288	Tank, only	1	G15CS "N"
—	029593	Cover, oil tank	1	G15P
—	029594	Cover, oil tank	1	G15CS "M"
—	030289	Cover, oil tank	1	G15CS "N"
—	022632	Screw, for cover	2	All G15
—	000012	Washer, plain, for screw	2	All G15
—	000203	Washer, fibre, for screw	2	All G15
—	13765	Plug, drain	1	88ss, 650ss, 650/99 and Atlas
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All
—	025352	Cap, filler, oil tank	1	All
—	21467	Transfer (Oil Level)	1	88ss, 650ss, 650/99 and Atlas
—	023277	Transfer (Top Level)	1	G15P
—	030352	Transfer (Top Level)	1	G15CS
—	023279	Transfer (Low Level)	1	G15P
—	030353	Transfer (Low Level)	1	G15CS
—	030461	Transfer (Oil Recommendation)	1	All G15
—	24309	Pipe, breather, oil tank	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	19379	Filter union, assembled	1	88ss, 650ss, 650/99 and Atlas
—	E6640	Washer, filter union	1	88ss, 650ss, 650/99 and Atlas
—	19380	Adaptor, oil return pipe	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, for adaptor	2	88ss, 650ss, 650/99 and Atlas
—	000895	Hose, vent pipe, 18"	1	All G15
—	048515	Filter, feed pipe	1	All G15
—	016170	Washer, filter	1	All G15
—	22475	Bolt, tank fixing, top	1	88ss, 650ss, 650/99 and Atlas
—	22715	Grommet, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	22716	Spacer, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, top bolt	3	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	029832	Bolt, tank fixing, top, front	1	All G15
—	000011	Washer, for bolt	1	All G15
—	13053	Stud, fixing tank, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, for stud	2	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
PILLION FOOTRESTS				
H43	029333	Bar, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
H44	000343	Bolt, pillion footrest bar	2	88ss, 650ss, 650/99 and Atlas
—	000005	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	030321	Lug, pillion, footrest	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, footrest lug	2	88ss, 650ss, 650/99 and Atlas
—	23870	Nut, pillion lug	2	88ss, 650ss, 650/99 and Atlas
H45	22574	Stud, pillion rest and silencer fixing	2	88ss, 650ss, 650/99 and Atlas
H48	042569	Rubber, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
FRONT CHAINCASE				
—	23250	Chaincase, inner, assembled	1	88ss, 650ss, 650/99 and Atlas
—	030242	Chaincase, inner, assembled	1	All G15
—	20914	Chaincase, outer, only	1	88ss and 650ss
—	20914A	Chaincase, outer, only	1	650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	024012	Chaincase, outer, only	1	All G15
—	20939	Washer, spigot, chaincase	1	88ss, 650ss, 650/99 and Atlas
—	20942	Pin, fixing	3	88ss, 650ss, 650/99 and Atlas
—	24945	Grommet, chaincase	1	88ss
—	24945	Grommet, chaincase	2	650ss, 650/99 & Atlas
H19	20937	Stud, support	1	88ss, 650ss, 650/99 and Atlas
—	000011	Washer, support stud	2	88ss, 650ss, 650/99 and Atlas
H20	E3223	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	16247	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	13185	Washer, sealing chaincase halves ...	1	88ss, 650ss, 650/99 and Atlas
—	042055	Washer, felt, footrest tube	1	88ss, 650ss, 650/99 and Atlas
—	13765	Plug, drain	1	88ss 650ss 650/99 and Atlas
—	000200	Washer, drain plug	1	88ss 650ss 650/99 and Atlas
—	14837	Cover, inspection	1	88ss 650ss 650/99 and Atlas
—	24320	Washer, inspection cover	1	88ss 650ss 650/99 and Atlas
—	E6055	Nut, attachment	1	88ss 650ss 650/99 and Atlas
—	E6056	Washer, attachment nut	1	88ss 650ss, 650/99 and Atlas
—	24322	Washer, sealing, outer	1	88ss, 650ss, 650/99 and Atlas
—	042040	Cap, inspection	2	All G15
—	042025	Washer, inspection cap	2	All G15
—	030243	Spacer (behind chaincase)	1	All G15
—	019226	Screw, fixing chaincase	3	All G15
—	000484	Screw, front half chaincase	14	All G15
—	025037	Gasket, chaincase outer cover	1	All G15
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All G15
—	17731	Transfer, "Oil Bath"	1	88ss, 650ss, 650/99 and Atlas
—	030461	Transfer, "Oil Recommendation" ...	1	88ss, 650ss, 650/99 and Atlas
REAR CHAINGUARD				
—	21832	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	21832A	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing chainguard	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, chainguard bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	T2221	Washer, chainguard bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	23574	Nut, chainguard bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, chainguard ...	1	88ss, 650ss, 650/99 and Atlas
—	029469	Chainguard (top run) ...	1	All G15
—	000371	Bolt, fixing, front ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
—	000374	Bolt, fixing, rear ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
REAR CHAINCASE (OPTIONAL)				
—	19734K	Chaincase, top, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	19735K	Chaincase, bottom, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing, front ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, fixing, rear ...	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, fixing bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	T2221	Washer, fixing bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	22135	Grommet, inspection ...	1	88ss, 650ss, 650/99 and Atlas
—	030009	Chaincase, top, assembled ...	1	All G15
—	030012	Chaincase, bottom, assembled ...	1	All G15
—	000371	Bolt, chaincase ...	1	All G15
—	000374	Bolt, chaincase ...	1	All G15
—	000011	Washer, chaincase bolt ...	2	All G15
TOOL BOX AND TOOL TRAY				
H98	22638A	Tool tray, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	12342	Bolt, fixing tool tray ...	3	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, tool tray bolt ...	5	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, tool tray bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, tool tray bolt ...	3	88ss, 650ss, 650/99 and Atlas
—	029550	Tool box, less lid ...	1	G15P
—	029551	Tool box, less lid ...	1	G15CS "M"
—	030257	Tool box, less lid ...	1	G15CS "N"
—	048300	Lid, tool box ...	1	G15P
—	048301	Lid, tool box ...	1	G15CS "M"
—	048425	Lid, tool box ...	1	G15CS "N"
—	014511	Screw, tool box lid ...	1	All G15
—	000012	Washer, lid screw ...	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	011373	Nut, lid screw	2	All G15
—	029832	Bolt, top, fixing	1	All G15
—	000011	Washer, top bolt	1	All G15
—	000070	Bolt, rear fixing	1	All G15
—	000012	Washer, rear bolt	1	All G15
—	000005	Nut, rear bolt	1	All G15
BATTERY BOX AND CARRIER				
—	22594	Body, battery box, assembled	1	88ss, 650ss, 650/99 and Atlas
—	19189	Lid, battery box	1	88ss, 650ss, 650/99 and Atlas
—	19086	Platform, battery	1	88ss, 650ss, 650/99 and Atlas
—	19093	"U" bolt, battery	1	88ss, 650ss, 650/99 and Atlas
—	19101	Strap, retaining	1	88ss, 650ss, 650/99 and Atlas
—	17707	Washer, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	19195	Knob, box lid	2	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, for knob	2	88ss, 650ss, 650/99 and Atlas
—	17735	Pin, split, for knob	2	88ss, 650ss, 650/99 and Atlas
—	15689	Grommet, battery box	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, top, fixing	1	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, top bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	19092	Bolt, bottom fixing	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, shakeproof, bottom bolt	1	88ss, 650ss, 650/99 and Atlas
—	19201	Platform, battery box and oil tank	1	88ss, 650ss, 650/99 and Atlas
—	19212	Mat, for platform	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, fixing platform	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030094	Carrier, battery, assembled	1	All G15
—	014577	Bolt, carrier/tool box	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	045062	Washer, for bolt	2	All G15
—	000005	Nut, for bolt	1	All G15
—	000368	Bolt, fixing, top, rear	1	All G15
—	000011	Washer, top, rear bolt	1	All G15
—	000004	Nut, top, rear bolt	1	All G15
—	024218	Bolt, fixing, front	2	All G15
—	000012	Washer, front bolt	4	All G15
—	000005	Nut, front bolt	2	All G15
—	048454	Rubber, battery carrier	1	All G15
—	030056	Strap, battery carrier	1	All G15
—	028044	Pin, battery strap	1	All G15
FRONT WHEEL				
—	25004	Wheel, complete, less tyre and tube ...	1	All except G15P
—	030518	Wheel, complete, less tyre and tube ...	1	G15P (Home)
—	25292	Wheel, complete, less tyre and tube ...	1	G15P (Export)
—	S12-2/428	Wheel, bare	1	All except G15P
—	030519	Wheel, bare	1	G15P (Home)
—	25293	Wheel, bare	1	G15P (Export)
—	18350	Rim, only, WM2-19	1	All except G15P
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	23319	Rim, only, WM3-18	1	G15P (Export)
—	20063	Spoke, long head	20	All except G15P
—	23331	Spoke, long head	20	G15P
—	20061	Spoke, short head	20	All except G15P
—	23332	Spoke, short head	20	G15P
—	17717	Nipple, for spoke	40	All
F21	19664	Shell, only, front hub	1	All
F22	040100	Bearing, right side	1	All
F18	17721	Bearing, left side	1	All
F23	16783	Spacer, for bearing	1	All
F24	E6888	Ring, locking bearing	1	All
F16	E6885	Washer, felt	2	All
F17	E6889	Ring, retaining	1	All
F15	19719	Washer, oil retaining	1	All
F25	18551	Cover, dust	1	All
F19	19646	Spacer, assembled, bearing	1	All
F27	030055	Spindle, front hub	1	All
F3	E4768	Nut, hub spindle	1	All
F2	50257	Plate, cover, front brake	1	All
F20	50249	Cam, brake shoe	1	All
F8	18502	Shoe, front brake, with lining ...	2	All
F10	16782	Lining, brake shoe pair	1	All
F9	E5061	Rivet, brake shoe lining set	16	All
F14	E5832	Spring, return, brake shoe	2	All
F11	14454	Plate, pivot retaining	1	All
F12	14506	Washer, tab, for plate	1	All
F13	12342	Bolt, for plate	2	All
F4	20052	Lever, expanding	1	All
—	E3255	Pin, clevis, for lever	1	All
—	17735	Pin, split, for clevis	1	All
F6	E5455	Washer, for lever	1	All
F5	18942	Nut, for lever	1	All
—	E5944A	Washer, packing, brake plate ...	A/R	All

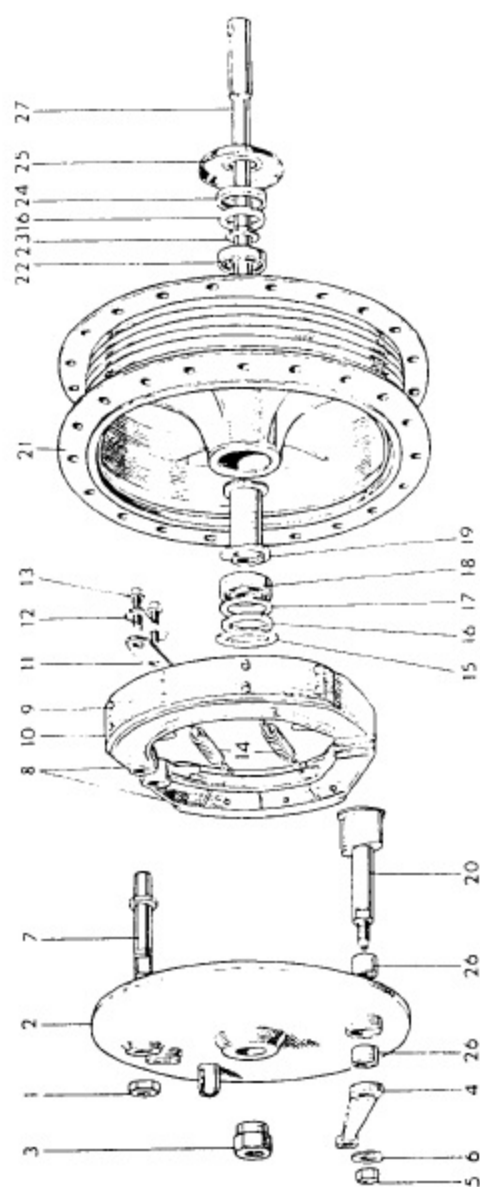


PLATE F

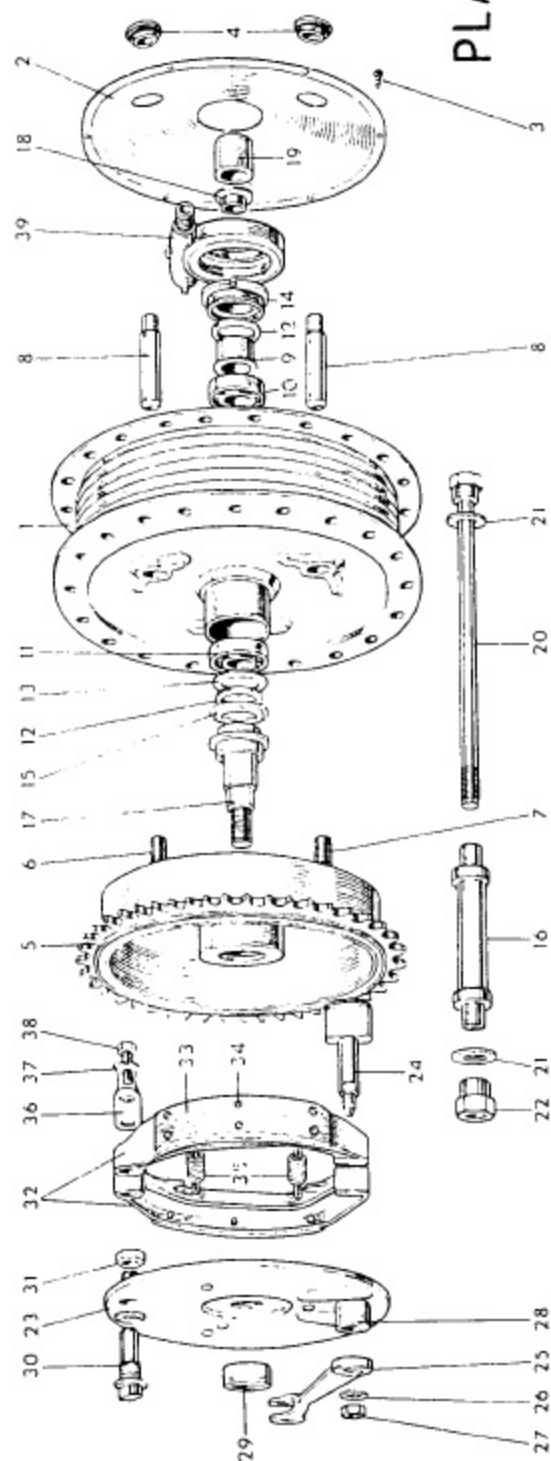


PLATE G

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR WHEEL				
—	24152	Wheel, complete, with bearing and brake, less tyre	1	88ss and 650ss
—	24362	Wheel, complete, with bearing and brake, less tyre	1	650/99 and Atlas
—	25262	Wheel, complete, with bearing and brake, less tyre	1	G15P (Home)
—	25294	Wheel, complete, with bearing and brake, less tyre	1	G15P (Export)
—	25295	Wheel, complete, with bearing and brake, less tyre	1	G15CS
—	M12-2-649	Wheel, with hub shell only	1	88ss and 650ss
—	25296	Wheel, with hub shell only	1	650/99 and Atlas
—	030521	Wheel, with hub shell only	1	G15P (Home)
—	25297	Wheel, with hub shell only	1	G15P (Export)
—	25298	Wheel, with hub shell only	1	G15CS
—	18350	Rim, only, WM2-19	1	88ss and 650ss
—	23319	Rim, only, WM3-18	1	650/99, Atlas and G15P (Export)
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	030432	Rim, only, WM3-18	1	G15CS
—	20063	Spoke, long head	20	88ss and 650ss
—	23331	Spoke, long head	20	650/99, Atlas & G15P
—	030433	Spoke, long head	20	G15CS
—	20061	Spoke, short head	20	88ss and 650ss
—	23332	Spoke, short head	20	650/99, Atlas & G15P
—	030434	Spoke, short head	20	G15CS
—	17717	Nipple, for spoke	40	All except G15CS
—	021694	Nipple, for spoke	40	G15CS
G1	19689	Shell, hub, with liner	1	All
G5	50245	Brake drum and sprocket	1	88ss, 650ss, 650/99 and Atlas
G5	030052	Brake drum and sprocket	1	All G15
G8	18233	Nut, sleeve, for brake drum	3	All
G10	040100	Bearing, right side	1	All
G11	17721	Bearing, left side	1	All
G9	18234	Spacer, bearing	1	All
G14	18232	Ring, locking bearing	1	All
G13	E6889	Washer, bearing	1	All
G12	E6885	Washer, felt	2	All
G15	19714	Ring, retaining, felt washer	1	All
G16	18231	Sleeve, inner	1	All
G17	E4760	Stud, retaining brake drum	1	All
G2	18348	Diaphragm, hub	1	All
G3	25100	Screw, hammer drive	6	All
G4	18731	Grommet, diaphragm	3	All
G20	19265	Spindle, hub	1	88ss, 650ss, 650/99 and Atlas
G20	24882	Spindle, hub	1	All G15
G21	19266	Washer, hub spindle	1	88ss, 650ss, 650/99 and Atlas
G21	030023	Washer, hub spindle	1	All G15
G22	19267	Nut, hub spindle	1	All
G19	18235	Spacer, spindle	1	88ss, 650ss, 650/99 and Atlas
G19	030018	Spacer, spindle	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
G23	19852	Plate, cover, brake	1	88ss, 650ss, 650/99 and Atlas
G23	030015	Plate, cover, brake	1	All G15
G24	50011	Cam, expander	1	All
G32	19584	Shoe, brake, with lining	2	All
G33	16547	Lining, brake shoe pair	1	All
G34	E5061	Rivet, brake shoe lining set	14	All
G35	E5832	Spring, brake shoe return	2	All
G25	23436	Lever, expander	1	All
G26	E5455	Washer, for lever	1	All
G27	18942	Nut, for lever	1	All
G36	14454	Plate, retaining pivot pin	1	All
G37	14506	Washer, tab. for plate	1	All
G38	12342	Bolt, for plate	2	All
G29	19268	Spacer, brake plate	1	88ss, 650ss, 650/99 and Atlas
G29	030017	Spacer, brake plate	1	All G15
—	E5276	Washer, brake plate	A/R	All
BRAKE OPERATING PARTS				
H21	19995	Pedal, rear brake	1	88ss, 650ss, 650/99 and Atlas
H26	19929	Spring, pedal, return	1	88ss, 650ss, 650/99 and Atlas
H27	19978	Nipple, grease and retaining pin	1	88ss, 650ss, 650/99 and Atlas
H22	19996	Spindle, brake pedal	1	88ss, 650ss, 650/99 and Atlas
—	000008	Washer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H23	E3227	Nut, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H24	19997	Spacer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H25	19976	Stop, for pedal	1	88ss, 650ss, 650/99 and Atlas
H28	15819A	Rod, rear brake	1	88ss, 650ss, 650/99 and Atlas
H29	23439	Yoke end, brake rod	1	88ss, 650ss, 650/99 and Atlas
H30	E3255	Pin, clevis, yoke end	1	88ss, 650ss, 650/99 and Atlas
H31	17735	Pin, split, for clevis pin	1	88ss, 650ss, 650/99 and Atlas
—	029559	Pedal, rear brake	1	All G15
—	021700	Spring, pedal return	1	All G15
—	000051	Nipple, grease	1	All G15
—	021699	Spindle, brake pedal	1	All G15
—	022609	Bolt, brake pedal	1	All G15
—	022314	Stop, brake pedal	1	All G15
—	022297	Rod, rear brake	1	All G15
—	023299	Yoke end, brake rod	1	All G15
—	000736	Pin, clevis, yoke end	1	All G15
—	000014	Pin, split, clevis pin	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	18929	Roller, brake cam lever	1	All
H32	022743	Nut, adjusting brake rod	1	All
SPEEDOMETER				
—	029602	Head, speedometer, only, m.p.h....	1	88ss and 650ss
—	030258	Head, speedometer, only, m.p.h....	1	650/99, Atlas and G15CS
—	029603	Head, speedometer, only, k.p.h. ...	1	88ss and 650ss
—	030259	Head, speedometer, only, k.p.h. ...	1	650/99, Atlas and G15CS
—	029717	Head, speedometer, only, k.p.h. ...	1	G15P
—	029718	Head, speedometer, only, k.p.h. ...	1	G15P
—	22888	Gearbox, speedometer drive	1	88ss, 650ss, 650/99 and Atlas
—	030207	Gearbox, speedometer drive	1	All G15
G18	13270	Spacer, speedometer gearbox	1	All
—	25030	Cable, complete, speedometer drive ...	1	88ss and 650ss
—	25087	Cable, complete, speedometer drive ...	1	650/99 and Atlas
—	030444	Cable, complete, speedometer drive ...	1	All G15
—	000178	Washer, spacing, speedometer head ...	1	G15P
—	000178	Washer, spacing, speedometer head ...	2	G15CS
—	030345	Lead, speedometer light	1	650/99 and Atlas
HEADLAMP				
—	59252A	Headlamp, complete, less harness (Home)	1	88ss, 650ss & G15P
—	59254A	Headlamp, complete, less harness (Europe not France)	1	88ss, 650ss & G15P
—	59253A	Headlamp, complete, less bulbs and harness (France)	1	88ss, 650ss & G15P
—	59281A	Headlamp, complete, less harness ...	1	650/99, Atlas and G15CS
—	553248	Rim, only	1	All
—	54522365	Shell, only (Home)	1	88ss, 650ss & G15P
—	54522377	Shell, only (Export)	1	88ss, 650ss & G15P
—	54521617	Shell, only	1	650/99, Atlas and G15CS
—	516798	Light unit (reflector and glass) (Home) ...	1	All
—	553275	Light unit (reflector and glass) (Europe not France)	1	All
—	516802	Light unit (reflector and glass) (France) ...	1	All
—	554602	Bulb holder, main (Home and Europe not France)	1	All
—	562303	Bulb holder, main (France)	1	All
—	552943	Back shell (France)	1	All
—	144921	Screw, fixing rim	1	All
—	534296	Plate, fixing rim	1	All
—	554710	Bulb holder, pilot	1	All
—	34289A	Switch, lighting	1	All
—	54330934	Knob, lighting switch	1	All
—	54934995	Harness, main (Home)	1	88ss, 650ss & G15P
—	54932248	Harness, main (Export)	1	88ss, 650ss & G15P
—	54935175	Harness, main	1	650/99 and Atlas
—	54935167	Harness, main	1	G15CS
—	54930007	Socket, with cables	1	88ss, 650ss & G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	36296A	Ammeter	1	All
—	112201	Bolt, fixing headlamp	2	All
—	030057	Spacer, headlamp bolt	2	88ss, 650ss & G15P
—	030058	Spacer, headlamp bolt	2	650/99, Atlas and G15CS
—	446	Bulb, main, 12v., 50 × 40w. (Home) ...	1	All P. Tax 1/-
—	370	Bulb, main, 12v., 45 × 40w. (Europe except France)	1	All P. Tax 1/2
—	350	Bulb, main, 12v., 35 × 35w. (Europe except France)	1	All P. Tax 1/2
—	989	Bulb, pilot, 12v., 6w.	1	All P. Tax 4d.
REAR LAMP				
—	53454B	Lamp, complete (Lucas 564) (Home and Export not U.S.A.)	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679) (U.S.A.) ...	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679)	1	650/99, Atlas and all G15
—	54576001	Lens, red (for Lucas 564)	1	88ss and 650ss
—	54572932	Lens, red (for Lucas 679)	1	All
—	575219	Nut, for lens (for Lucas 564)	2	88ss and 650ss
—	572289	Screw, for lens (for Lucas 679)	2	All
—	575208	Gasket, lens seating (for Lucas 564) (Home)	1	88ss and 650ss
—	54571677	Gasket, seating lamp (for Lucas 679) ...	1	All
—	575207	Grommet, bulb holder (for Lucas 564) (Home)	1	88ss and 650ss
—	57574348	Bulb holder, with reflector (for Lucas 679)	1	All
—	575209	Bulb holder (for Lucas 564) (Home) ...	1	88ss and 650ss
—	573825	Grommet, cable entry (for Lucas 564) (Home)	1	88ss and 650ss
—	380	Bulb, 12v., 216 × w.	1	All P. Tax 8d.
HORN				
—	030045	Horn, electric (Lucas 8H 70159 B/D) ...	1	All
—	23389	Screw, fixing horn	2	All
—	23410	Washer, fixing screw	2	All
—	E3221	Nut, fixing screw	2	All
—	000342	Bolt, fixing horn	2	All
—	000012	Washer, fixing bolt	2	All
—	000005	Nut, fixing bolt	2	All
—	030044	Bracket, for horn	1	All G15 only
STOP LIGHT				
—	029965	Kit, complete, stop light	1	All G15
—	029351	Switch, stop light (Lucas 31383 A/B) ...	1	All
—	22568	Bracket, stop switch	1	88ss, 650ss, 650/99 and Atlas
—	22807	Bolt, switch bracket	1	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, switch bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3224A	Nut, switch bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5278	Pin, fixing	2	88ss, 650ss, 650/99 and Atlas
—	17904	Washer, fixing pin	4	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, fixing pin	2	88ss, 650ss, 650/99 and Atlas
—	029831	Screw, fixing switch	2	All G15
—	000039	Washer, fixing screw	2	All G15
—	20245	Lead, stop tail lamp	1	88ss, 650ss, 650/99 and Atlas
—	20248	Lead, brake switch	1	88ss and 650ss
—	028250	Cable, stop light	1	All G15
—	021595	Bolt, in brake pedal for stop light	1	All G15
—	029245	Nut, for brake pedal bolt	1	All G15
—	25228	Lead, brake switch	1	650/99 and Atlas
ALTERNATOR				
—	54021027	Alternator, rotor and stator	1	All
—	47162A	Stator, only	1	All
—	54213901	Rotor, only	1	All
—	21433	Stud, for stator	3	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, for stud	3	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for stud	3	88ss, 650ss, 650/99 and Atlas
A74	20948	Key, for rotor	1	All
—	19147	Washer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	20692	Nut, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	23738	Spacer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	011826	Stud, for stator	3	All G15
—	000012	Washer, for stud	3	All G15
—	011843	Nut, for stud	3	All G15
—	24948	Washer, for rotor	1	All G15
—	24947	Nut, for rotor	1	All G15
—	030251	Spacer, for rotor	1	All G15
BATTERY				
—	MKZ9E	Battery, with lid (charged but dry)	2	All
—	030351	Link, for batteries	1	All
—	000348	Bolt, battery-earth	1	All
—	000012	Washer, for bolt	1	All
RECTIFIER AND ZENER DIODE				
—	49072A	Rectifier (with nut)	1	All
—	000011	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	015306	Washer, rectifier	2	All G15
—	49345A	Diode, Zener	1	All
—	026656	Bracket, for diode	1	88ss, 650ss, 650/99 and Atlas
—	030042	Plate, heat sink, for diode	2	All
—	030043	Spacer, for plate	1	All
—	000362	Bolt, for diode	1	88ss, 650ss, 650/99 and Atlas
—	014119	Washer, for diode (on tank bolt) ...	1	88ss, 650ss, 650/99 and Atlas
—	014779	Washer, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	000004	Nut, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	042554	Bolt, fixing diode	1	All G15
—	014515	Spacer, diode bolt	1	All G15
—	000011	Washer, diode bolt	1	All G15
ELECTRICAL SUNDRIES				
—	31563D	Switch, horn and dipping	1	All
—	380459	Packing, rubber, for switch	1	All
—	021299	Screw, for switch	2	All
—	762040	Switch, magneto cut-out	1	All
—	369218	Cable, for horn	R	All
—	369218	Cable, for cut-out switch	R	All
—	000543	Cable, H.T. sparking plug	R	All foot
—	000541	Terminal, H.T. cable	R	All
—	FE100	Plug, sparking	R	88ss, 650ss & 650/99
—	FE75	Plug, sparking	R	Atlas and all G15
—	18465	Cover, sparking plug (with suppressor)...	R	88ss, 650ss and G15P (Home)
—	15399	Cover, sparking plug	R	G15P (Export), Atlas and G15CS
TOOLS				
—	017253	Bag, for tools	1	All
—	021625	Screwdriver	1	All
—	017052	Spanner, $\frac{1}{4}'' \times \frac{3}{16}''$	1	All
—	017248	Pliers, sidecutting	1	All
—	LTU/07	Lever, tyre	2	All
—	SBU2/88	Spanner, sparking plug	1	All
—	SBU2/76	Spanner, box, $\frac{7}{16}'' \times \frac{1}{2}''$	1	All
—	030459	Bar, tommy, $\frac{7}{16}''$ diameter	1	All
—	SPU2/20	Spanner, rocker adjuster	1	All
—	017053	Spanner, $\frac{3}{16}'' \times \frac{3}{8}''$	1	All
—	SBU1/183	Spanner, box, wheel nut	1	All
—	023284	Spanner, shock absorber unit	1	All
—	015023	Spanner, magneto	1	All
—	SBU1/74	Spanner, cylinder head	1	All
—	SBU1/02	Spanner, cylinder head	1	All
—	19438	Key, Allen, handlebar clip	1	All G15 only
—	017257	Spanner, $\frac{1}{8}'' \times \frac{3}{16}''$	1	All G15 only
—	017254	Spanner, dynamo and clutch adjustment	1	All G15 only

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	TBU/01	Bar, tommy, $\frac{7}{8}$ " diameter	1	88ss, 650ss, 650/99 and Atlas
—	019869	Key, Allen	1	88ss, 650ss, 650/99 and Atlas
—	SPU1/01	Spanner, cable adjuster	1	650/99 and Atlas
TOOL KITS				
—	017114	Inflator, tyre	1	All
—	25299	Kit of tools, complete, less inflator ...	1	88ss and 650ss
—	25307	Kit of tools, complete, less inflator ...	1	650/99 and Atlas
—	25308	Kit of tools, complete, less inflator ...	1	All G15
GASKET SET				
—	25284	Set of decarbonising gaskets	1	88ss, 650ss & 650/99
—	25285	Set of decarbonising gaskets	1	Atlas
—	25286	Set of decarbonising gaskets	1	All G15
—	25287	Set, complete overhaul gaskets	1	88ss, 650ss & 650/99
—	25288	Set, complete overhaul gaskets	1	Atlas
—	25289	Set, complete overhaul gaskets	1	All G15
CRASHBAR, FRONT				
—	25280	Set, crashbar, front complete	1	88ss and 650ss
—	026855	Set, crashbar, front complete	1	All G15
—	25011	Bar, only, assembled	1	88ss and 650ss
—	20610	Plate, top fixing	1	88ss and 650ss
—	25012	Stud, fixing, top	1	88ss and 650ss
—	000010	Washer, top fixing stud	1	88ss and 650ss
—	E3224	Nut, top fixing stud	1	88ss and 650ss
—	026519	Bar, only, assembled	1	All G15
—	026523	Stud, frame uniting	1	All G15
—	010957	Bolt, top fixing	1	All G15
—	026525	Spacer, top bolt	2	All G15
—	000009	Washer, top bolt	2	All G15
—	000002	Nut, top bolt	1	All G15
—	029852	Stay, exhaust pipe	2	All G15
CRASHBAR, REAR				
—	RCBK/10R	Set crashbar rear, complete	1	88ss and 650ss
—	030606	Set, crashbar rear, complete	1	All G15
—	23016	Bar, only, left	1	88ss and 650ss
—	23017	Bar, only, right	1	88ss and 650ss
—	23114A	Stud, fixing, top	1	88ss and 650ss
—	23019	Spacer, crashbar	2	88ss and 650ss
—	23018	Stud, crashbar and pillion rest	2	88ss and 650ss
—	029946	Bar, only, assembled, left	1	All G15
—	029947	Bar, only, assembled, right	1	All G15
—	029950	Rear, footrest	2	All G15
—	042269	Bolt, footrest	2	All G15
—	000011	Washer, for bolt	2	All G15
—	029952	Rubber, footrest	2	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STEERING DAMPER				
—	030331	Steering, damper, set of parts	1	All
—	017260	Knob, adjusting	1	All
—	030323	Sleeve, assembly	1	All
—	000195	Washer, spring, damper knob	1	All
—	000162	Washer, ratchet, damper knob	1	All
—	019559	Plate, anchor	1	All
—	014577	Bolt, anchor plate	1	All
—	000012	Washer, anchor plate bolt	3	All
—	000191	Washer, spring, for bolt	2	All
—	000812	Disc, friction	2	All
—	030326	Stud, draw	1	All
—	030327	Spacer, draw stud	1	All
—	000342	Bolt, friction plate	1	All
—	019780	Spacer, for bolt	1	All
—	030333	Nut, top fork stem	1	All
SIDECAR FORK CONVERSION				
—	030340	Crown, assembly, with stem	1	88ss, 650ss, 650/99 and Atlas
—	030402	Lug, handlebar	1	88ss, 650ss, 650/99 and Atlas
—	15906A	Spring, main, front fork	2	88ss, 650ss, 650/99 and Atlas
—	22811	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	T2180A	Sprocket, engine, 17 tooth	1	88ss
—	T2180C	Sprocket, engine, 19 tooth	1	650ss, 650/99 & Atlas
—	030331	Set of steering damper parts	1	88ss, 650ss, 650/99 and Atlas
REVOLUTION COUNTER				
—	030391	Head, only, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	030392	Cable, assembled	1	88ss, 650ss, 650/99 and Atlas
—	14490	Clip, for cable	1	88ss, 650ss, 650/99 and Atlas
—	030384	Bracket, for head	1	88ss and 650ss
—	030358	Bracket, for head	1	650/99 and Atlas
—	24563	Gearbox, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	23565	Gasket, for gearbox	1	88ss, 650ss, 650/99 and Atlas
—	030164	Lead, for light	1	88ss and 650ss
—	030435	Lead, for light	1	650/99 and Atlas
—	23453	Cover, blanking, gearbox	1	All
—	23649	Disc, sealing, for cover	1	All
—	030383	Plate, assembled, speedometer and light switch	1	All
—	23444	Screw, for revolution counter gearbox or blanking cover	2	All
—	23446	Washer, fibre, for screw	2	All
—	23447	Washer, metal, for screw	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23445	Nut, for screw	2	All
AIR CLEANER				
—	030337	Cleaner, air	1	All
—	23559	Grommet, air cleaner	2	All
—	23552	Plate, mounting	1	88ss, 650ss & 650/99
—	24572	Plate, mounting	1	All 750
—	23555	Sleeve, mounting plate	2	88ss, 650ss & 650/99
—	24571	Sleeve, mounting plate	2	All 750
—	22034	Bolt, mounting plate	2	All
—	17698	Washer, mounting plate bolt	2	All
OPTIONAL PARTS				
—	24985B	Mudguard, front, black	1	88ss and 650ss
—	25060A	Mudguard, rear, black	1	88ss and 650ss
—	23679	Handrail, pillion seat	2	650/99 and Atlas
—	22572	Stud, fixing handrail	2	650/99 and Atlas
—	20676	Rim, front, light alloy	1	88ss and 650ss
—	23842	Rim, rear, light alloy	1	88ss and 650ss
—	22971	Seat, single	1	88ss and 650ss
—	21183	Clip, spring, single seat	2	88ss and 650ss
—	14468	Bolt, single seat clip	2	88ss and 650ss
—	040434	Kickstart, folding type	1	88ss and 650ss
RACING FOOTCHANGE CONVERSION				
—	23772	Lever, gear change	1	88ss and 650ss
—	23774	Lever, toggle	1	88ss and 650ss
—	18450	Rubber, gear change lever	1	88ss and 650ss
—	15879	Rod, toggle	1	88ss and 650ss
—	17356	Yoke end, small	1	88ss and 650ss
—	15880	Yoke end, large	1	88ss and 650ss
—	E3231	Nut, lock, yoke end	2	88ss and 650ss
—	15882	Pin, clevis, yoke end	2	88ss and 650ss
—	10057	Washer, clevis pin	2	88ss and 650ss
—	18415	Pin, split, clevis pin	2	88ss and 650ss
—	16386A	Pedal, rear brake	1	88ss and 650ss
—	23773	Stop, adjuster	1	88ss and 650ss
—	E5456	Washer, for stop	1	88ss and 650ss
—	E3223	Nut, for stop	1	88ss and 650ss
—	13421	Screw, pedal adjuster	1	88ss and 650ss
—	E3229	Nut, adjuster screw	1	88ss and 650ss
—	15870	Footrest, left hand	1	88ss and 650ss
—	17162	Footrest, right hand (folding)	1	88ss and 650ss
—	15871B	Stud, footrest support, left hand	1	88ss and 650ss
—	17163	Stud, footrest support, right hand	1	88ss and 650ss
—	E5377	Washer, for stud	2	88ss and 650ss
—	15176	Nut, for stud	2	88ss and 650ss
—	000008	Washer, for stud, left hand	1	88ss and 650ss
—	E6706	Bolt, for right hand footrest	1	88ss and 650ss
—	12079	Nut, for bolt	1	88ss and 650ss